

SAFETY DATA SHEET

1612

Product Name **0.05 PPM ACETYLENE, BALANCE OXYGEN**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier name BOC LIMITED (AUSTRALIA)
Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA
Telephone 131 262, (02) 8874 4400
Fax 132 427 (24 hours)
Emergency 1800 653 572 (24/7) (Australia only)
Web site <http://www.boc.com.au/>
Synonym(s) 1612 - MSDS NUMBER • PRODUCT CODE: 288 • SPECIAL GAS MIXTURE
Use(s) CALIBRATION • INDUSTRIAL APPLICATIONS
SDS date 15 March 2013

2. HAZARDS IDENTIFICATION

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

RISK PHRASES

R8 Contact with combustible material may cause fire.

SAFETY PHRASES

S2 Keep out of reach of children.

S7 Keep container tightly closed.

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

UN number	3156	DG division	2.2
Packing group	None Allocated	Subsidiary risk(s)	5.1
Hazchem code	2S		

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Ingredient	Identification	Classification	Content (v/v)
OXYGEN	CAS: 7782-44-7 EC: 231-956-9	O;R8	>99.99%
ACETYLENE	CAS: 74-86-2 EC: 200-816-9	E;R5 E;R6 F+;R12	Not Available

4. FIRST AID MEASURES

Eye None required.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

Skin None required.

Ingestion Due to product form and application, ingestion is considered unlikely.

Advice to doctor Treatment for hyperoxia.

5. FIRE FIGHTING MEASURES

Flammability	Non flammable - oxidising agent. Supports combustion and may cause fire/explosion in contact with incompatible substances, strong acids, reducing agents, combustibles and flammables. Materials which burn in air, will burn more vigorously in oxygen enriched atmospheres. May evolve toxic gases when heated to decomposition.
Fire and explosion	Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. Remove cool cylinders from the path of the fire if safe to do so. Ensure working area is well ventilated before re-use. Notify the manufacturer that you will be returning a faulty cylinder. Residual product will be disposed of when the cylinder is returned.
Extinguishing	Use water fog to cool containers from protected area.
Hazchem code	2S 2 Water Fog (or fine water spray if fog unavailable) S Self Contained Breathing apparatus and protective gloves.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Use personal protective equipment as detailed in Section 8 of this SDS.
Environmental precautions	Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.
Methods of cleaning up	Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.
References	See Sections 8 and 13 for exposure controls and disposal.

7. STORAGE AND HANDLING

Storage	Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.
Handling	Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Acetylene	SWA (AUS)	Asphyxiant			

Biological limits	No biological limit allocated.
Engineering controls	No special precautions are normally required when handling this product.

PPE

Eye / Face	Wear safety glasses.
Hands	Wear leather gloves.
Body	Wear safety boots.
Respiratory	Not required under normal conditions of use.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	COLOURLESS GAS
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	NOT AVAILABLE
Specific gravity	NOT APPLICABLE
Solubility (water)	0.032 L/L (Oxygen)
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
% Volatiles	100 %
Cylinder pressure (when full)	13,000 kPa @ 15°C

10. STABILITY AND REACTIVITY

Chemical stability	Stable under recommended conditions of storage.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources.
Material to avoid	Combustible materials such as oil and grease can spontaneously ignite at low temperatures in oxygen enriched atmospheres. Materials which burn in air, will burn more vigorously in oxygen enriched atmospheres. All non-metals must be oxygen compatible. Copper is most commonly used metal.
Hazardous Decomposition Products	This material will not decompose to form hazardous products other than that already present.
Hazardous Reactions	Polymerization will not occur.

11. TOXICOLOGICAL INFORMATION

Health Hazard Summary	Non irritant - non toxic gas. The respiratory and central nervous systems are primarily affected by gaseous oxygen. No health effects have been observed in humans exposed to concentrations up to 80% oxygen for a few hours or up to 50% for 24 hours. At pressures above 1 atmosphere hyperoxia may appear after 2 to 6 hours. Chronic exposure at normal or elevated pressure may result in severe thickening and scarring of lung tissues. Not carcinogenic or mutagenic.	
Eye	Non irritant.	
Inhalation	Non irritant. As the amount of oxygen inhaled is increased chest tightness, burning pains and coughing spasms will occur. Other symptoms of hyperoxia include cramps, nausea, dizziness, hypothermia, amblyopia (loss of vision), bradycardia, fainting spells and convulsions capable of causing death.	
Skin	Non irritant.	
Ingestion	Ingestion is considered unlikely due to product form.	
Toxicity data	ACETYLENE (74-86-2)	
	LCLo (inhalation)	50pph/5M (human)
	TCLo (inhalation)	20 pph (human)

12. ECOLOGICAL INFORMATION

Toxicity	No information provided.
Persistence and degradability	No information provided.
Bioaccumulative potential	No information provided.

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Mobility in soil No information provided.
Other adverse effects Not toxic to aquatic or terrestrial life.

13. DISPOSAL CONSIDERATIONS

Waste disposal Cylinders should be returned to the manufacturer or supplier for disposal of contents.
Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

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	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
UN number	3156	-	-
Proper shipping name	COMPRESSED GAS, OXIDIZING, N.O.S. (Contains oxygen).	-	-
DG class/ Division	2.2	-	-
Subsidiary risk(s)	5.1	-	-
Packing group	None Allocated	-	-
GTEPG	2B1		
Hazchem code	2S		
Other information	Ensure cylinder is separated from driver and foodstuffs.		

15. REGULATORY INFORMATION

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Inventory Listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

Application Method: Gas regulator of suitable pressure and flow rating fitted to cylinder valve or manifold with low pressure gas distribution to equipment.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

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Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	GHS	Globally Harmonized System
	IARC	International Agency for Research on Cancer
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	PEL	Permissible Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	TLV	Threshold Limit Value
	TWA/OEL	Time Weighted Average or Occupational Exposure Limit

Revision history

Revision	Description
3.0	Standard SDS Review.
2.0	Standard SDS Review
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmt.com.au

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End of SDS