

---

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

---

### 1.1 Product identifier

**Product name** 5 COMPONENT MIXTURE (CO, CO<sub>2</sub>, N<sub>2</sub>, H<sub>2</sub>, BALANCE CH<sub>4</sub>)  
**Synonym(s)** 1669 - SDS NUMBER • PRODUCT CODE: 285, 288 • SPECIAL GAS MIXTURE

### 1.2 Uses and uses advised against

**Use(s)** CALIBRATION • INDUSTRIAL APPLICATIONS

### 1.3 Details of the supplier of the product

**Supplier name** BOC LIMITED (AUSTRALIA)  
**Address** 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA  
**Telephone** 131 262, (02) 8874 4400  
**Fax** 132 427 (24 hours)  
**Website** <http://www.boc.com.au>

### 1.4 Emergency telephone number(s)

**Emergency** 1800 653 572 (24/7) (Australia only)

---

## 2. HAZARDS IDENTIFICATION

---

### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

**GHS classification(s)** Toxic to Reproduction: Category 1A  
Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 2  
Flammable Gases: Category 1  
Gases Under Pressure: Compressed gas

### 2.2 Label elements

**Signal word** DANGER

**Pictogram(s)**



**Hazard statement(s)**

H220 Extremely flammable gas.  
H280 Contains gas under pressure; may explode if heated.  
H360 May damage fertility or the unborn child.  
H373 May cause damage to organs through prolonged or repeated exposure.

**Prevention statement(s)**

P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P260 Do not breathe dust/fume/gas/mist/vapours/spray.  
P281 Use personal protective equipment as required.

**PRODUCT NAME 5 COMPONENT MIXTURE (CO, CO2, N2, H2, BALANCE CH4)****Response statement(s)**

P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
P381 Eliminate all ignition sources if safe to do so.

**Storage statement(s)**

P405 Store locked up.  
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

**Disposal statement(s)**

P501 Dispose of contents/container in accordance with relevant regulations.

**2.3 Other hazards**

Asphyxiant. Effects are proportional to oxygen displacement.

---

**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

---

**3.1 Substances / Mixtures**

Ingredient	CAS Number	EC Number	Content (v/v)
HYDROGEN	1333-74-0	215-605-7	30%
CARBON MONOXIDE	630-08-0	211-128-3	1%
METHANE	74-82-8	200-812-7	Remainder
NITROGEN	7727-37-9	231-783-9	28%
CARBON DIOXIDE	124-38-9	204-696-9	1%

---

**4. FIRST AID MEASURES**

---

**4.1 Description of first aid measures**

**Eye** None required.  
**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.  
**Skin** None required.  
**Ingestion** Due to product form and application, ingestion is considered unlikely.  
**First aid facilities** No information provided.

**4.2 Most important symptoms and effects, both acute and delayed**

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility / consciousness. Victim may not be aware of asphyxiation. In low concentrations may cause narcotic effects. Symptoms may include dizziness, headache, nausea and loss of co-ordination. Over exposure to carbon monoxide may result in rapid breathing, nausea, lack of coordination, unconsciousness and coma. Carbon monoxide reacts with haemoglobin in the blood to prevent oxygen uptake and release.

**4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

---

**5. FIRE FIGHTING MEASURES**

---

**5.1 Extinguishing media**

Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve.

**5.2 Special hazards arising from the substance or mixture**

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

**5.3 Advice for firefighters**

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

**PRODUCT NAME 5 COMPONENT MIXTURE (CO, CO2, N2, H2, BALANCE CH4)****5.4 Hazchem code**

2SE  
 2 Fine Water Spray.  
 S Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Dilute spill and run-off.  
 E Evacuation of people in and around the immediate vicinity of the incident should be considered.

