

Material Safety Data Sheet



Date of issue : 2 June 2012
Version : 2.01

4010-0025

1. Product and company identification

Product name : 513X384 BASE COMPONENT
Code : 513X384 BASE COMPONENT
Supplier : PPG Aerospace PRC-DeSoto
12780 San Fernando Road
Sylmar, CA 91342
Phone: 818 362 6711
Emergency telephone number : (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
01-800-00-21-400 (Mexico)

2. Hazards identification

Emergency overview : WARNING!
FLAMMABLE LIQUID AND VAPOR. HARMFUL IF ABSORBED THROUGH SKIN. CAUSES RESPIRATORY TRACT, EYE AND SKIN IRRITATION. MAY CAUSE ALLERGIC RESPIRATORY AND SKIN REACTION. SKIN CONTACT TO ISOCYANATE MONOMER MAY LEAD TO ALLERGIC LUNG REACTION. MAY BE HARMFUL IF INHALED OR SWALLOWED. SANDING AND GRINDING DUSTS MAY BE HARMFUL IF INHALED. PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE. CANCER HAZARD - CONTAINS MATERIAL WHICH CAN CAUSE CANCER.

Keep away from flames, such as a pilot light, and any object that sparks, such as an electric motor. Keep away from heat. Do not smoke. Do not breathe vapor or mist. Do not swallow. Do not get in eyes or on skin or clothing. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use. Wash thoroughly after handling.

Potential acute health effects

Inhalation : May be harmful if inhaled. Irritating to respiratory system. Can irritate eyes, nose, mouth and throat. May cause sensitization by inhalation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Ingestion : May be harmful if swallowed.
Skin : Toxic in contact with skin. Severely irritating to the skin. May cause an allergic skin reaction.
Eyes : Severely irritating to eyes. Risk of serious damage to eyes.

Over-exposure signs/symptoms

Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. Based on the properties of the isocyanate components and considering toxicological data on similar preparations, this preparation may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. NTP, IARC, and OSHA have classified chromium (+6) compounds as carcinogenic. OSHA considers all Cr+6 compounds as potential occupational carcinogens capable of causing lung cancer above the recommended exposure limits.

Medical conditions aggravated by over-exposure : Pre-existing respiratory and skin disorders and disorders involving any other target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

2. Hazards identification

This Material Safety Data Sheet has been prepared in accordance with Canada's Workplace Hazardous Materials Information System (WHMIS) and the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See toxicological information (Section 11)

3. Composition/information on ingredients

Name	CAS number	%
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A, epichlorohydrin and 1,1'-methylenebis[4-isocyanatobenzene]	119796-38-2	10 - 30
butanone	78-93-3	10 - 30
n-butyl acetate	123-86-4	10 - 30
strontium chromate	7789-06-2	10 - 30
Quartz (SiO ₂) (<10 microns)	14808-60-7	10 - 30
cyclohexanone	108-94-1	5 - 10
butan-1-ol	71-36-3	1 - 5
silicon dioxide	7631-86-9	0.5 - 1.5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Material Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting.
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

5. Fire-fighting measures

Flammability of the product : Flammable liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.

Extinguishing media

Suitable	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Not suitable	: Do not use water jet.
Special exposure hazards	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
 carbon oxides
 nitrogen oxides
 halogenated compounds
 metal oxide/oxides
 Hydrogen cyanide (HCN).
 Cyanate and isocyanate.

5. Fire-fighting measures

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Use spark-proof tools and explosion-proof equipment. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.
- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble or absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Special provisions** : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not breathe the vapor or mist. Ingestion of product or cured coating may be harmful. Do not swallow. Do not get in eyes or on skin or clothing. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

7. Handling and storage

Storage : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Precautions should be taken to minimize exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurization. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

