

**SAFETY DATA SHEET**

# 0170

Product Name **STAINSHIELD 66****1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER**

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**Web Site** <http://www.boc.com.au/>

**Synonym(s)** 0170 - SDS NUMBER • ARGON SHIELDING GAS COMPRESSED GAS MIXTURE • ARGOSHIELD 66 (FORMERLY) • PRODUCT CODE: 093

**Use(s)** SHIELDING GAS  
**SDS Date** 26 Mar 2010

**2. HAZARDS IDENTIFICATION**

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO ASCC CRITERIA

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

<b>UN No.</b>	1956	<b>DG Class</b>	2.2	<b>Subsidiary Risk(s)</b>	None Allocated
<b>Packing Group</b>	None Allocated	<b>Hazchem Code</b>	2TE	<b>EPG</b>	2C1

**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

Ingredient	Formula	CAS No.	Content
HYDROGEN	H2	1333-74-0	1%
ARGON	Ar	7440-37-1	96.2%
CARBON DIOXIDE	CO2	124-38-9	2.8%

**4. FIRST AID MEASURES**

**Eye** None required.

**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor.

**Skin** None required.

**Ingestion** Due to product form and application, ingestion is considered unlikely.

**Advice to Doctor** Treat symptomatically

## 5. FIRE FIGHTING MEASURES

<b>Flammability</b>	Non flammable.
<b>Fire and Explosion</b>	Temperatures in a fire may cause cylinders to rupture. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot.
<b>Extinguishing</b>	Use water fog to cool containers from protected area.
<b>Hazchem Code</b>	2TE

## 6. ACCIDENTAL RELEASE MEASURES

<b>Spillage</b>	If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Use personal protective equipment. Carefully move material to a well ventilated remote area, then allow to discharge. Do not attempt to repair leaking valve or cylinder safety devices.
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## 7. STORAGE AND HANDLING

<b>Storage</b>	Do not store near incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.
<b>Handling</b>	Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

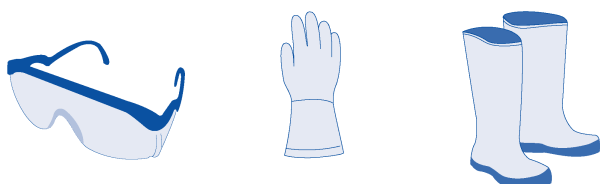
## 8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

Exposure Stds	Ingredient	Reference	TWA		STEL	
			ppm	mg/m3	ppm	mg/m3
	Argon	ASCC (AUS)	Asphyxiant			
	Carbon dioxide	ASCC (AUS)	5000	9000	30000	54000
	Carbon dioxide in coal mines	ASCC (AUS)	12500	22500	30000	54000
	Hydrogen	ASCC (AUS)	Asphyxiant			

**Biological Limits** No biological limit allocated.

**Engineering Controls** Provide suitable ventilation to minimise or eliminate exposure. Confined areas (eg. tanks) should be adequately ventilated or gas tested. Maintain vapour levels below the recommended exposure standard.

**PPE** Wear safety boots, leather gloves and safety glasses. Where an inhalation risk exists, wear: an Air-line respirator or self Contained Breathing Apparatus (SCBA).



## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	COLOURLESS GAS	<b>Solubility (Water)</b>	0.04 L/L
<b>Odour</b>	ODOURLESS	<b>Specific Gravity</b>	NOT APPLICABLE
<b>pH</b>	NOT APPLICABLE	<b>% Volatiles</b>	100 %
<b>Vapour Pressure</b>	NOT AVAILABLE	<b>Flammability</b>	NON FLAMMABLE
<b>Vapour Density</b>	1.3 (Air = 1)	<b>Flash Point</b>	NOT RELEVANT
<b>Boiling Point</b>	-190°C (Approximately)	<b>Upper Explosion Limit</b>	NOT RELEVANT
<b>Melting Point</b>	NOT AVAILABLE	<b>Lower Explosion Limit</b>	NOT RELEVANT
<b>Evaporation Rate</b>	NOT APPLICABLE		
<b>Critical Pressure</b>	4,800 kPa (Approximately)	<b>Critical Temperature</b>	-120°C

## 10. STABILITY AND REACTIVITY

<b>Chemical Stability</b>	Stable under recommended conditions of storage.
<b>Conditions to Avoid</b>	Avoid contact with incompatible substances.
<b>Material to Avoid</b>	Aluminium, chrome and manganese dust may explode when heated in carbon dioxide. Incompatible with acryaldehyde, aziridine, metal acetylides and sodium peroxide. Avoid heating cylinders. Hazardous by-products may be produced when this gas/gas mixture is used in welding, cutting and associated processes.
<b>Decomposition</b>	May evolve toxic gases if heated to decomposition.
<b>Hazardous Reactions</b>	Polymerization will not occur.

