

SAFETY DATA SHEET

1621

Product Name **14 COMPONENT MIXTURE (BALANCE PROPANE)****1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER**

Supplier Name BOC LIMITED (AUSTRALIA)
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Emergency 1800 653 572 (24/7) (Australia only)
Web Site <http://www.boc.com.au/>
Synonym(s) 1621 - MSDS NUMBER · SPECIAL GAS MIXTURE
Use(s) CALIBRATION · INDUSTRIAL APPLICATIONS
SDS Date 07 February 2012

2. HAZARDS IDENTIFICATION

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

RISK PHRASES

R12 Extremely Flammable.
R45 May cause cancer.
R46 May cause heritable genetic damage.

SAFETY PHRASES

S45 In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).
S53 Avoid exposure - obtain special instructions before use.

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

| | | | |
|----------------------|----------------|---------------------------|----------------|
| UN Number | 1965 | DG Division | 2.1 |
| Packing Group | None Allocated | Subsidiary Risk(s) | None Allocated |
| Hazchem Code | 2WE | | |

3. COMPOSITION/ INFORMATION ON INGREDIENTS

| Ingredient | Formula | Cas No. | Content |
|----------------|---------|----------|-----------|
| BUTANE | C4-H10 | 106-97-8 | 8% |
| ISOBUTANE | C4-H10 | 75-28-5 | 8% |
| PROPYLENE | C3-H6 | 115-07-1 | 8% |
| ETHANE | C2-H6 | 74-84-0 | 5% |
| 1-BUTENE | C4-H8 | 106-98-9 | 4% |
| ISOBUTENE | C4-H8 | 115-11-7 | 4% |
| TRANS-2-BUTENE | C4-H8 | 624-64-6 | 4% |
| 1,3-BUTADIENE | C4-H6 | 106-99-0 | 2% |
| ISOPENTANE | C5-H12 | 78-78-4 | 2% |
| PENTANE | C5-H12 | 109-66-0 | 2% |
| N-HEXANE | C6-H14 | 110-54-3 | 1% |
| PROPANE | C3-H8 | 74-98-6 | Remainder |

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| | | | |
|--------------|--------|----------|----|
| CIS-2-BUTENE | C4-H8 | 590-18-1 | 4% |
| 1-PENTENE | C5-H10 | 109-67-1 | 2% |

4. FIRST AID MEASURES

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| Eye | Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate for 15 minutes. Seek medical attention. |
| Inhalation | If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor. |
| Skin | Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15 minutes. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for 15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention. |
| Ingestion | Due to product form and application, ingestion is considered unlikely. |
| Advice to Doctor | Treat symptomatically. |

5. FIRE FIGHTING MEASURES

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| Flammability | Highly flammable. Heating to decomposition produces acrid smoke and irritating fumes. Product will add fuel to a fire. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling. |
| Fire and Explosion | Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air. |
| Extinguishing | Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve. |
| Hazchem Code | 2WE 2 Water Fog (or fine water spray if fog unavailable) W Full protective equipment including Self Contained Breathing apparatus. E Evacuation of people in the vicinity of the incident should be considered. |

6. ACCIDENTAL RELEASE MEASURES

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| Spillage | If the cylinder is leaking, eliminate all potential ignition sources and evacuate area of personnel. Prevent spreading of vapours through drains and ventilation systems. Inform manufacturer/supplier of leak. Use personal protective equipment. Carefully move material to a well ventilated remote area, then allow to discharge. Do not attempt to repair leaking valve or cylinder safety devices. |
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7. STORAGE AND HANDLING

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| Storage | Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits. |
| Handling | Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement. Do not drop, roll or drag cylinders. The uncontrolled release of any gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement. |

