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## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

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### 1.1 Product identifier

**Product name** 4 COMPONENT MIXTURE (C3H6, CH4, C2H4, BALANCE C2H6)  
**Synonym(s)** 1353 - SDS NUMBER • PRODUCT CODES: 285, 288 • SPECIAL GAS MIXTURE

### 1.2 Uses and uses advised against

**Use(s)** CALIBRATION • INDUSTRIAL APPLICATIONS

### 1.3 Details of the supplier of the product

**Supplier name** BOC LIMITED (AUSTRALIA)  
**Address** 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA  
**Telephone** 131 262, (02) 8874 4400  
**Fax** 132 427 (24 hours)  
**Website** <http://www.boc.com.au>

### 1.4 Emergency telephone number(s)

**Emergency** 1800 653 572 (24/7) (Australia only)

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## 2. HAZARDS IDENTIFICATION

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### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

**GHS classification(s)** Gases Under Pressure: Compressed gas  
Flammable Gases: Category 1

### 2.2 Label elements

**Signal word** DANGER

**Pictogram(s)**



### Hazard statement(s)

H220 Extremely flammable gas.  
H280 Contains gas under pressure; may explode if heated.

### Prevention statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

### Response statement(s)

P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
P381 Eliminate all ignition sources if safe to do so.

### Storage statement(s)

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

### Disposal statement(s)

None allocated.

**PRODUCT NAME 4 COMPONENT MIXTURE (C3H6, CH4, C2H4, BALANCE C2H6)**

**2.3 Other hazards**

Asphyxiant. Effects are proportional to oxygen displacement.

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**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

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**3.1 Substances / Mixtures**

Ingredient	CAS Number	EC Number	Content (v/v)
ETHANE	74-84-0	200-814-8	Remainder
ETHYLENE	74-85-1	200-815-3	40%
METHANE	74-82-8	200-812-7	10 to 12.5%
PROPYLENE	115-07-1	204-062-1	0.025 to 0.027%

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**4. FIRST AID MEASURES**

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**4.1 Description of first aid measures**

**Eye** None required.

**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

**Skin** None required.

**Ingestion** Due to product form and application, ingestion is considered unlikely.

**First aid facilities** Eye wash facilities should be available.

**4.2 Most important symptoms and effects, both acute and delayed**

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility / consciousness. Victim may not be aware of asphyxiation. In low concentrations may cause narcotic effects. Symptoms may include dizziness, headache, nausea and loss of co-ordination.

**4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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**5. FIRE FIGHTING MEASURES**

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**5.1 Extinguishing media**

Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve. If the gas source cannot be isolated, do not extinguish the flame, since re-ignition and explosion could occur. Await arrival of emergency services or manufacturer's advisor. Drench and cool cylinders with water spray from protected area at a safe distance. If it is absolutely necessary to extinguish the flame, use only a dry chemical powder extinguisher. Do not move cylinders for at least 24 hours. Avoid shock and bumps to cylinders.

**5.2 Special hazards arising from the substance or mixture**

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

**5.3 Advice for firefighters**

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

**5.4 Hazchem code**

2SE  
2 Fine Water Spray.  
S Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Dilute spill and run-off.  
E Evacuation of people in and around the immediate vicinity of the incident should be considered.

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**6. ACCIDENTAL RELEASE MEASURES**

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## PRODUCT NAME 4 COMPONENT MIXTURE (C3H6, CH4, C2H4, BALANCE C2H6)

### 6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

### 6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

### 6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

### 6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

## 7. HANDLING AND STORAGE

### 7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

### 7.2 Conditions for safe storage, including any incompatibilities

Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

### 7.3 Specific end use(s)

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Ethane	SWA (AUS)				Asphyxiant
Ethylene	SWA (AUS)				Asphyxiant
Methane	SWA (AUS)				Asphyxiant
Propylene	SWA (AUS)				Asphyxiant

#### Biological limits

No biological limit values have been entered for this product.

### 8.2 Exposure controls

**Engineering controls** Provide suitable ventilation to minimise or eliminate exposure. Confined areas (e.g. tanks) should be adequately ventilated or gas tested. Maintain vapour levels below the recommended exposure standard.

