

SAFETY DATA SHEET

6031

Product Name **SMOOTHARC NOZZLE DIP GEL**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name BOC LIMITED (AUSTRALIA)
Address 10 Julius Avenue, North Ryde, NSW, AUSTRALIA, 2113
Telephone 131 262, (02) 8874 4400
Fax 132 427 (24 hours)
Emergency 1800 653 572 (24/7) (Australia only)
Web Site <http://www.boc.com.au/>
Synonym(s) BOC WELD-GUARD NOZZLE DIP GEL (FORMERLY) · PRODUCT CODE: 1467
Use(s) WELDING AID
SDS Date 14 June 2012

2. HAZARDS IDENTIFICATION

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

RISK PHRASES

None allocated

SAFETY PHRASES

None allocated

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

UN Number	None Allocated	DG Class	None Allocated
Packing Group	None Allocated	Subsidiary Risk(s)	None Allocated
Hazchem Code	None Allocated		

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Ingredient	Identification	Classification	Content
WAX	Not Available	Not Available	>60%
ADDITIVE(S)	Not Available	Not Available	<10%

4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

Advice to Doctor Treat symptomatically.

First Aid Facilities Eye wash facilities should be available.

5. FIRE FIGHTING MEASURES

Flammability	Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.
Fire and Explosion	Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.
Extinguishing	Dry agent, carbon dioxide or water fog. Prevent contamination of drains or waterways.
Hazchem Code	None Allocated

6. ACCIDENTAL RELEASE MEASURES

Spillage	If spilt (bulk), use personal protective equipment. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Prevent spill entering drains or waterways. CAUTION: Spill site may be slippery.
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7. STORAGE AND HANDLING

Storage	Store in a cool, dry, well ventilated area, removed from oxidising agents, acids, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Large storage areas should have appropriate ventilation systems. The manufacturer reports that the product should be stored in metal cans or metal drums.
Handling	Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Standards	No exposure standard(s) allocated.
Biological Limits	No biological limit allocated.
Engineering Controls	Avoid inhalation. Use in well ventilated areas.
PPE	
Eye / Face	Wear safety glasses.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	BLUE GEL
Odour	SLIGHT ODOUR
Flammability	CLASS C2 COMBUSTIBLE
Flash point	> 220°C (cc)
Boiling point	> 350°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	> 2 (Air = 1)

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Specific gravity	0.82
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
% Volatiles	NOT AVAILABLE

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended conditions of storage.
Conditions to Avoid	Avoid heat, sparks, open flames and other ignition sources.
Material to Avoid	Incompatible with oxidising agents (eg. hypochlorites) and acids (eg. nitric acid).
Hazardous Decomposition Products	May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.
Hazardous Reactions	Polymerization is not expected to occur.

11. TOXICOLOGICAL INFORMATION

Health Hazard Summary	Low toxicity - low irritant. Use safe work practices to avoid eye or skin contact and inhalation. Due to the product form (waxy solid), an inhalation hazard is not anticipated unless heated.
Eye	Low to moderate irritant. Contact may result in irritation, lacrimation, pain and redness.
Inhalation	Low irritant. Over exposure may result in irritation of the nose and throat, with coughing.
Skin	Low irritant. Prolonged or repeated contact may result in mild irritation, rash and dermatitis.
Ingestion	Low toxicity. Ingestion may result in gastrointestinal irritation, nausea and vomiting. However, due to product form ingestion is considered unlikely.
Toxicity Data	No LD50 data available for this product.

12. ECOLOGICAL INFORMATION

Environment	Limited ecotoxicity data was available for this product at the time this report was prepared. Ensure appropriate measures are taken to prevent this product from entering the environment.
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13. DISPOSAL CONSIDERATIONS

Waste Disposal	For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For larger amounts, contact the manufacturer for additional information. Prevent contamination of drains or waterways as aquatic life may be threatened and environmental damage may result.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
UN Number	None Allocated	None Allocated	None Allocated
Proper Shipping Name	None Allocated	None Allocated	None Allocated
DG Class/ Division	None Allocated	None Allocated	None Allocated
Subsidiary Risk(s)	None Allocated	None Allocated	None Allocated
Packing Group	None Allocated	None Allocated	None Allocated
Hazchem Code	None Allocated		

15. REGULATORY INFORMATION

Poison Schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Inventory Listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional Information **WORKPLACE CONTROLS AND PRACTICES:** Unless a less toxic chemical can be substituted for a hazardous substance, **ENGINEERING CONTROLS** are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this ChemAlert report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	GHS	Globally Harmonized System
	IARC	International Agency for Research on Cancer
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	PEL	Permissible Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (highly acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	TLV	Threshold Limit Value
	TWA/OEL	Time Weighted Average or Occupational Exposure Limit

Revision History

Product Name **SMOOTHARC NOZZLE DIP GEL**

Report Status This document has been compiled by RMT on behalf of the manufacturer of the product and serves as the manufacturer's Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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End of SDS