Name	Result	ACGIH	OSHA	Ontario	Mexico	PPG
butanone	TWA	200 ppm	200 ppm	200 ppm	200 ppm	Not established
	STEL	300 ppm	Not established	300 ppm	300 ppm	Not established
n-butyl acetate	TWA	150 ppm	150 ppm	150 ppm	150 ppm	Not established
	STEL	200 ppm	Not established	200 ppm	200 ppm	Not established
strontium chromate	TWA	0.0005 mg/m ³ (measured as Cr)	5 µg/m ³	0.0005 mg/m ³ (as Cr)	Not established	0.005 mg/m ³
	STEL	Not established	1 mg/10m ³ Z C	Not established	Not established	Not established
Quartz (SiO ₂) (<10 microns)	TWA	0.025 mg/m ³ R	10 mg/m ³ R Z 30 mg/m ³ TD Z 250 mppcf R Z	0.1 mg/m ³ R	0.1 mg/m ³ R	Not established
cyclohexanone	TWA	20 ppm S	50 ppm	20 ppm S	50 ppm S	Not established
	STEL	50 ppm S	Not established	50 ppm S	100 ppm S	Not established
butan-1-ol	TWA	20 ppm	100 ppm	20 ppm	Not established	Not established
	STEL	Not established	Not established	Not established	50 ppm S C	Not established
silicon dioxide	TWA	Not established	Not established	Not established	10 mg/m ³ 3 mg/m ³ R	Not established

Key to abbreviations

A	= Acceptable Maximum Peak	S	= Potential skin absorption
ACGIH	= American Conference of Governmental Industrial Hygienists.	SR	= Respiratory sensitization
C	= Ceiling Limit	SS	= Skin sensitization
F	= Fume	STEL	= Short term Exposure limit values
IPEL	= Internal Permissible Exposure Limit	TD	= Total dust
OSHA	= Occupational Safety and Health Administration.	TLV	= Threshold Limit Value
R	= Respirable	TWA	= Time Weighted Average
Z	= OSHA 29CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances		

Consult local authorities for acceptable exposure limits.

8 . Exposure controls/personal protection

Recommended monitoring procedures	: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.
Engineering measures	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Personal protection	
Eyes	: Chemical splash goggles.
Hands	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Gloves	: nitrile, neoprene
Respiratory	: By spraying: air-fed respirator. By other operations than spraying, in well ventilated areas, air-fed respirators could be replaced by a combination charcoal filter and particulate filter mask. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Skin	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Restrictions on use	: Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

9 . Physical and chemical properties

Physical state	: Liquid.
Flash point	: Closed cup: -5.56°C (22°F)
Material supports combustion.	: Yes.
Color	: Yellow.
Odor	: Not available.
pH	: Not available.
Boiling/condensation point	: >37.78°C (>100°F)
Melting/freezing point	: Not available.
Specific gravity	: 1.19
Density (lbs / gal)	: 9.93
Vapor pressure	: Not available.
Vapor density	: Not available.
Evaporation rate	: Not available.
VOC	: 547 g/l
Partition coefficient: n-octanol/water	: Not available.

10 . Stability and reactivity

- Stability** : Stable under recommended storage and handling conditions (see section 7).
- Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Uncontrolled exothermic reactions occur with amines and alcohols. The product reacts slowly with water, resulting in the production of carbon dioxide. In closed containers, pressure buildup could result in distortion, expansion and, in extreme cases, bursting of the container.
- Materials to avoid** : Reactive or incompatible with the following materials: acids, oxidizing materials, strong alkalis
- Hazardous decomposition products** : Cyanate and isocyanate.
- Hazardous polymerization** : Under normal conditions of storage and use, hazardous polymerization will not occur.

11 . Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
butanone	LD50 Oral	Rat	2737 mg/kg	-
	LD50 Dermal	Rabbit	6480 mg/kg	-
	LC50 Inhalation Vapor	Rat	11243 ppm	4 hours
n-butyl acetate	LD50 Oral	Rat	10.768 g/kg	-
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LC50 Inhalation	Rat	>21.1 mg/l	4 hours
strontium chromate	LD50 Oral	Rat	3118 mg/kg	-
	LD50 Oral	Rat	1.54 g/kg	-
		Rabbit	0.948 g/kg	-
cyclohexanone	LC50 Inhalation	Rat	8000 ppm	4 hours
	LD50 Oral	Rat	0.79 g/kg	-
	LD50 Dermal	Rabbit	3400 mg/kg	-
butan-1-ol	LC50 Inhalation Vapor	Rat	8000 ppm	4 hours

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Defatting irritant

: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Target organs

: Contains material which causes damage to the following organs: blood, lungs, liver, spleen, brain, bone marrow.
Contains material which may cause damage to the following organs: kidneys, mucous membranes, peripheral nervous system, upper respiratory tract, skin, bones, central nervous system (CNS), ears, eye, lens or cornea, testes.