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Standards

| Ingredient | Reference | TWA | | STEL | |
|---------------|-----------|------------|-------------------|------|-------------------|
| | | ppm | mg/m ³ | ppm | mg/m ³ |
| 1,3-Butadiene | SWA (AUS) | 10 | 22 | -- | -- |
| Butane | SWA (AUS) | 800 | 1900 | -- | -- |
| Ethane | SWA (AUS) | Asphyxiant | | | |
| Isobutane | SWA (AUS) | 1000 | -- | -- | -- |
| Pentane | SWA (AUS) | 600 | 1770 | 750 | 2210 |
| Propane | SWA (AUS) | Asphyxiant | | | |
| Propylene | SWA (AUS) | Asphyxiant | | | |
| n-Hexane | SWA (AUS) | 20 | 72 | -- | -- |

Biological Limits

| Ingredient | Reference | Determinant | Sampling Time | BEI |
|---------------|-----------|--|---------------------------------|--------------------|
| 1,3-BUTADIENE | ACGIH BEI | 1,2-Dihydroxy-4-(N-acetylcy steinyl)-butane in urine | End of shift | 25 mg/g creatinine |
| | ACGIH BEI | Mixture of N-1 and N-2-(hydroxybutenyl)valine hemoglobin (Hb) adducts in blood | Not critical | 2.5 pmol/g Hb |
| N-HEXANE | ACGIH BEI | 2,5-Hexanedione in urine (without hydrolysis) | End of shift at end of workweek | 0.4 mg/L |

Engineering Controls

Provide suitable ventilation to minimise or eliminate exposure. Confined areas (eg. tanks) should be adequately ventilated or gas tested. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face

Wear safety glasses.

Hands

Wear leather or insulated gloves.

Body

Wear safety boots.

Respiratory

Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

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|---------------------------|---|
| Appearance | COLOURLESS GAS (LIQUEFIED UNDER PRESSURE) |
| Odour | UNPLEASANT ODOUR |
| Flammability | HIGHLY FLAMMABLE |
| Flash point | -104°C (Propane) |
| Boiling point | NOT AVAILABLE |
| Melting point | NOT AVAILABLE |
| Evaporation rate | NOT APPLICABLE |
| pH | NOT APPLICABLE |
| Vapour density | NOT AVAILABLE |
| Specific gravity | NOT APPLICABLE |
| Solubility (water) | 0.22 L/L (Propylene) |
| Vapour pressure | NOT AVAILABLE |
| Upper explosion limit | 10.3 % (Propylene) |
| Lower explosion limit | 2.2 % (Propane) |
| Autoignition temperature | NOT AVAILABLE |
| Decomposition temperature | NOT AVAILABLE |

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| Viscosity | NOT AVAILABLE |
| Partition coefficient | NOT AVAILABLE |
| % Volatiles | 100 % |
| Cylinder pressure (when full) | 1000 kPa @ 15°C |

10. STABILITY AND REACTIVITY

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| Chemical Stability | Stable under recommended conditions of storage. |
| Conditions to Avoid | Avoid shock, friction, heavy impact, heat, sparks, open flames and other ignition sources. |
| Material to Avoid | Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid), heat and ignition sources. Do not use natural rubber flexible hoses. Also incompatible (potentially violently) with oxygen, halogens and metal halides. |
| Hazardous Decomposition Products | Heating to decomposition produces acrid smoke and irritating fumes. |
| Hazardous Reactions | Polymerization will not occur. |

