

SAFETY DATA SHEET

1664

Product Name **9 COMPONENT MIXTURE (H₂, C₂H₂, CO, CO₂, C₂H₆, C₂H₄, CH₄, C₃H₈, BALANCE HE)**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name **BOC LIMITED (AUSTRALIA)**
Address 10 Julius Avenue, North Ryde, NSW, AUSTRALIA, 2113
Telephone 131 262, (02) 8874 4400
Fax 132 427 (24 hours)
Emergency 1800 653 572 (24/7) (Australia only)
Web Site <http://www.boc.com.au/>
Synonym(s) 1664 - MSDS NUMBER · PRODUCT CODE: 285, 288 · SPECIAL GAS MIXTURE
Use(s) CALIBRATION · INDUSTRIAL APPLICATIONS
SDS Date 26 April 2012

2. HAZARDS IDENTIFICATION

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

RISK PHRASES

R12 Extremely Flammable.
R20 Harmful by inhalation.
R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.
R61 May cause harm to the unborn child.

SAFETY PHRASES

S9 Keep container in a well ventilated place.
S16 Keep away from sources of ignition - No smoking.
S33 Take precautionary measures against static discharges.
S45 In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).
S53 Avoid exposure - obtain special instructions before use.

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

UN Number	1954	DG Division	2.1
Packing Group	None Allocated	Subsidiary Risk(s)	None Allocated
Hazchem Code	2SE		

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Ingredient	Identification	Classification	Content
HYDROGEN	CAS: 1333-74-0 EC: 215-605-7	F+;R12	1 - 10%
ACETYLENE	CAS: 74-86-2 EC: 200-816-9	F+;R12 E;R5 E;R6	1 - 2%
CARBON MONOXIDE	CAS: 630-08-0 EC: 211-128-3	F+;R12 T;R23 T;R48/23 T;R61	1 - 2%
ETHANE	CAS: 74-84-0 EC: 200-814-8	F+;R12	1 - 2%

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ETHYLENE	CAS: 74-85-1 EC: 200-815-3	F+;R12 Xn;R67	1 - 2%
METHANE	CAS: 74-82-8 EC: 200-812-7	F+;R12	1 - 2%
PROPANE	CAS: 74-98-6 EC: 200-827-9	F+;R12	1 - 2%
CARBON DIOXIDE	CAS: 124-38-9 EC: 204-696-9	Not Available	1 - 2%
HELIUM	CAS: 7440-59-7 EC: 231-168-5	Not Available	Remainder

4. FIRST AID MEASURES

Eye	None required.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.
Skin	None required.
Ingestion	Due to product form and application, ingestion is considered unlikely.
Advice to Doctor	Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flammability	Highly flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.
Fire and Explosion	Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.
Extinguishing	Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve.
Hazchem Code	2SE 2 Water Fog (or fine water spray if fog unavailable) S Self Contained Breathing apparatus and protective gloves. E Evacuation of people in the vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

Spillage	If the cylinder is leaking, eliminate all potential ignition sources and evacuate area of personnel. Prevent spreading of vapours through drains and ventilation systems. Inform manufacturer/supplier of leak. Use personal protective equipment. Carefully move material to a well ventilated remote area, then allow to discharge. Do not attempt to repair leaking valve or cylinder safety devices.
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7. STORAGE AND HANDLING

Storage	Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.
Handling	Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Acetylene	SWA (AUS)	Asphyxiant			
Carbon dioxide	SWA (AUS)	5000	9000	30000	54000
Carbon dioxide in coal mines	SWA (AUS)	12500	22500	30000	54000
Carbon monoxide	SWA (AUS)	30	34	--	--
Ethane	SWA (AUS)	Asphyxiant			
Ethylene	SWA (AUS)	Asphyxiant			
Helium	SWA (AUS)	Asphyxiant			
Hydrogen	SWA (AUS)	Asphyxiant			
Methane	SWA (AUS)	Asphyxiant			
Propane	SWA (AUS)	Asphyxiant			

Biological Limits

Ingredient	Reference	Determinant	Sampling Time	BEI
CARBON MONOXIDE	ACGIH BEI	Carboxyhemoglobin in blood	End of shift	3.5% of hemoglobin
	ACGIH BEI	Carbon monoxide in end-exhaled air	End of shift	20 ppm

Engineering Controls

Provide suitable ventilation to minimise or eliminate exposure. Confined areas (eg. tanks) should be adequately ventilated or gas tested. Flammable/explosive vapours may accumulate in poorly ventilated areas. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face

Wear safety glasses.

Hands

Wear leather gloves.

Body

Wear safety boots.