Carcinogenicity

Carcinogenicity : Contains material which can cause cancer. Risk of cancer depends on duration and level of exposure.

Classification

Product/ingredient name	ACGIH	IARC	NTP	OSHA
strontium chromate	A2	1	Proven.	-
Quartz (SiO ₂) (<10 microns)	A2	1	Proven.	-
cyclohexanone	A3	3	-	-
silicon dioxide	-	3	-	-

Carcinogen Classification code: ACGIH: A1, A2, A3, A4, A5
IARC: 1, 2A, 2B, 3, 4
NTP: Proven, Possible
OSHA: +
Not listed or regulated as a carcinogen: -

12 . Ecological information

Environmental effects : Water polluting material. May be harmful to the environment if released in large quantities.

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
butanone	Acute LC50 3220000 to 3320000 ug/L Fresh water	Fish - Fathead minnow - Pimephales promelas	96 hours
	Acute LC50 >400 ppm Marine water	Fish - Sheepshead minnow - Cyprinodon variegatus	96 hours
	Acute LC50 >520000 ug/L Fresh water	Daphnia - Water flea - Daphnia magna	48 hours
	Chronic NOEC 400 ppm Marine water	Fish - Sheepshead minnow - Cyprinodon variegatus	96 hours
	Chronic NOEC <70000 ug/L Fresh water	Daphnia - Water flea - Daphnia magna	48 hours
n-butyl acetate	Acute LC50 18000 to 19000 ug/L Fresh water	Fish - Fathead minnow - Pimephales promelas	96 hours
cyclohexanone	Acute LC50 527000 to 578000 ug/L Fresh water	Fish - Fathead minnow - Pimephales promelas	96 hours
butan-1-ol	Acute LC50 100 to 500 mg/L Fresh water	Fish - Bluegill - Lepomis macrochirus	96 hours
	Acute EC50 1983000 to 2072000 ug/L Fresh water	Daphnia - Water flea - Daphnia magna	48 hours

13 . Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14 . Transport information

Regulation	UN number	Proper shipping name	Classes	PG*	Additional information
UN	1263	PAINT	3	II	-
IMDG	1263	PAINT. Marine pollutant (strontium chromate)	3	II	-
DOT	1263	PAINT	3	II	-

PG* : Packing group

Reportable quantity RQ : CERCLA: Hazardous substances.: butan-1-ol: 5000 lbs. (2270 kg); n-butyl acetate: 5000 lbs. (2270 kg); cyclohexanone: 5000 lbs. (2270 kg); strontium chromate: 10 lbs. (4.54 kg); butanone: 5000 lbs. (2270 kg);

15 . Regulatory information

- United States inventory (TSCA 8b)** : All components are listed or exempted.
Australia inventory (AICS) : All components are listed or exempted.
Canada inventory (DSL) : All components are listed or exempted.
China inventory (IECSC) : All components are listed or exempted.
Europe inventory (REACH) : Please contact your supplier for information on the inventory status of this material.
Japan inventory (ENCS) : At least one component is not listed.
Korea inventory (KECI) : All components are listed or exempted.
New Zealand (NZIoC) : Substance Use Restricted
Philippines inventory (PICCS) : At least one component is not listed.

United States

SARA 302/304/311/312 extremely hazardous substances: No products were found.

SARA 302/304 emergency planning and notification: No products were found.

