SAFETY DATA SHEET

Date Issued : 5/10/2012 **MSDS No :** M-2000-185

Molybdenum Carbide Pieces

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Molybdenum Carbide Pieces

GENERAL USE: Physical vapor deposition of thin films

GENERIC NAME: Dimolybdenum carbide

MANUFACTURER

Kurt J Lesker Company United States 1925 Route 51

Jefferson Hills, PA 15025

Customer Service: 412-387-9200

E-Mail: msds@lesker.com Kurt J Lesker Company LTD United Kingdom 15-16 Burgess Road

Hastings, East Sussex, TN35 4NR

England

Customer Service: +44 (0) 1424 458100

24 HR. EMERGENCY TELEPHONE NUMBERS

24-Hour Emergency Response provided by 3E Global Incident Response Hotline

When calling, refer to Kurt J Lesker Company Global Response Access Code: 333594

North America [USA, Canada, Mexico]: 1-866-519-

4752

Mainland China: (+86) 4001 2001 74 Europe: {int'l call prefix}-1-760-476-3961 Asia Pacific: {int'l call prefix}-1-760-476-3960 Middle East & Africa: {int'l call prefix}-1-760-476-

3959

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Health:

This substance or mixture is not hazardous and is not classified under GHS.

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE: White solid

IMMEDIATE CONCERNS: This product is not hazardous under conditions of normal use.

POTENTIAL HEALTH EFFECTS

EYES: Contact may cause eye irritation.

SKIN: May cause skin irritation.

INGESTION: Low ingestion hazard in normal use.

INHALATION: May be harmful if inhaled. May cause respiratory irritation.

REPRODUCTIVE TOXICITY

REPRODUCTIVE EFFECTS: Not Available **TERATOGENIC EFFECTS:** Not Available

CARCINOGENICITY: Not listed as a human carcinogen

MUTAGENICITY: Not Available

MEDICAL CONDITIONS AGGRAVATED: None expected.

ROUTES OF ENTRY: Inhalation, ingestion, eye contact, or skin contact.

PHYSICAL HAZARDS: This substance is not considered hazardous in the form supplied. Dusts at sufficient concentrations can form explosive mixtures with air.

COMMENTS: The physical and toxicological properties of this material have not been thoroughly investigated.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt.%	CAS
Molybdenum Carbide	100	12069-89-5

4. FIRST AID MEASURES

EYES: Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.

SKIN: Wash with soap and water. Get medical attention if irritation develops or persists.

INGESTION: Rinse mouth. Get medical advice/attention.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

ACUTE TOXICITY: Poses little or no immediate hazard.

CHRONIC EFFECTS: Not Available

5. FIRE FIGHTING MEASURES

FLAMMABLE CLASS: Not flammable.

EXTINGUISHING MEDIA: Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.

EXPLOSION HAZARDS: Dusts at sufficient concentrations can form explosive mixtures with air.

FIRE FIGHTING PROCEDURES: As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

HAZARDOUS DECOMPOSITION PRODUCTS: Toxic metal fumes, Carbon oxides

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Clean up spills immediately, observing precautions in Protective Equipment section.

LARGE SPILL: Collect spilled material in appropriate container. Spill may be reportable. Consult section 15 for Reportable Quantities.

GENERAL PROCEDURES: Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Eliminate all ignition sources if safe to do so. Avoid formation of dust. Provide appropriate exhaust ventilation where dust is formed. Avoid breathing (dust, vapor, mist, gas). Practice good chemical hygiene during and after use. Avoid release to the environment.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: To avoid risks to human health and the environment, comply with the instructions for use.

HANDLING: Keep away from heat and flame. Avoid formation of dust. Provide appropriate exhaust ventilation

where dust is formed. Do not breath (dust, vapor, mist, gas). Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

STORAGE: Keep container closed when not in use. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear safety glasses.

SKIN: Wear protective gloves.