**6. ACCIDENTAL RELEASE MEASURES****6.1 Personal precautions, protective equipment and emergency procedures**

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

**6.2 Environmental precautions**

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

**6.3 Methods of cleaning up**

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

**6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

**7. HANDLING AND STORAGE****7.1 Precautions for safe handling**

Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

**7.2 Conditions for safe storage, including any incompatibilities**

Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

**7.3 Specific end use(s)**

No information provided.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION****8.1 Control parameters****Exposure standards**

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Carbon dioxide	SWA (AUS)	5000	9000	30000	54000
Carbon dioxide in coal mines	SWA (AUS)	12500	22500	30000	54000
Carbon monoxide	SWA (AUS)	30	34	--	--
Hydrogen	SWA (AUS)	Asphyxiant			
Methane	SWA (AUS)	Asphyxiant			
Nitrogen	SWA (AUS)	Asphyxiant			

**Biological limits**

Ingredient	Determinant	Sampling Time	BEI
CARBON MONOXIDE	Carboxyhemoglobin in blood	End of shift	3.5% of hemoglobin
	Carbon monoxide in end-exhaled air	End of shift	20 ppm

Reference: ACGIH Biological Exposure Indices

**PRODUCT NAME 5 COMPONENT MIXTURE (CO, CO2, N2, H2, BALANCE CH4)**

**8.2 Exposure controls**

**Engineering controls** Provide suitable ventilation to minimise or eliminate exposure. Confined areas (e.g. tanks) should be adequately ventilated or gas tested. Flammable/explosive vapours may accumulate in poorly ventilated areas. Maintain vapour levels below the recommended exposure standard.

**PPE**

**Eye / Face** Wear safety glasses.  
**Hands** Wear leather gloves.  
**Body** Wear safety boots.  
**Respiratory** Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



---

**9. PHYSICAL AND CHEMICAL PROPERTIES**

---

**9.1 Information on basic physical and chemical properties**

<b>Appearance</b>	COLOURLESS GAS
<b>Odour</b>	SLIGHT ODOUR
<b>Flammability</b>	EXTREMELY FLAMMABLE
<b>Flash point</b>	< 0°C
<b>Boiling point</b>	NOT AVAILABLE
<b>Melting point</b>	NOT AVAILABLE
<b>Evaporation rate</b>	NOT APPLICABLE
<b>pH</b>	NOT APPLICABLE
<b>Vapour density</b>	NOT AVAILABLE
<b>Specific gravity</b>	NOT APPLICABLE
<b>Solubility (water)</b>	0.033 L/L (Methane)
<b>Vapour pressure</b>	NOT AVAILABLE
<b>Upper explosion limit</b>	NOT AVAILABLE
<b>Lower explosion limit</b>	5.3 % (Methane in air)
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	NOT AVAILABLE
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	NOT AVAILABLE
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

**9.2 Other information**

<b>Cylinder pressure (when full)</b>	13,000 kPa @ 15°C
<b>% Volatiles</b>	100 %

---

**10. STABILITY AND REACTIVITY**

---

**10.1 Reactivity**

Carefully review all information provided in sections 10.2 to 10.6.

**10.2 Chemical stability**

Stable under recommended conditions of storage.

**10.3 Possibility of hazardous reactions**

Polymerization will not occur.

**10.4 Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Carbon monoxide can react with iron, nickel and other metals. Below 3,500 kPa corrosion is negligible and common materials can be used. Incompatible with acrylaldehyde, aziridine, sodium peroxide. Corrosive when moist. Also incompatible with acrylaldehyde, aziridine, metal acetylides, sodium peroxide. Carbon monoxide can cause stress corrosion cracking in steels especially if acid gases (e.g. carbon dioxide, sulphur compounds) are present. Below 3,500 kPa corrosion is negligible and common materials can be used. Carbon dioxide is corrosive when moist.