SARA 302/304/311/312 hazardous chemicals: butan-1-ol; n-butyl acetate; cyclohexanone; strontium chromate; butanone; Quartz (SiO₂) (<10 microns)

CERCLA: Hazardous substances.: butan-1-ol: 5000 lbs. (2270 kg); n-butyl acetate: 5000 lbs. (2270 kg); cyclohexanone: 5000 lbs. (2270 kg); strontium chromate: 10 lbs. (4.54 kg); butanone: 5000 lbs. (2270 kg);

SARA 311/312 MSDS Distribution - Chemical Inventory - Hazard Identification:

Chemical name	CAS #	Acute	Chronic	Fire	Reactive	Pressure
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A, epichlorohydrin and 1,1'-methylenebis[4-isocyanatobenzene]	119796-38-2	Y	N	N	N	N
butanone	78-93-3	Y	N	Y	N	N
n-butyl acetate	123-86-4	Y	N	Y	N	N
strontium chromate	7789-06-2	Y	Y	N	N	N
Quartz (SiO ₂) (<10 microns)	14808-60-7	N	Y	N	N	N
cyclohexanone	108-94-1	Y	Y	Y	N	N
butan-1-ol	71-36-3	Y	N	Y	N	N
silicon dioxide	7631-86-9	N	N	N	N	N
Product as-supplied :		Y	Y	Y	N	N

SARA 313**Supplier notification****Chemical name**strontium chromate
butan-1-ol**CAS number**7789-06-2
71-36-3**Concentration**10 - 30
1 - 5

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

15 . Regulatory information

Canada

WHMIS (Canada) : Class B-2: Flammable liquid with a flash point lower than 37.8°C (100°F). Class D-1B: Material causing immediate and serious toxic effects (Toxic). Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B: Material causing other toxic effects (Toxic).

Mexico

Classification

Flammability : 3 Health : 3 Reactivity : 0

16 . Other information

Hazardous Material Information System (U.S.A.)

Health : 3 * Flammability : 3 Physical hazards : 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

Health : 3 Flammability : 3 Instability : 0

Date of previous issue : 4/22/2012.

Organization that prepared the MSDS : EHS

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

Material Safety Data Sheet



Date of issue 4 June 2012
Version 2.01

1. Product and company identification

Product name : 910X456 CURING SOLUTION BOEING
Code : 910X456 CURING SOLUTION BOEING
Supplier : PPG Aerospace PRC-DeSoto
12780 San Fernando Road
Sylmar, CA 91342
Phone: 818 362 6711

Emergency telephone number : (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
01-800-00-21-400 (Mexico)

2. Hazards identification

Emergency overview : DANGER!
FLAMMABLE LIQUID AND VAPOR. CAUSES EYE AND SKIN IRRITATION. MAY CAUSE ALLERGIC RESPIRATORY AND SKIN REACTION. MAY BE HARMFUL IF INHALED, ABSORBED THROUGH SKIN OR SWALLOWED. ASPIRATION HAZARD. CAN ENTER LUNGS AND CAUSE DAMAGE. MAY CAUSE RESPIRATORY TRACT IRRITATION. PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.

Keep away from flames, such as a pilot light, and any object that sparks, such as an electric motor. Keep away from heat. Do not smoke. Do not breathe vapor or mist. Do not swallow. Do not get on skin or clothing. Avoid contact with eyes. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use. Wash thoroughly after handling.

Potential acute health effects

Inhalation : May be harmful if inhaled. Moderately irritating to the respiratory system. Can irritate eyes, nose, mouth and throat. May cause sensitization by inhalation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Ingestion : May be harmful if swallowed. Aspiration hazard if swallowed. Can enter lungs and cause damage.
Skin : Harmful in contact with skin. Irritating to skin. May cause an allergic skin reaction.
Eyes : Irritating to eyes.

Over-exposure signs/symptoms

Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. **1-component preparations:** formaldehyde is released during curing. Formaldehyde may cause irreversible effects, is irritating to the mucous membranes and may cause skin sensitization. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness.

Medical conditions aggravated by over-exposure : Pre-existing respiratory and skin disorders and disorders involving any other target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

This Material Safety Data Sheet has been prepared in accordance with Canada's Workplace Hazardous Materials Information System (WHMIS) and the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See toxicological information (Section 11)

3. Composition/information on ingredients

<u>Name</u>	<u>CAS number</u>	<u>%</u>
propan-2-ol	67-63-0	40 - 70
toluene	108-88-3	10 - 30
Proprietary silane	Proprietary	1 - 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - 5
bis(dimethylamino)methylphenol	71074-89-0	0.1 - 1
methanol	67-56-1	0.1 - 1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Material Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting.
- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

5. Fire-fighting measures

Flammability of the product : Flammable liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.

