

SAFETY DATA SHEET

1996

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name 3 COMPONENT MIXTURE (N2, H2, BALANCE NH3)

1996 - SDS NUMBER • PRODUCT CODE: 292 • SPECIAL GAS MIXTURE Synonym(s)

1.2 Uses and uses advised against

Use(s) **CALIBRATION • INDUSTRIAL APPLICATIONS**

1.3 Details of the supplier of the product

Supplier name **BOC LIMITED (AUSTRALIA)**

Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA

131 262, (02) 8874 4400 **Telephone** 132 427 (24 hours) Fax Website http://www.boc.com.au

1.4 Emergency telephone number(s)

1800 653 572 (24/7) (Australia only) **Emergency**

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Flammable Gases: Category 1

Skin Corrosion/Irritation: Category 1B Aquatic Toxicity (Acute): Category 1 Acute Toxicity: Inhalation: Category 4 Gases Under Pressure: Compressed gas

2.2 Label elements

Signal word **DANGER**

Pictogram(s)











Hazard statement(s)

H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

H314 Causes severe skin burns and eye damage.

H332 Harmful if inhaled. H400 Very toxic to aquatic life.

Prevention statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P273 Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection. P280



Page 1 of 8

SDS Date: 16 Mar 2015

PRODUCT NAME 3 COMPONENT MIXTURE (N2, H2, BALANCE NH3)

Response statement(s)

P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsina.

P310 Immediately call a POISON CENTER or doctor/physician.
P321 Specific treatment is advised - see first aid instructions.

P363 Wash contaminated clothing before reuse.

P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381 Eliminate all ignition sources if safe to do so.

P391 Collect spillage.

Storage statement(s)

P405 Store locked up.

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

Asphyxiant. Effects are proportional to oxygen displacement.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

| Ingredient | CAS Number | EC Number | Content (v/v) |
|------------|------------|-----------|---------------|
| HYDROGEN | 1333-74-0 | 215-605-7 | 20% |
| AMMONIA | 7664-41-7 | 231-635-3 | Remainder |
| NITROGEN | 7727-37-9 | 231-783-9 | 6% |

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate

for 15 minutes. Seek medical attention.

Inhalation If inhaled, remove from contaminated area. Remove contaminated clothing and check there is no obstruction

to the airway. If breathing is weak or has ceased, give artificial respiration. Further treatment should be symptomatic and supportive. Consult doctor and recommend admission to hospital for observation. For

advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

Skin Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15

minutes. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for

15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention.

Ingestion Due to product form and application, ingestion is considered unlikely.

First aid facilities Eye wash facilities and safety shower are recommended.

4.2 Most important symptoms and effects, both acute and delayed

Corrosive. Over exposure to low levels may result in irritation with coughing and bronchospasm. Acute exposure to high levels may result in pulmonary oedema and asphyxiation.

4.3 Immediate medical attention and special treatment needed

Management of pulmonary oedema. Alkali burns, particularly to the eyes, can result in severe and sometimes permanent damage.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve. If the gas source cannot be isolated, do not extinguish the flame, since re-ignition and explosion could occur. Await arrival of emergency services or manufacturer's advisor. Drench and cool cylinders with water spray from protected area at a safe distance. If it is absolutely necessary to extinguish the flame, use only a dry chemical powder extinguisher. Do not move cylinders for at least 24 hours. Avoid shock and bumps to cylinders.

ChemAlert.

SDS Date: 16 Mar 2015

Page 2 of 8

3 COMPONENT MIXTURE (N2, H2, BALANCE NH3) PRODUCT NAME

5.2 Special hazards arising from the substance or mixture

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

5.4 Hazchem code

2PF

- 2 Fine Water Spray.
- Risk of violent reaction or explosion. Wear liquid-tight chemical protective clothing and breathing apparatus. Dilute spill and Ρ
- Е Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

| Ingredient | Reference | TWA | | STEL | |
|------------|-----------|-----|-------|--------|-------|
| ingredient | | ppm | mg/m³ | ppm | mg/m³ |
| Ammonia | SWA (AUS) | 25 | 17 | 35 | 24 |
| Hydrogen | SWA (AUS) | | Asph | yxiant | |
| Nitrogen | SWA (AUS) | | Asph | yxiant | |

Biological limits

No biological limit values have been entered for this product.



Page 3 of 8

SDS Date: 16 Mar 2015

PRODUCT NAME 3 COMPONENT MIXTURE (N2, H2, BALANCE NH3)

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof

extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face Wear safety glasses. **Hands** Wear leather gloves.

Body Wear coveralls and safety boots.

Respiratory Wear a Type K (Ammonia) respirator. Where an inhalation risk exists, wear Self Contained Breathing

Apparatus (SCBA) or an Air-line respirator.