## 11. TOXICOLOGICAL INFORMATION

<b>Health Hazard Summary</b>	Asphyxiant gas. Symptoms of exposure are directly related to displacement of oxygen. As the amount of oxygen inhaled is reduced from 21-14% volume, the pulse rate may accelerate and the rate and volume of breathing may increase. The ability to maintain attention and think clearly is diminished, muscular co-ordination is somewhat disturbed. As oxygen decreases from 14-10% volume, judgement becomes faulty, severe injuries may result in no pain. Muscular effort may lead to rapid fatigue. Further reduction to 6% may result in nausea and vomiting. Ability to move may be lost. Permanent brain damage may result even after resuscitation from exposure to this low level of oxygen. Below 6% breathing is in gasps and convulsions may occur. Inhalation of a mixture containing no oxygen may result in unconsciousness from the first breath and death may follow in minutes. When released into air the concentration of carbon dioxide is diluted. Carbon dioxide concentrations of 3 to 5 vol% in air cause increased respiration and headache. Adverse health affects to long term exposure to carbon dioxide have not been reported. However in environments such as submarines where exposure to levels of 0.5 - 1.0% may occur, specialist medical opinion should be sought on the effects of long term exposure.
<b>Eye</b>	Non irritant.
<b>Inhalation</b>	Non irritant - Asphyxiant. Effects are proportional to oxygen displacement.
<b>Skin</b>	Non irritant.
<b>Ingestion</b>	Ingestion is considered unlikely due to product form.
<b>Toxicity Data</b>	CARBON DIOXIDE (124-38-9) LC50 (Inhalation): 470000 ppm/30M (rat) LCLo (Inhalation): 9 pph/5M (human)

## 12. ECOLOGICAL INFORMATION

<b>Environment</b>	Fume from fabrication processes which use this gas/gas mixture may be harmful to the environment.
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## 13. DISPOSAL CONSIDERATIONS

<b>Waste Disposal</b>	Cylinders should be returned to the manufacturer or supplier for disposal of contents.
<b>Legislation</b>	Dispose of in accordance with relevant local legislation.

## 14. TRANSPORT INFORMATION

<b>Transport</b>	Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.
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### CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

<b>Shipping Name</b>	COMPRESSED GAS, N.O.S.			<b>Subsidiary Risk(s)</b>	None Allocated
<b>UN No.</b>	1956	<b>DG Class</b>	2.2	<b>EPG</b>	2C1
<b>Packing Group</b>	None Allocated	<b>Hazchem Code</b>	2TE		

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## 15. REGULATORY INFORMATION

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**Poison Schedule** A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

**AICS** All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

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## 16. OTHER INFORMATION

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**Additional Information** The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders. When using this gas/gas mixture for welding, cutting and associated processes, additional hazards may be generated by the process such as radiation, noise and fume. Risk assessments should be made for each activity to identify and quantify the individual hazards involved. Please refer to the BOC document "Welding Hazards and Risk Management" available from [www.boc.com](http://www.boc.com) and refer to the relevant Safety Data Sheets for the welding consumables being used or, if available, the materials being welded.

APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment.

### ABBREVIATIONS:

ADB - Air-Dry Basis.

BEI - Biological Exposure Indice(s)

CAS# - Chemical Abstract Service number - used to uniquely identify chemical compounds.

CNS - Central Nervous System.

EINECS - European Inventory of Existing Commercial chemical Substances.

IARC - International Agency for Research on Cancer.

M - moles per litre, a unit of concentration.

mg/m<sup>3</sup> - Milligrams per cubic metre.

NOS - Not Otherwise Specified.

NTP - National Toxicology Program.

OSHA - Occupational Safety and Health Administration.

pH - relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).

ppm - Parts Per Million.

RTECS - Registry of Toxic Effects of Chemical Substances.

TWA/ES - Time Weighted Average or Exposure Standard.

### HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a Chem Alert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

### PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this Chem Alert report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**Report Status** This document has been compiled by RMT on behalf of the manufacturer of the product and serves as the manufacturer's Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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Product Name **STAINSHIELD 66**

SDS Date: 26 Mar 2010

**End of Report**