Extinguishing media

- Suitable** : Use dry chemical, CO₂, water spray (fog) or foam.
- Not suitable** : Do not use water jet.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
metal oxide/oxides
Formaldehyde.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

6. Accidental release measures

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Use spark-proof tools and explosion-proof equipment. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.
- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble or absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not breathe vapor or mist. Do not swallow. Do not get in eyes or on skin or clothing. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

Name	Result	ACGIH	OSHA	Ontario	Mexico	PPG
propan-2-ol	TWA	200 ppm	400 ppm	200 ppm	400 ppm	Not established
	STEL	400 ppm	Not established	400 ppm	500 ppm	Not established
toluene	TWA	20 ppm	200 ppm Z	20 ppm	50 ppm S	Not established
	STEL	Not established	500 ppm Z A 300 ppm Z C	Not established	Not established	Not established
methanol	TWA	200 ppm S	200 ppm	200 ppm S	200 ppm S	Not established
	STEL	250 ppm S	Not established	250 ppm S	250 ppm S	Not established

8 . Exposure controls/personal protection

Key to abbreviations

A	= Acceptable Maximum Peak	S	= Potential skin absorption
ACGIH	= American Conference of Governmental Industrial Hygienists.	SR	= Respiratory sensitization
C	= Ceiling Limit	SS	= Skin sensitization
F	= Fume	STEL	= Short term Exposure limit values
IPEL	= Internal Permissible Exposure Limit	TD	= Total dust
OSHA	= Occupational Safety and Health Administration.	TLV	= Threshold Limit Value
R	= Respirable	TWA	= Time Weighted Average
Z	= OSHA 29CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances		

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

- Eyes** : Safety glasses with side shields.
- Hands** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Gloves** : butyl rubber
- Respiratory** : By spraying: air-fed respirator. By other operations than spraying, in well ventilated areas, air-fed respirators could be replaced by a combination charcoal filter and particulate filter mask. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

- Physical state** : Liquid.
- Flash point** : Closed cup: 15.56°C (60°F)
- Material supports combustion.** : Yes.
- Color** : Clear.
- Odor** : Not available.
- pH** : Not available.
- Boiling/condensation point** : 82.22 to 316.11°C (180 to 601°F)
- Melting/freezing point** : Not available.
- Specific gravity** : 0.82
- Density (lbs / gal)** : 6.84

9 . Physical and chemical properties

Vapor pressure : Not available.
 Vapor density : Not available.
 Evaporation rate : Not available.
 VOC : Not available.
 Partition coefficient: n-octanol/water : Not available.

10 . Stability and reactivity

Stability : Stable under recommended storage and handling conditions (see section 7).
 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
 Materials to avoid : Reactive or incompatible with the following materials: acids, oxidizing materials, strong alkalis
 Hazardous decomposition products : Formaldehyde.
 Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

11 . Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
propan-2-ol	LD50 Oral	Rat	4.396 g/kg	-
	LD50 Dermal	Rabbit	12800 mg/kg	-
	LC50 Inhalation Vapor	Rat	72600 mg/m3	4 hours
toluene	LD50 Oral	Rat	636 mg/kg	-
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LC50 Inhalation Vapor	Rat	49 g/m3	4 hours
Proprietary silane	LD50 Oral	Rat	2413 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Oral	Rat	5600 mg/kg	-
methanol	LD50 Dermal	Rabbit	15800 mg/kg	-
	LC50 Inhalation Vapor	Rat	64000 ppm	4 hours
	LC50 Inhalation Vapor	Rat	145000 ppm	1 hours
	LC50 Inhalation Vapor	Rat	145000 ppm	1 hours

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Defatting irritant

: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Target organs

: Contains material which causes damage to the following organs: brain.
 Contains material which may cause damage to the following organs: blood, kidneys, the reproductive system, liver, heart, spleen, upper respiratory tract, skin, central nervous system (CNS), eye, lens or cornea.

