

SAFETY DATA SHEET

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Bismuth Oxide-Iron (III) Oxide

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Bismuth Oxide-Iron (III) Oxide

GENERAL USE: Physical vapor deposition of thin films

MANUFACTURER

Kurt J Lesker Company
United States
1925 Route 51
Jefferson Hills, PA 15025
Customer Service: 412-387-9200

E-Mail: msds@lesker.com

Kurt J Lesker Company LTD
United Kingdom
15-16 Burgess Road
Hastings, East Sussex, TN35 4NR
England

Customer Service: +44 (0) 1424 458100

24 HR. EMERGENCY TELEPHONE NUMBERS

24-Hour Emergency Response provided by
3E Global Incident Response Hotline

When calling, refer to Kurt J Lesker Company
Global Response Access Code: 333594

North America [USA, Canada, Mexico]: 1-866-519-4752
Mainland China: (+86) 4001 2001 74
Europe: {int'l call prefix}-1-760-476-3961
Asia Pacific: {int'l call prefix}-1-760-476-3960
Middle East & Africa: {int'l call prefix}-1-760-476-3959

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Health:

This substance or mixture is not hazardous and is not classified under GHS.

EMERGENCY OVERVIEW

IMMEDIATE CONCERNS: This product is not hazardous under conditions of normal use.

POTENTIAL HEALTH EFFECTS

EYES: Contact may cause eye irritation.

SKIN: May cause skin irritation.

INGESTION: May be harmful if swallowed.

INHALATION: May be harmful if inhaled. May cause respiratory irritation.

REPRODUCTIVE TOXICITY

REPRODUCTIVE EFFECTS: Not Available

TERATOGENIC EFFECTS: Not Available

CARCINOGENICITY: Not listed as a human carcinogen

MUTAGENICITY: Not Available

ROUTES OF ENTRY: Inhalation, ingestion, eye contact, or skin contact.

IRRITANCY: May cause irritation of skin, eyes, and respiratory tract.

PHYSICAL HAZARDS: This substance is not considered hazardous in the form supplied.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt. %	CAS
Bismuth Oxide	0 - 100	1304-76-3
Iron(III) Oxide	0 - 100	1309-37-1

4. FIRST AID MEASURES

EYES: Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.

SKIN: Wash with soap and water. Get medical attention if irritation develops or persists.

INGESTION: Rinse mouth. Get medical advice/attention.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

CHRONIC EFFECTS: Not Available

5. FIRE FIGHTING MEASURES

FLAMMABLE CLASS: Not flammable.

EXTINGUISHING MEDIA: Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.

EXPLOSION HAZARDS: Dusts at sufficient concentrations can form explosive mixtures with air.

FIRE FIGHTING PROCEDURES: As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

HAZARDOUS DECOMPOSITION PRODUCTS: Toxic metal fumes

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Clean up spills immediately, observing precautions in Protective Equipment section.

LARGE SPILL: Collect spilled material in appropriate container. Spill may be reportable . Consult section 15 for Reportable Quantities.

GENERAL PROCEDURES: Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Eliminate all ignition sources if safe to do so. Avoid formation of dust. Provide appropriate exhaust ventilation where dust is formed. Avoid breathing (dust, vapor, mist, gas). Practice good chemical hygiene during and after use. Avoid release to the environment.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: To avoid risks to human health and the environment, comply with the instructions for use.

HANDLING: Keep away from heat and flame. Avoid formation of dust. Provide appropriate exhaust ventilation where dust is formed. Do not breath (dust, vapor, mist, gas). Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

STORAGE: Keep container closed when not in use. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear safety glasses.

SKIN: Wear protective gloves.

RESPIRATORY: Not normally needed. If ventilation is inadequate and this material is handled at elevated temperatures or dusts/fumes/mists are generated a NIOSH/MSHA approved air purifying respirator with a manufacturers approved cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

WORK HYGIENIC PRACTICES: Practice good chemical hygiene during and after use.

