HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **ACCOLADE BASE**

Revision Date: 13-May-2015 **Revision Number:** 12

1. Identification

1.1. Product Identifier

Product Trade Name: ACCOLADE BASE
Synonyms: None
Chemical Family: Fatty Acid Ester and Olefin Blend
Internal ID Code HM004608

1.2 Recommended use and restrictions on use

Application: Base Fluid
Uses Advised Against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 871-4000
Emergency Telephone: (281) 575-5000

Prepared By
Chemical Stewardship
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number (281) 575-5000

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Aspiration Category	Category 1 - H304

2.2. Label Elements

Hazard Pictograms

Signal Word Danger

Hazard Statements H304 - May be fatal if swallowed and enters airways

Precautionary Statements

Prevention	None
Response	P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician P331 - Do NOT induce vomiting
Storage	P405 - Store locked up
Disposal	P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

Contains

Substances	**CAS Number**
Isomerized alpha olefins	Proprietary

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Isomerized alpha olefins	Proprietary	30 - 60%	Asp. Tox. 1 (H304)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Skin	Wash with soap and water. Get medical attention if irritation persists.
Ingestion	Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special Exposure Hazards

Decomposition in fire may produce toxic gases.

5.3 Special protective equipment and precautions for fire-fighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for Safe Handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store away from oxidizers. Keep container closed when not in use. Product has a shelf life of 60 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Isomerized alpha olefins	Proprietary	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls Use in a well ventilated area.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator.

Hand Protection	Chemical-resistant protective gloves (EN 374) Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): Nitrile gloves. (>= 0.4 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.
Skin Protection	Normal work coveralls.
Eye Protection	Wear safety glasses or goggles to protect against exposure.
Other Precautions	None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color:**	Colorless to Light yellow
Odor:	Mild hydrocarbon	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values	
pH:	No data available	
Freezing Point/Range	-30 °C / -22 °F	
Melting Point/Range	No data available	
Boiling Point/Range	240 °C / 464 °F	
Flash Point	134 °C / 274 °F	Cleveland Open Cup (COC)
Flammability (solid, gas)	No data available	
upper flammability limit	No data available	
lower flammability limit	No data available	
Evaporation rate	No data available	
Vapor Pressure	No data available	
Vapor Density	No data available	
Specific Gravity	0.8 - 0.82	
Water Solubility	Insoluble in water	
Solubility in other solvents	No data available	
Partition coefficient: n-octanol/water	No data available	
Autoignition Temperature	No data available	
Decomposition Temperature	No data available	
Viscosity	No data available	
Explosive Properties	No information available	
Oxidizing Properties	No information available	

9.2. Other information

VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid
None anticipated

10.5. Incompatible Materials
Strong oxidizers.

10.6. Hazardous Decomposition Products
Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics
Acute Toxicity

Inhalation May cause mild respiratory irritation.

Eye Contact May cause mild eye irritation.

Skin Contact May cause mild skin irritation.

Ingestion Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Isomerized alpha olefins	Proprietary	> 5050 mg/kg (Rat)	> 5000 mg/kg > 2020 mg/kg (Rabbit)	> 2.1 mg/L 6.35 mg/L (Rat) 4h (similar substance)

Substances	CAS Number	Skin corrosion/irritation
Isomerized alpha olefins		Not irritating to skin in rabbits. (similar substances)

Substances	CAS Number	Eye damage/irritation
Isomerized alpha olefins		Non-irritating to rabbit's eye (similar substances)

Substances	CAS Number	Skin Sensitization
Isomerized alpha olefins		Did not cause sensitization on laboratory animals (similar substances)

Substances	CAS Number	Respiratory Sensitization
Isomerized alpha olefins		No information available

Substances	CAS Number	Mutagenic Effects
Isomerized alpha olefins		In vitro tests have shown mutagenic effects (similar substances)

Substances	CAS Number	Carcinogenic Effects
Isomerized alpha olefins		No information available.

Substances	CAS Number	Reproductive toxicity
Isomerized alpha olefins		Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments. (similar substances)

Substances	CAS Number	STOT - single exposure
Isomerized alpha olefins		No information available

Substances	CAS Number	STOT - repeated exposure
Isomerized alpha olefins		No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)

Substances	CAS Number	Aspiration hazard
Isomerized alpha olefins		Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

12. Ecological Information

12.1. Toxicity

Ecotoxicity Effects

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Isomerized alpha olefins	Proprietary	EC50 (96h) >1000 mg/L (Skeletonema costatum) ErC50 (48h) 1000 mg/L (Selenastrum capricornutum) (similar substance)	LC50 > 1000 mg/L (Cyprinodon variegatus) LL50 > 1000 mg/L (Oncorhynchus mykiss) (similar substance)	No information available	EC50 >1000 mg/L (Mysidopsis bahia)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Isomerized alpha olefins	Proprietary	Readily biodegradable (88% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Isomerized alpha olefins	Proprietary	> 6

12.4. Mobility in soil

No information available

Substances	Mobility
Isomerized alpha olefins	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

US DOT Bulk

DOT (Bulk)	Not applicable

Canadian TDG

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IMDG/IMO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable
Special Precautions for User: None

15. Regulatory Information

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.

EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	Product contains one or more components not listed on the inventory.

16. Other information

Preparation Information

Prepared By	Chemical Stewardship Telephone: 1-580-251-4335 e-mail: fdunexchem@halliburton.com
Revision Date:	13-May-2015
Reason for Revision	SDS sections updated: 2

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms
bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data
www.ChemADVISOR.com/

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End of Safety Data Sheet