Carcinogenicity

Classification

Product/ingredient name	ACGIH	IARC	NTP	OSHA
propan-2-ol	A4	3	-	-
toluene	A4	3	-	-

Product name **910X456 CURING SOLUTION BOEING**

11 . Toxicological information

Carcinogen Classification code: ACGIH: A1, A2, A3, A4, A5
 IARC: 1, 2A, 2B, 3, 4
 NTP: Proven, Possible
 OSHA: +
 Not listed or regulated as a carcinogen: -

Teratogenicity

Teratogenicity : Contains material which may cause birth defects, based on animal data.
Developmental effects : Contains material which may cause developmental abnormalities, based on animal data.
Fertility effects : Contains material which may impair female fertility, based on animal data.

12 . Ecological information

Environmental effects : No known significant effects or critical hazards.

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
propan-2-ol	Acute LC50 >1400000 ug/L	Fish - Bluegill - Lepomis macrochirus	96 hours
toluene	Acute LC50 5800 ug/L Fresh water	Fish - Rainbow trout, donaldson trout - Oncorhynchus mykiss	96 hours
	Acute EC50 6000 ug/L Fresh water	Daphnia - Water flea - Daphnia magna	48 hours
	Chronic NOEC 28000 ug/L Fresh water	Daphnia - Water flea - Daphnia magna	48 hours
methanol	Acute LC50 >100000 ug/L Fresh water	Fish - Fathead minnow - Pimephales promelas	96 hours
	Acute LC50 3289 to 4395 mg/L Fresh water	Daphnia - Water flea - Daphnia magna	48 hours
	Chronic NEL 320 mg/L Fresh water	Fish - Bluegill - Lepomis macrochirus	96 hours

13 . Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14 . Transport information

Regulation	UN number	Proper shipping name	Classes	PG*	Additional information
UN	1263	PAINT	3	II	-
IMDG	1263	PAINT	3	II	-
DOT	1263	PAINT	3	II	-

PG* : Packing group

Reportable quantity RQ : CERCLA: Hazardous substances.: methanol: 5000 lbs. (2270 kg); toluene: 1000 lbs. (454 kg);

15 . Regulatory information

- United States inventory (TSCA 8b)** : All components are listed or exempted.
Australia inventory (AICS) : All components are listed or exempted.
Canada inventory (DSL) : All components are listed or exempted.
China inventory (IECSC) : All components are listed or exempted.
Europe inventory (REACH) : Please contact your supplier for information on the inventory status of this material.
Japan inventory (ENCS) : All components are listed or exempted.
Korea inventory (KECI) : All components are listed or exempted.
New Zealand (NZIoC) : Substance Use Restricted
Philippines inventory (PICCS) : All components are listed or exempted.

United States

SARA 302/304/311/312 extremely hazardous substances: No products were found.

SARA 302/304 emergency planning and notification: No products were found.

SARA 302/304/311/312 hazardous chemicals: propan-2-ol; toluene

CERCLA: Hazardous substances.: methanol: 5000 lbs. (2270 kg); toluene: 1000 lbs. (454 kg);

SARA 311/312 MSDS Distribution - Chemical Inventory - Hazard Identification:

<u>Chemical name</u>	<u>CAS #</u>	<u>Acute</u>	<u>Chronic</u>	<u>Fire</u>	<u>Reactive</u>	<u>Pressure</u>
propan-2-ol	67-63-0	Y	N	Y	N	N
toluene	108-88-3	Y	Y	Y	N	N
Proprietary silane	Proprietary	Y	N	N	N	N
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Y	N	N	N	N
bis[(dimethylamino)methyl]phenol	71074-89-0	Y	N	N	N	N
methanol	67-56-1	Y	Y	Y	N	N
Product as-supplied :		Y	Y	Y	N	N

SARA 313

<u>Chemical name</u>	<u>CAS number</u>	<u>Concentration</u>
Supplier notification	propan-2-ol toluene	67-63-0 108-88-3
		40 - 70 10 - 30

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada

WHMIS (Canada) : Class B-2: Flammable liquid with a flash point lower than 37.8°C (100°F). Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B: Material causing other toxic effects (Toxic).

Mexico

Classification

Flammability : 3 **Health** : 2 **Reactivity** : 0

16 . Other information

Hazardous Material Information System (U.S.A.)

Health : 2 * Flammability : 3 Physical hazards : 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

Health : 2 Flammability : 3 Instability : 0

Date of previous issue : 4/22/2012.

Organization that prepared the MSDS : EHS

☑ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.