### 10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

---

## 11. TOXICOLOGICAL INFORMATION

---

### 11.1 Information on toxicological effects

<b>Acute toxicity</b>	May be harmful if inhaled. Carbon monoxide effects depend on the percentage of carboxyhaemoglobin: 10-20% mild headache and breathlessness on mild exertion; 20-30% headache, irritability, rapid fatigue and impaired memory; 30-40% severe headache, weakness, nausea, vomiting, dizziness, visual impairment and confusion; 40-50% increasing confusion, ataxia and collapse; 50-60% coma; >80% rapid death.
<b>Skin</b>	Not classified as a skin irritant.
<b>Eye</b>	Not classified as an eye irritant.
<b>Sensitization</b>	Not classified as causing skin or respiratory sensitisation.
<b>Mutagenicity</b>	Not classified as a mutagen.
<b>Carcinogenicity</b>	Not classified as a carcinogen.
<b>Reproductive</b>	May cause harm to the unborn child.
<b>STOT – single exposure</b>	Asphyxiant. Effects are proportional to oxygen displacement. Over exposure may result in dizziness, drowsiness, weakness, fatigue, breathing difficulties and unconsciousness.
<b>STOT – repeated exposure</b>	Increased evidence of cardiovascular problems have been demonstrated upon chronic exposure to carbon monoxide. Can aggravate some diseases of the cardiovascular system such as coronary artery disease. The effect is enhanced by cigarette smoking. Adverse behavioural effects have been noted including impairment of vigilance, co-ordination, timing, behaviour, visual perception and certain cognitive functions. Some adaptation occurs in individuals repeatedly exposed to moderate concentrations.
<b>Aspiration</b>	Not classified as causing aspiration.

---

## 12. ECOLOGICAL INFORMATION

---

### 12.1 Toxicity

No information provided.

### 12.2 Persistence and degradability

No information provided.

### 12.3 Bioaccumulative potential

No information provided.

### 12.4 Mobility in soil

No information provided.

### 12.5 Other adverse effects

When discharged to the atmosphere, carbon dioxide may contribute to the greenhouse effect. Carbon monoxide is slowly oxidised in the atmosphere to carbon dioxide.

---

## 13. DISPOSAL CONSIDERATIONS

---

### 13.1 Waste treatment methods

<b>Waste disposal</b>	Cylinders should be returned to the manufacturer or supplier for disposal of contents.
<b>Legislation</b>	Dispose of in accordance with relevant local legislation.

---

## 14. TRANSPORT INFORMATION

---

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1954	1954	1954
14.2 Proper Shipping Name	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains methane)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains methane)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains methane)
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code 2SE  
 GTEPG 2A1  
 EMS F-D, S-U

Other information Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

**Poison schedule** A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**Classifications** Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.  
 The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

**Hazard codes** F+ Extremely flammable  
 Repr. Reproductive toxin  
 Xn Harmful

**Risk phrases** R12 Extremely Flammable.  
 R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.  
 R61 May cause harm to the unborn child.

**Safety phrases** S9 Keep container in a well ventilated place.  
 S16 Keep away from sources of ignition - No smoking.  
 S33 Take precautionary measures against static discharges.  
 S45 In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).  
 S53 Avoid exposure - obtain special instructions before use.

**Inventory listing(s)** AUSTRALIA: AICS (Australian Inventory of Chemical Substances)  
 All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

**PRODUCT NAME 5 COMPONENT MIXTURE (CO, CO2, N2, H2, BALANCE CH4)**

APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment. Application Method: Gas regulator of suitable pressure and flow rating fitted to cylinder valve or manifold with low pressure gas distribution to equipment.

**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (highly acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Revision history**

Revision	Description
2.1	Standard SDS Review
2.0	Standard SDS Review
1.0	Initial SDS creation

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

**PRODUCT NAME 5 COMPONENT MIXTURE (CO, CO2, N2, H2, BALANCE CH4)**

**Prepared by**

Risk Management Technologies  
5 Ventnor Ave, West Perth  
Western Australia 6005  
Phone: +61 8 9322 1711  
Fax: +61 8 9322 1794  
Email: info@rmt.com.au  
Web: www.rmt.com.au.

**Revision:** 2.1

**SDS date:** 17 March 2015

**[ End of SDS ]**