
1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name 6 COMPONENT MIXTURE (ACETYLENE, NITROGEN, PROPANE, ETHANE, METHANE, BALANCE ETHYLENE)
Synonym(s) 2886 - SDS NUMBER • PRODUCT CODES: 285, 288 • SPECIAL GAS MIXTURE

1.2 Uses and uses advised against

Use(s) CALIBRATION • INDUSTRIAL APPLICATIONS

1.3 Details of the supplier of the product

Supplier name BOC LIMITED (AUSTRALIA)
Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA
Telephone 131 262, (02) 8874 4400
Fax 132 427 (24 hours)
Website <http://www.boc.com.au>

1.4 Emergency telephone number(s)

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Gases Under Pressure: Compressed gas
Flammable Gases: Category 1
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3

2.2 Label elements

Signal word DANGER

Pictogram(s)



Hazard statement(s)

H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.
H336 May cause drowsiness or dizziness.

Prevention statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.

Response statement(s)

P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P312 Call a POISON CENTER or doctor/physician if you feel unwell.
P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 Eliminate all ignition sources if safe to do so.

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Storage statement(s)

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (v/v)
ETHYLENE	74-85-1	200-815-3	Remainder
METHANE	74-82-8	200-812-7	<5%
ACETYLENE	74-86-2	200-816-9	<1%
ETHANE	74-84-0	200-814-8	<1%
PROPANE	74-98-6	200-827-9	<1%
NITROGEN	7727-37-9	231-783-9	<5%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate for 15 minutes. Seek medical attention.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

Skin Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15 minutes. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for 15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention.

Ingestion Due to product form and application, ingestion is considered unlikely.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. May cause drowsiness or dizziness. Direct contact with the liquefied material or escaping compressed gas may cause frostbite injury.

4.3 Immediate medical attention and special treatment needed

Treat for asphyxia and cold burns.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

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5.4 Hazchem code

2SE
2 Fine Water Spray.
S Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Dilute spill and run-off.
E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Acetylene	SWA (AUS)				Asphyxiant
Ethane	SWA (AUS)				Asphyxiant
Ethylene	SWA (AUS)				Asphyxiant
Methane	SWA (AUS)				Asphyxiant
Nitrogen	SWA (AUS)				Asphyxiant
Propane	SWA (AUS)				Asphyxiant

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Flammable/explosive vapours may accumulate in poorly ventilated areas.

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PPE

Eye / Face	Wear safety glasses.
Hands	Wear leather or cotton gloves.
Body	Wear coveralls and safety boots.
Respiratory	If spraying, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS GAS
Odour	ODOURLESS
Flammability	EXTREMELY FLAMMABLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	NOT AVAILABLE
Specific gravity	NOT APPLICABLE
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	2.7 % (Ethylene)
Partition coefficient	NOT AVAILABLE
Autoignition temperature	450°C (Ethylene)
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	100 %
Cylinder pressure (when full)	6600 kPa @ 15°C

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Violent polymerisation catalysed by copper above 400°C and 5,400 kPa.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

No information provided.

10.6 Hazardous decomposition products

This material will not decompose to form hazardous products other than that already present.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Information available for the product:

Based on available data, the classification criteria are not met.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
METHANE	--	--	326 gm/m ³ /2h (mouse)
PROPANE	--	--	> 800000 ppm/15M (rat)

Skin	Not classified as a skin irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.
Eye	Not classified as an eye irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.
Sensitization	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Ethylene is not classifiable as to its carcinogenicity (IARC Group 3).
Reproductive	Not classified as a reproductive toxin.
STOT – single exposure	Asphyxiant. Effects are proportional to oxygen displacement. Single exposure may cause drowsiness or dizziness. Over exposure may result in weakness, fatigue, breathing difficulties and unconsciousness.
STOT – repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal

Cylinders should be returned to the manufacturer or supplier for disposal of contents.

Legislation

Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



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	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1954	1954	1954
14.2 Proper Shipping Name	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethylene)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethylene)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethylene)
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code	2SE
GTEPG	2A1
EMS	F-D, S-U

Other information Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes	F+	Extremely flammable
	Xn	Harmful
Risk phrases	R12	Extremely Flammable.
	R67	Vapours may cause drowsiness and dizziness.
Safety phrases	S9	Keep container in a well ventilated place.
	S16	Keep away from sources of ignition - No smoking.
	S33	Take precautionary measures against static discharges.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

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HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

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