BOC
A Member of The Linde Group

SAFETY DATA SHEET

 # 2544

Product Name **5 COMPONENT MIXTURE (C2H6, C3H8, < 0.1% C4H6, C4H10, BALANCE PROPYLENE)**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier name	**BOC LIMITED (AUSTRALIA)**
Address	10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA
Telephone	131 262, (02) 8874 4400
Fax	132 427 (24 hours)
Emergency	1800 653 572 (24/7) (Australia only)
Web site	http://www.boc.com.au/
Synonym(s)	2544 - SDS NUMBER • SPECIAL GAS MIXTURE
Use(s)	CALIBRATION • INDUSTRIAL APPLICATIONS
SDS date	15 March 2013

2. HAZARDS IDENTIFICATION

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

RISK PHRASES

R12	Extremely Flammable.

SAFETY PHRASES

S9	Keep container in a well ventilated place.
S16	Keep away from sources of ignition - No smoking.
S33	Take precautionary measures against static discharges.

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

UN number	1954	**DG division**	2.1
Packing group	None Allocated	**Subsidiary risk(s)**	None Allocated
Hazchem code	2SE		

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Ingredient	Identification	Classification	Content (v/v)
BUTANE	CAS: 106-97-8 EC: 203-448-7	F+;R12	<1%
ETHANE	CAS: 74-84-0 EC: 200-814-8	F+;R12	<1%
PROPANE	CAS: 74-98-6 EC: 200-827-9	F+;R12	<1%
1,3-BUTADIENE	CAS: 106-99-0 EC: 203-450-8	Carc.;R45 Muta.;R46 F+;R12	<0.1%
PROPYLENE	CAS: 115-07-1 EC: 204-062-1	F+;R12	Remainder

4. FIRST AID MEASURES

Eye None required.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

Skin None required.

Ingestion Ingestion is not considered a potential route of exposure. Due to product form and application, ingestion is considered unlikely.

Advice to doctor Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flammability Highly flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

Fire and explosion Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures with air.

Extinguishing Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve. If the gas source cannot be isolated, do not extinguish the flame, since re-ignition and explosion could occur. Await arrival of emergency services or manufacturer's advisor. Drench and cool cylinders with water spray from protected area at a safe distance. If it is absolutely necessary to extinguish the flame, use only a dry chemical powder extinguisher. Do not move cylinders for at least 24 hours. Avoid shock and bumps to cylinders.

Hazchem code 2SE

2	Water Fog (or fine water spray if fog unavailable)
S	Self Contained Breathing apparatus and protective gloves.
E	Evacuation of people in the vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

Spillage If the cylinder is leaking, eliminate all potential ignition sources and evacuate area of personnel. Prevent spreading of vapours through drains and ventilation systems. Inform manufacturer/supplier of leak. Use personal protective equipment. Carefully move material to a well ventilated remote area, then allow to discharge. Do not attempt to repair leaking valve or cylinder safety devices.

7. STORAGE AND HANDLING

Storage Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

Handling Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
1,3-Butadiene	SWA (AUS)	10	22	--	--
Butane	SWA (AUS)	800	1900	--	--
Ethane	SWA (AUS)	Asphyxiant			
Propane	SWA (AUS)	Asphyxiant			
Propylene	SWA (AUS)	Asphyxiant			

Biological limits

Ingredient	Reference	Determinant	Sampling Time	BEI
1,3-BUTADIENE	ACGIH BEI	1,2-Dihydroxy-4-(N-acetylcy steinyl)-butane in urine	End of shift	25 mg/g creatinine
	ACGIH BEI	Mixture of N-1 and N-2-(hydroxybutenyl)valine hemoglobin (Hb) adducts in blood	Not critical	2.5 pmol/g Hb

Engineering controls Provide suitable ventilation to minimise or eliminate exposure. Confined areas (eg. tanks) should be adequately ventilated or gas tested. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face Wear safety glasses.

Hands Wear leather gloves.

Body Wear safety boots.

Respiratory Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance COLOURLESS GAS
Odour UNPLEASANT ODOUR
Flammability HIGHLY FLAMMABLE
Flash point -108°C (Propylene)
Boiling point -47.7°C (Propylene)
Melting point NOT AVAILABLE
Evaporation rate NOT APPLICABLE
pH NOT APPLICABLE
Vapour density 1.48 (Air = 1) (Propylene)
Specific gravity NOT APPLICABLE
Solubility (water) 0.22 cm^3/cm^3 (Propylene)
Vapour pressure 1250 kPa @ 25°C (Propylene)
Upper explosion limit 10.3 % (Propylene)
Lower explosion limit 2.4 % (Propylene)
Autoignition temperature 460°C (Propylene)
Decomposition temperature NOT AVAILABLE
Viscosity NOT AVAILABLE
Partition coefficient NOT AVAILABLE
% Volatiles 100%

10. STABILITY AND REACTIVITY

Chemical stability Stable under recommended conditions of storage.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources.

Material to avoid Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid), heat and ignition sources. Do not use natural rubber flexible hoses. Also incompatible (potentially violently) with oxygen, halogens and metal halides.

Hazardous Decomposition Products This material will not decompose to form hazardous products other than that already present.

Hazardous Reactions Polymerization will not occur.

11. TOXICOLOGICAL INFORMATION

Health Hazard Summary Asphyxiant gas. Symptoms of exposure are directly related to displacement of oxygen. As the amount of oxygen inhaled is reduced from 21-14% volume, the pulse rate may accelerate and the rate and volume of breathing may increase. The ability to maintain attention and think clearly is diminished, muscular co-ordination is somewhat disturbed. As oxygen decreases from 14-10% volume, judgement becomes faulty, severe injuries may result in no pain. Muscular effort may lead to rapid fatigue. Further reduction to 6% may result in nausea and vomiting. Ability to move may be lost. Permanent brain damage may result even after resuscitation from exposure to this low level of oxygen. Below 6% breathing is in gasps and convulsions may occur. Inhalation of a mixture containing no oxygen may result in unconsciousness from the first breath and death may follow in minutes.

Eye Non irritant.

Inhalation Asphyxiant. Effects are proportional to oxygen displacement.

Skin Non irritant.

Ingestion Ingestion is considered unlikely due to product form.

Toxicity data

BUTANE (106-97-8)
LC50 (inhalation) 658000 mg/m3/4H (rat)

PROPANE (74-98-6)
LC50 (inhalation) > 800000 ppm/15M (rat)

1,3-BUTADIENE (106-99-0)
LC50 (inhalation) 270 g/m³/2 hours (mouse)

12. ECOLOGICAL INFORMATION

Toxicity No information provided.

Persistence and degradability No information provided.

Bioaccumulative potential No information provided.

Mobility in soil No information provided.

Other adverse effects No known ecological damage is caused by this product.

13. DISPOSAL CONSIDERATIONS

Waste disposal Cylinders should be returned to the manufacturer or supplier for disposal of contents.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
UN number	1954	-	-
Proper shipping name	COMPRESSED GAS, FLAMMABLE, N.O.S. (contains propylene)	-	-
DG class/ Division	2.1	-	-
Subsidiary risk(s)	None Allocated	-	-
Packing group	None Allocated	-	-

GTEPG 2A1

Hazchem code 2SE

Other information Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.

15. REGULATORY INFORMATION

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)

Inventory Listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment. The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m^3	Milligrams per Cubic Metre
PEL	Permissible Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
TLV	Threshold Limit Value
TWA/OEL	Time Weighted Average or Occupational Exposure Limit

Revision history

Revision	Description
2.0	Standard SDS Review.
1.0	Initial SDS Creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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End of SDS