11. TOXICOLOGICAL INFORMATION

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| Health Hazard Summary | Asphyxiant gas - irritant. Irritates the mucous membranes, which may result in a prickling feeling and dryness in throat, blurring of vision and nausea. Acts as an asphyxiant. At high levels anaesthetic effects may result in respiratory paralysis and death. 1,3-Butadiene is classified as probably carcinogenic to humans (IARC Group 1). | |
| Eye | Irritant vapour. Low temperature evaporating liquid can cause cold burns. | |
| Inhalation | Irritant - asphyxiant. Effects are proportional to oxygen displacement with symptoms of air hunger, rapid breathing, elevated heart rate, drowsiness and loss of mental alertness. High level exposure may result in incoordination, vomiting, mental instability, lung damage, convulsions, coma and death. | |
| Skin | Irritating vapour. Direct contact with the liquefied material or escaping compressed gas may cause frost-bite injury. | |
| Ingestion | Ingestion is considered unlikely due to product form. | |
| Toxicity Data | BUTANE (106-97-8) LC50 (inhalation) 658000 mg/m ³ /4H (rat) | |
| | 1,3-BUTADIENE (106-99-0) LC50 (inhalation) 270 g/m ³ /2 hours (mouse) | |
| | PENTANE (109-66-0) LC50 (inhalation) 364 g/m ³ /4 hours (rat) LCLo (inhalation) 325 g/m ³ /2 hours (mouse) LD50 (intravenous) 446 mg/kg (mouse) | |
| | N-HEXANE (110-54-3) LC50 (inhalation) 48000 ppm/4 hours (rat) LD50 (ingestion) 25 g/kg (rat) LD50 (skin) 3000 mg/kg (rabbit) | |
| | PROPANE (74-98-6) LC50 (inhalation) > 800000 ppm/15M (rat) | |
| | 1-PENTENE (109-67-1) LC50 (inhalation) 175000 mg/m ³ /4 hours (rat) TCLo (inhalation) 150 mg/m ³ /7 hours/20 days intermittent (rabbit) | |

12. ECOLOGICAL INFORMATION

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| Environment | Limited ecotoxicity data was available for this product at the time this report was prepared. Ensure appropriate measures are taken to prevent this product from entering the environment. |
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13. DISPOSAL CONSIDERATIONS

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| Waste Disposal | Cylinders should be returned to the manufacturer or supplier for disposal of contents. |
| Legislation | Dispose of in accordance with relevant local legislation. |

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



| | LAND TRANSPORT (ADG) | SEA TRANSPORT (IMDG / IMO) | AIR TRANSPORT (IATA / ICAO) |
|----------------------|--|-------------------------------|--------------------------------|
| UN Number | 1965 | - | - |
| Proper Shipping Name | HYDROCARBON GAS MIXTURE, LIQUEFIED, N.O.S. | - | - |
| DG Class/ Division | 2.1 | - | - |
| Subsidiary Risk(s) | None Allocated | - | - |
| Packing Group | None Allocated | - | - |
| GTEPG | 2A1 | | |
| Hazchem Code | 2WE | | |
| Other Information | Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport. | | |

15. REGULATORY INFORMATION

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| Poison Schedule | A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) |
| Inventory Listing(s) | AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt. |

16. OTHER INFORMATION

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| Additional Information | The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders. |
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PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this ChemAlert report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

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| | | |
|----------------------|-------------------|---|
| Abbreviations | ACGIH | American Conference of Governmental Industrial Hygienists |
| | CAS # | Chemical Abstract Service number - used to uniquely identify chemical compounds |
| | CNS | Central Nervous System |
| | EC No. | EC No - European Community Number |
| | GHS | Globally Harmonized System |
| | IARC | International Agency for Research on Cancer |
| | mg/m ³ | Milligrams per Cubic Metre |
| | PEL | Permissible Exposure Limit |
| | pH | relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline). |
| | ppm | Parts Per Million |
| | REACH | Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals |
| | STOT-RE | Specific target organ toxicity (repeated exposure) |
| | STOT-SE | Specific target organ toxicity (single exposure) |
| | SUSMP | Standard for the Uniform Scheduling of Medicines and Poisons |
| | TLV | Threshold Limit Value |
| | TWA/OEL | Time Weighted Average or Occupational Exposure Limit |

Revision History

| Revision | Description |
|----------|---------------------|
| 1.0 | Standard SDS Review |

Report Status

This document has been compiled by RMT on behalf of the manufacturer of the product and serves as the manufacturer's Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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End of SDS