RESPIRATORY: Not normally needed. If ventilation is inadequate and this material is handled at elevated temperatures or dusts/fumes/mists are generated a NIOSH/MSHA approved air purifying respirator with a manufacturers approved cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

WORK HYGIENIC PRACTICES: Practice good chemical hygiene during and after use.

COMMENTS:

COMPONENT EXPOSURE LIMITS

Component	Location, Type	Value (mg/m3)
Molybdenum	ACGIH TLV TWA (Respirable)	3
	OSHA OEL TWA (Total)	15
	Canada - AB, BC, ON TWA (Respirable)	3
	Canada - PQ	10
	Europe TWA	10
	Poland TWA (Respirable)	4
	Poland STEL (Respirable)	10
	Spain TWA (Respirable)	3
	Sweden TWA (Respirable)	5
	Australia, NZ, Singapore TWA	10
	UK WEL TWA	10
	UK WEL STEL	20

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Solid

ODOR: None COLOR: White

pH: NA = Not Applicable

PERCENT VOLATILE: NA = Not Applicable

FLASH POINT AND METHOD: NA = Not Applicable

FLAMMABLE LIMITS: NA = Not Applicable

AUTOIGNITION TEMPERATURE: NA = Not Applicable

VAPOR PRESSURE: Not Available

VAPOR DENSITY: NA = Not Applicable

BOILING POINT: Not Available

MELTING POINT: 2687°C

SOLUBILITY IN WATER: Insoluble

DENSITY: Not Available

MOLECULAR WEIGHT: 203.89

10. STABILITY AND REACTIVITY

STABLE: Yes

HAZARDOUS POLYMERIZATION: No

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon oxides, Toxic metal fumes **INCOMPATIBLE MATERIALS:** Strong acids, Strong bases, Oxidizing materials.

11. TOXICOLOGICAL INFORMATION

ACUTE

DERMAL LD₅₀: Not Available

SKIN ABSORPTION: Not Available

ORAL LD₅₀: Not Available

INHALATION LC₅₀: Not Available

CARCINOGENICITY

IARC: Not listed
NTP: Not listed
OSHA: Not listed

REPRODUCTIVE EFFECTS: Not Available
TERATOGENIC EFFECTS: Not Available

MUTAGENICITY: Not Available

12. ECOLOGICAL INFORMATION

BIOACCUMULATION/ACCUMULATION: Not Available

AQUATIC TOXICITY (ACUTE): Not Available
CHEMICAL FATE INFORMATION: Not Available

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of according to applicable federal, state, provincial, and local regulations.

PRODUCT DISPOSAL: Contact a licensed waste disposal company.

EMPTY CONTAINER: Follow all MSDS/label precautions even after container is emptied because it may retain product residues.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PRIMARY HAZARD CLASS/DIVISION: Not Regulated

ROAD AND RAIL (ADR/RID)

PROPER SHIPPING NAME: Not Regulated

AIR (ICAO/IATA)

PRIMARY HAZARD CLASS/DIVISION: Not Regulated

VESSEL (IMO/IMDG)

PRIMARY HAZARD CLASS/DIVISION: Not Regulated

CANADA TRANSPORT OF DANGEROUS GOODS

PRIMARY HAZARD CLASS/DIVISION: Not Regulated

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

311/312 HAZARD CATEGORIES: None

TSCA (TOXIC SUBSTANCE CONTROL ACT)

TSCA STATUS: All components of this product are included in inventory, exempt, or notified

REGULATIONS

STATE REGULATIONS: Not listed

CALIFORNIA PROPOSITION 65: This product is not known to contain any components for which the State of California has found to cause cancer, birth defects or other reproductive harm.

CANADA

WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM): Not Regulated

DOMESTIC SUBSTANCE LIST (INVENTORY): All components of this product are included in inventory, exempt, or notified

16. OTHER INFORMATION

APPROVED BY: EHS DEPT
PREPARED BY: E Bolton

INFORMATION CONTACT: msds@lesker.com

HMIS RATING

HEALTH	0
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	В

NFPA CODES 0 0 0

MANUFACTURER DISCLAIMER:

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