Respiratory

Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	COLOURLESS GAS
Odour	SLIGHT ODOUR
Flammability	HIGHLY FLAMMABLE
Flash point	< 0°C
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	NOT AVAILABLE
Specific gravity	NOT APPLICABLE
Solubility (water)	NOT AVAILABLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Cylinder pressure (when full)	5200 kPa @ 15°C
% Volatiles	100 %

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended conditions of storage.
Conditions to Avoid	Avoid heat, sparks, open flames and other ignition sources.
Material to Avoid	Carbon monoxide can react with iron, nickel and other metals. Below 3,500 kPa corrosion is negligible and common materials can be used. Incompatible with acrylaldehyde, aziridine, sodium peroxide. Corrosive when moist. Ethylene explodes spontaneously when mixed with chlorine in sunlight or UV irradiation. Phytotoxic. Incompatible with acrylaldehyde, aziridine, metal acetylides, sodium peroxide. Carbon monoxide can cause stress corrosion cracking in steels especially if other acid gases (e.g. carbon dioxide, sulphur compounds) are present. Below 3,500 kPa corrosion is negligible and normal materials can be used. Carbon dioxide is corrosive when moist. Most rubbers and plastics may be affected.
Hazardous Decomposition Products	May evolve toxic gases if heated to decomposition.
Hazardous Reactions	Polymerization will not occur.

11. TOXICOLOGICAL INFORMATION

Health Hazard Summary	Asphyxiant gas - toxic. Carbon monoxide effects depend on the percentage of carboxyhaemoglobin: 10-20% mild headache and breathlessness on mild exertion; 20-30% headache, irritability, rapid fatigue and impaired memory; 30-40% severe headache, weakness, nausea, vomiting, dizziness, visual impairment and confusion; 40-50% increasing confusion, ataxia and collapse; 50-60% coma; >80% rapid death. Chronic exposure to carbon monoxide may result in an increase in cardiovascular problems. Can aggravate some diseases of the cardiovascular system such as coronary artery disease. The effect is enhanced by cigarette smoking. Adverse behavioural effects have been noted including impairment of vigilance, co-ordination, timing, behaviour, visual perception and certain cognitive functions. Some adaptation occurs in individuals repeatedly exposed to moderate concentrations. Developmental defects on foetuses can occur without maternal symptoms.																											
Eye	Non irritant.																											
Inhalation	Toxic. Over exposure to carbon monoxide may result in rapid breathing, nausea, lack of coordination, unconsciousness and coma. Carbon monoxide reacts with haemoglobin in the blood to prevent oxygen uptake and release.																											
Skin	Non irritant.																											
Ingestion	Ingestion is considered unlikely due to product form.																											
Toxicity Data	<table><tr><td colspan="2">ACETYLENE (74-86-2)</td></tr><tr><td>LCLo (inhalation)</td><td>50pph/5M (human)</td></tr><tr><td>TCLo (inhalation)</td><td>20 pph (human)</td></tr><tr><td colspan="2">CARBON MONOXIDE (630-08-0)</td></tr><tr><td>LC50 (inhalation)</td><td>1807 ppm/4H (rat)</td></tr><tr><td>LCLo (inhalation)</td><td>5000 ppm/5M (human)</td></tr><tr><td colspan="2">METHANE (74-82-8)</td></tr><tr><td>LC50 (inhalation)</td><td>326 gm/m3/2h (mouse)</td></tr><tr><td colspan="2">PROPANE (74-98-6)</td></tr><tr><td>LC50 (inhalation)</td><td>> 800000 ppm/15M (rat)</td></tr><tr><td colspan="2">CARBON DIOXIDE (124-38-9)</td></tr><tr><td>LC50 (inhalation)</td><td>470000 ppm/30M (rat)</td></tr><tr><td>LCLo (inhalation)</td><td>9 pph/5M (human)</td></tr></table>		ACETYLENE (74-86-2)		LCLo (inhalation)	50pph/5M (human)	TCLo (inhalation)	20 pph (human)	CARBON MONOXIDE (630-08-0)		LC50 (inhalation)	1807 ppm/4H (rat)	LCLo (inhalation)	5000 ppm/5M (human)	METHANE (74-82-8)		LC50 (inhalation)	326 gm/m3/2h (mouse)	PROPANE (74-98-6)		LC50 (inhalation)	> 800000 ppm/15M (rat)	CARBON DIOXIDE (124-38-9)		LC50 (inhalation)	470000 ppm/30M (rat)	LCLo (inhalation)	9 pph/5M (human)
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12. ECOLOGICAL INFORMATION

Environment	When discharged to the atmosphere, carbon dioxide may contribute to the greenhouse effect. Carbon monoxide is slowly oxidised in the atmosphere to carbon dioxide.
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13. DISPOSAL CONSIDERATIONS

Waste Disposal	Cylinders should be returned to the manufacturer or supplier for disposal of contents.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
UN Number	1954	-	-
Proper Shipping Name	COMPRESSED GAS, FLAMMABLE, N.O.S.	-	-
DG Class/ Division	2.1	-	-
Subsidiary Risk(s)	None Allocated	-	-
Packing Group	None Allocated	-	-
GTEPG	2A1		
Hazchem Code	2SE		
Other Information	Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.		

15. REGULATORY INFORMATION

Poison Schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Inventory Listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional Information	The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders. APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment. PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this ChemAlert report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made. HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.
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Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
mg/m ³	Milligrams per Cubic Metre
PEL	Permissible Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
TLV	Threshold Limit Value
TWA/OEL	Time Weighted Average or Occupational Exposure Limit

Revision History

Revision	Description
1.0	Standard SDS Review.

Report Status

This document has been compiled by RMT on behalf of the manufacturer of the product and serves as the manufacturer's Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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End of SDS