COMMENTS:

COMPONENT EXPOSURE LIMITS

Component	Location, Type	Value (mg/m3)
Iron Oxide	OSHA OEL TWA	10
	NIOSH REL TWA	5
	Canada - AB, BC, ON, PQ TWA	5
	Europe TWA	5
	Austria, Poland STEL	10
	Denmark, Sweden TWA	3.5
	Denmark STEL	7
	Switzerland TWA	3
	Australia, New Zealand TWA	5
	Singapore TWA	5
	UK WEL TWA	5
	UK WEL STEL	10

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Solid

ODOR: None

COLOR: Not Available

PERCENT VOLATILE: NA = Not Applicable

FLASH POINT AND METHOD: NA = Not Applicable

FLAMMABLE LIMITS: NA = Not Applicable

AUTOIGNITION TEMPERATURE: NA = Not Applicable

BOILING POINT: Not Available

MELTING POINT: 1566°C to 1890°C

SOLUBILITY IN WATER: Insoluble

DENSITY: > 5.242 at 25°C

10. STABILITY AND REACTIVITY

STABLE: Yes

HAZARDOUS POLYMERIZATION: No

HAZARDOUS DECOMPOSITION PRODUCTS: Toxic metal fumes

INCOMPATIBLE MATERIALS: Strong acids, Strong bases, Oxidizing materials.

11. TOXICOLOGICAL INFORMATION

ACUTE

DERMAL LD₅₀: Not Available

ORAL LD₅₀: Not Available

INHALATION LC₅₀: Not Available

CARCINOGENICITY

IARC: Not listed

NTP: Not listed

OSHA: Not listed

REPRODUCTIVE EFFECTS: Not Available

TERATOGENIC EFFECTS: Not Available

MUTAGENICITY: Not Available

12. ECOLOGICAL INFORMATION

BIOACCUMULATION/ACCUMULATION: Not Available

AQUATIC TOXICITY (ACUTE): Not Available

CHEMICAL FATE INFORMATION: Not Available

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of according to applicable federal, state, provincial, and local regulations.

PRODUCT DISPOSAL: Contact a licensed waste disposal company.

EMPTY CONTAINER: Follow all MSDS/label precautions even after container is emptied because it may retain product residues.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: Not Regulated

ROAD AND RAIL (ADR/RID)**PROPER SHIPPING NAME:** Not Regulated**AIR (ICAO/IATA)****SHIPPING NAME:** Not Regulated**VESSEL (IMO/IMDG)****SHIPPING NAME:** Not Regulated**CANADA TRANSPORT OF DANGEROUS GOODS****SHIPPING NAME:** Not Regulated**15. REGULATORY INFORMATION****UNITED STATES****SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)****FIRE:** No **PRESSURE GENERATING:** No **REACTIVITY:** No **ACUTE:** No **CHRONIC:** No**TSCA (TOXIC SUBSTANCE CONTROL ACT)****TSCA STATUS:** All components of this product are included in inventory, exempt, or notified**REGULATIONS****STATE REGULATIONS:**

The following components appear in one or more of the following state
hazardous substances lists

Component	CAS	CA	MA	MN	NJ	PA	RI
Iron(III) Oxide	1309-37-1	No	No	No	Yes	Yes	Yes

CALIFORNIA PROPOSITION 65: This product is not known to contain any components for which the State of California has found to cause cancer, birth defects or other reproductive harm.

CANADA**WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM):** Not Regulated**DOMESTIC SUBSTANCE LIST (INVENTORY):** All components of this product are included in inventory, exempt, or notified

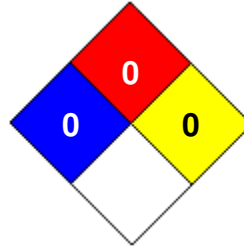
GENERAL COMMENTS: All components of this product are included in inventory, exempt, or notified: USA TSCA, Philippines PICCS, Korean KECL, European EINECS, Canadian DSL

16. OTHER INFORMATION**APPROVED BY:** EHS DEPT**PREPARED BY:** E Bolton**INFORMATION CONTACT:** msds@lesker.com**REVISION SUMMARY:** This MSDS replaces the 7/25/2012 MSDS.

HMIS RATING

HEALTH		0
FLAMMABILITY		0
PHYSICAL HAZARD		0
PERSONAL PROTECTION		C

NFPA CODES



MANUFACTURER DISCLAIMER:

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