#### PPE

<b>Eye / Face</b>	Wear safety glasses.
<b>Hands</b>	Wear leather gloves.
<b>Body</b>	Wear safety boots.
<b>Respiratory</b>	Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

**9.1 Information on basic physical and chemical properties**

Appearance	COLOURLESS GAS
Odour	UNPLEASANT ODOUR
Flammability	EXTREMELY FLAMMABLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	1.05 (Air = 1) (Ethane)
Specific gravity	NOT APPLICABLE
Solubility (water)	0.098 cm <sup>3</sup> /cm <sup>3</sup> (Ethane)
Vapour pressure	NOT AVAILABLE
Upper explosion limit	12.5 % (Ethane)
Lower explosion limit	3 % (Ethane)
Partition coefficient	NOT AVAILABLE
Autoignition temperature	472°C (Ethane)
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

**9.2 Other information**

Cylinder pressure (when full)	13,000 kPa @ 15°C
% Volatiles	100 %

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**10. STABILITY AND REACTIVITY**

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**10.1 Reactivity**

Carefully review all information provided in sections 10.2 to 10.6.

**10.2 Chemical stability**

Stable under recommended conditions of storage.

**10.3 Possibility of hazardous reactions**

Polymerization will not occur.

**10.4 Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

**10.5 Incompatible materials**

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources. Do not use natural rubber flexible hoses. Also incompatible (potentially violently) with oxygen, halogens and metal halides. Ethylene explodes spontaneously when mixed with chlorine in sunlight or UV irradiation. Phytotoxic. Reacts vigorously with some oxidising agents. Violent polymerisation catalysed by copper above 400°C and 54 bar.

**10.6 Hazardous decomposition products**

This material will not decompose to form hazardous products other than that already present.

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**11. TOXICOLOGICAL INFORMATION**

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**11.1 Information on toxicological effects**

Acute toxicity	Based on available data, the classification criteria are not met.
Skin	Not classified as a skin irritant.
Eye	Not classified as an eye irritant.
Sensitization	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT – single exposure	Asphyxiant. Effects are proportional to oxygen displacement. Over exposure may result in dizziness, drowsiness, weakness, fatigue, breathing difficulties and unconsciousness.

**PRODUCT NAME 4 COMPONENT MIXTURE (C3H6, CH4, C2H4, BALANCE C2H6)****STOT – repeated exposure** Not classified as causing organ effects from repeated exposure.**Aspiration** Not classified as causing aspiration.

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**12. ECOLOGICAL INFORMATION**

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**12.1 Toxicity**

No information provided.

**12.2 Persistence and degradability**

No information provided.

**12.3 Bioaccumulative potential**

No information provided.

**12.4 Mobility in soil**

No information provided.

**12.5 Other adverse effects**When discharged into the atmosphere, methane may contribute to the greenhouse effect. Methane has a global warming potential of 21 (CO<sub>2</sub> = 1).

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**13. DISPOSAL CONSIDERATIONS**

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**13.1 Waste treatment methods****Waste disposal** Cylinders should be returned to the manufacturer or supplier for disposal of contents.**Legislation** Dispose of in accordance with relevant local legislation.

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**14. TRANSPORT INFORMATION**

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**CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE**

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	1954	1954	1954
<b>14.2 Proper Shipping Name</b>	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethane)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethane)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethane)
<b>14.3 Transport hazard class</b>	2.1	2.1	2.1
<b>14.4 Packing Group</b>	None Allocated	None Allocated	None Allocated

**14.5 Environmental hazards** No information provided**14.6 Special precautions for user****Hazchem code** 2SE**GTEPG** 2A1**EMS** F-D, S-U**Other information** Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.

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**15. REGULATORY INFORMATION**

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**PRODUCT NAME 4 COMPONENT MIXTURE (C3H6, CH4, C2H4, BALANCE C2H6)**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

<b>Poison schedule</b>	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).	
<b>Classifications</b>	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.  The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].	
<b>Hazard codes</b>	F+	Extremely flammable
<b>Risk phrases</b>	R12	Extremely Flammable.
<b>Safety phrases</b>	S9	Keep container in a well ventilated place.
	S16	Keep away from sources of ignition - No smoking.
	S33	Take precautionary measures against static discharges.
<b>Inventory listing(s)</b>	<b>AUSTRALIA: AICS (Australian Inventory of Chemical Substances)</b> All components are listed on AICS, or are exempt.	

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**16. OTHER INFORMATION**

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**Additional information** The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment.

**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

<b>Abbreviations</b>	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m <sup>3</sup>	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

**PRODUCT NAME 4 COMPONENT MIXTURE (C3H6, CH4, C2H4, BALANCE C2H6)**

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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