**** MATERIAL SAFETY DATA SHEET ****

505 FLUX Print Date......11/29/10 PRODUCT IDENTIFICATION SECTION 1 COMPANY NAME WHO SENT MSDS..... HARRISPRODUCTS GROUP COMPANY ADDRESS..... 4501 QUALITY PLACE MSON OHIO 45040 EMERGENCY PHONE NUMBER...... (800)-424-9300 MSDS VERSION NUMBER..... TRADE NAME..... 505 FLUX HAZARD RATING (HMIS)..... HEALTH - 1 FLAMMABILITY - 0 REACTIVITY - 0 HMIS DESIGNATION KEY..... 4 - SEVERE HAZARD 3 - SERIOUS 2 - MODERATE 1 - SLIGHT 0 - MINIMAL SECTION 2 HAZARDOUS COMPONENTS 8 BY WEIGHT CAS NUMBER OSHA PEL ACGIH TLV (Mg/M3) SEC 313 MATERIAL 85-90 WATER 7732-18-5 NA NA GLUTAMIC ACID HYDROCHLORIDE 5-10 138-15-8 NA NA 57-13-6 NA NA PHYSICAL PROPERTIES SECTION 3 BOILING POINT..... 215 MELTING POINT..... VAPOR PRESSURE...... NA VAPOR DENSITY (AIR = 1)..... SOLUBILITY IN WATER..... COMPLETE SPECIFIC GRAVITY..... 1.03 EVAPORATION RATE..... >1 APPEARANCE AND ODOR...... CLEAR, COLORLESS LIQUID WITH NO CHARACTERISTIC ODOR. SECTION 4 FIRE AND EXPLOSION DATA

FLASH POINT.....

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SECTION 4 FIRE AN	ID EXPLOSION DATA CONT'D
EXTINGUISING MEDIA	NA NA USE A SELF-CONTAINED BREATHING APPARATUS. SMOKE, AMMONIA, CHLORINE GASES MAY EVOLVE
	ACTIVITY DATA
STABILITY	STABLE NONE WILL NOT OCCUR STRONG ACIDS: NITRIC OR PERCHLORIC HYDROGEN CHLLORIDE FUMES, AMMONIUM CARBAMATE, AMMONIA

SECTION 6 HEALT	H HAZARD DATA
ROUTES OF ENTRY	SWALLOWING, INHALATION, SKIN CONTACT, EYE CONTACT
HEALTH HAZARDS	SWALLOWING-IRRITATION TO DIGESTIVE SYSTEM. INHALATION-IRRITANT TO RESPIRATORY SYSTEM, PRE-EXISTING DISORDERS AGGRAVATED. SKIN CONTACT-IRRITATION FROM PROLONGED CONTACT. PRE-EXISTING SKIN DISORDERS AGGRAVATED. EYE CONTACT-IRRITATION OR CORNEAL BURNS.
CARCINOGENICITY	NA SEE ABOVE SEE ABOVE SWALLOWING-CALL PHYSICIAN OR POISON CON- TROL CENTER, ADVISE SECTION II. SKIN- WASH THOROUGHLY WITH SOAP AND WATER TO RE- MOVE ALL RESIDUE. IF RASH OR BURN, CALL PHYSICIAN. INHALATION-REMOVE TO FRESH AIR AND CALL PHYSICIAN IF VAPORS OR FUMES INHALED. EYES-FLUSH THOROUGHLY WITH WATER FOR AT LEAST 15 MINUTES TO REMOVE ALL RE- SIDUE. CALL PHYSICIAN.

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	'H HAZARD DATA CONT'D			
ADDITIONAL INFORMATION	TARGET ORGAN: IRRITANT. MAY BE HARMFUL IF SWALLOWED OR INHALED. CHRONIC EFFECTS-NONE CURRENTLY KNOWN.			
SECTION 7 PRECAUTIONS FOR SAFE HANDLING AND USE				
SPILL AND LEAK PROCEDURES	CONTAIN SPILL, ABSORB, SWEEP-UP AND DIS- POSE. FLUSH AREA TO CHEMICAL SEWER.			
WASTE AND DISPOSAL METHOD	DISPOSE OF IN ACCORDANCE WITH ALL FEDERAL, STATE, AND LOCAL REGULATIONS.			
HANDLING AND STORING PRECAUTIONS	WASH HANDS THOROUGHLY AFTER HANDLING TO R REMOVE ALL RESIDUE. STORE UNDER AMBIENT CONDITIONS.			
OTHER PRECAUTIONS	REMOVE AND PROFESSIONALLY WASH CONTAMIN- ATED CLOTHING BEFORE REUSE. CONTAINS UREA KIDNEY FUNCTIONS MAY BE AFFECTED.			
SECTION 8 CONTROL MEASURES				
RESPIRATORY MEASURES	IF WORK STATION NOT PROPERLY VENTILATED TO REMOVE ALL FUMES, DUST, AND VAPORS, USE NIOSH APPROVED MASK.			
VENTILATION	MAINTAIN AIR FLOW AWAY FROM USER TO EXHAUST ALL FUMES, DUST, AND VAPORS, SO THAT THE TLV IS NEVER EXCEEDED			
PROTECTIVE GLOVES	CHEMICAL IMPERVIOUS CHEMICAL SAFEETY GOGGLES FOR OPERATIONS WHERE CONTACT CAN OCCUR, COVERALLS, APRON, AND RUBBER FOOT COVERINGS TO PREVENT ANY CONTACT.			
WORK/HYGIENIC PRACTICES	FOR MAXIMUM SAFETY: BE CERTIFIED FOR, AND WEAR A RESPIRATOR AT ALL TIMES WHEN WELDING AND BRAZING.			

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SECTION 9	DISCLAIMER	= = =
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THIS DATA IS BELIEVED TO BE ACCURATE. HARRIS	SWEL	
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SECTION 10

ADDITIONAL INFORMATION

TLV AND SOURCE REFERENCES: ACGIH - NONE ESTABLISHED OSHA - NONE ESTABLISHED NA = NOT APPLICABLE

SECTION 11

ADDITIONAL INFORMATION