9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance COLOURLESS GAS (LIQUEFIED UNDER PRESSURE)

Odour PUNGENT SUFFOCATING ODOUR

Flammability EXTREMELY FLAMMABLE

Flash point

Boiling point

Melting point

Evaporation rate

pH

NOT AVAILABLE

-33.4°C (Ammonia)

NOT AVAILABLE

NOT AVAILABLE

NOT APPLICABLE

Vapour density0.597 (Air = 1) (Ammonia)Specific gravityNOT APPLICABLESolubility (water)0.346 kg/kg (Ammonia)Vapour pressure960 kPa @ 25°C (Ammonia)

Upper explosion limit 28 % (Ammonia) Lower explosion limit 15 % (Ammonia) Partition coefficient **NOT AVAILABLE Autoignition temperature** 651°C (Ammonia) **NOT AVAILABLE Decomposition temperature NOT AVAILABLE Viscosity Explosive properties** NOT AVAILABLE Oxidising properties NOT AVAILABLE **Odour threshold NOT AVAILABLE**

9.2 Other information

Critical pressure 11277 kPa (Ammonia)

% Volatiles 100 %

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

No information provided.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

No information provided.

10.5 Incompatible materials

Incompatible (potentially explosive) with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), metals and heat sources.

ChemAlert.

SDS Date: 16 Mar 2015

Page 4 of 8

PRODUCT NAME 3 COMPONENT MIXTURE (N2, H2, BALANCE NH3)

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Harmful if inhaled. Extremely irritating and corrosive. Characteristic smell from 5 ppm and irritant effects

usually provides good warning properties. Over exposure to low levels may result in irritation with coughing and bronchospasm. Acute exposure to high levels may result in pulmonary oedema and asphyxia. Delayed

reaction including pulmonary oedema may occur up to 24 hours after exposure.

AMMONIA

LC50 (Inhalation): 2000 ppm / 4 hours (rat)

Skin Causes severe burns. Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

Eye Causes severe burns. Contact may result in irritation, lacrimation, pain, redness and corneal burns with

possible permanent eye damage.

Sensitization Not classified as causing skin or respiratory sensitisation. However, over exposure may cause respiratory

sensitisation with asthma-like effects.

Mutagenicity Not classified as a mutagen. However, some animal studies have shown possible evidence for mutagenic

effects.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

Reproductive Not classified as a reproductive toxin

STOT – singleOver exposure may result in irritation to nose and throat. High level exposure may result in significant toxicity exposure
effects to the respiratory system. Symptoms include shortness of breath (dyspnoea), cyanosis, dizziness,

headache, nausea, and a build up of fluids in the lungs (pulmonary oedema).

STOT – repeated exposure

chronic exposure damages the respiratory system resulting in long-term shortness in breath (dyspnoea),

persistent cough and obliterative bronchuolitis.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

May cause pH changes in aqueous ecological systems.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Cylinders should be returned to the manufacturer or supplier for disposal of contents.

Legislation Dispose of in accordance with relevant local legislation.

ChemAlert.

SDS Date: 16 Mar 2015

Page 5 of 8

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE







| | LAND TRANSPORT (ADG) | SEA TRANSPORT (IMDG / IMO) | AIR TRANSPORT (IATA / ICAO) |
|-------------------------------|--|--|--|
| 14.1 UN Number | 3305 | 3305 | 3305 |
| 14.2 Proper Shipping Name | COMPRESSED GAS, TOXIC, FLAMMABLE, CORROSIVE, N.O.S. (Contains ammonia) | COMPRESSED GAS, TOXIC, FLAMMABLE, CORROSIVE, N.O.S. (Contains ammonia) | COMPRESSED GAS, TOXIC, FLAMMABLE, CORROSIVE, N.O.S. (Contains ammonia) |
| 14.3 Transport hazard classes | 2.3, 2.1, 8 | 2.3, 2.1, 8 | 2.3, 2.1, 8 |
| 14.4 Packing Group | None Allocated | None Allocated | None Allocated |

14.5 Environmental hazards No information provided

14.6 Special precautions for user

 Hazchem code
 2PE

 GTEPG
 2A4

 EMS
 F-D. S-U

Other information Ensure cylinder is separated from driver and foodstuffs. Refer to Commonwealth, State and Territory

Dangerous Goods Legislation which contain requirements which affect gas storage and transport.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous

Substances [NOHSC: 1008(2004)].

Hazard codes C Corrosive

F+ Extremely flammable

N Dangerous for the environment

Xn Harmful

Risk phrases R12 Extremely Flammable.

R20 Harmful by inhalation.

R34 Causes burns.

R50 Very toxic to aquatic organisms.

Safety phrases S9 Keep container in a well ventilated place.

Keep away from sources of ignition - No smoking.
 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

In case of accident or if you feel unwell seek medical advice immediately (show the label

where possible).

S61 Avoid release to the environment. Refer to special instructions/safety data sheets.

Inventory listing(s) AUSTRALIA: AICS (Australian Inventory of Chemical Substances)

All components are listed on AICS, or are exempt.

ChemAlert.

SDS Date: 16 Mar 2015

16. OTHER INFORMATION

Additional information

The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

Application method: Gas withdrawal: regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment. Liquid withdrawal: appropriate refrigeration equipment or appropriate heat exchanger to vaporise the liquid.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

| ACGIH | American Conference of Governmental Industrial Hygienists | |
|-------|---|--|
|-------|---|--|

CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average

Revision history

| Revision | Description |
|----------|----------------------|
| 2.0 | Standard SDS Review |
| 1.0 | Initial SDS creation |

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.



SDS Date: 16 Mar 2015

3 COMPONENT MIXTURE (N2, H2, BALANCE NH3) PRODUCT NAME

Prepared by

Risk Management Technologies 5 Ventnor Ave, West Perth Western Australia 6005 Phone: +61 8 9322 1711 Fax: +61 8 9322 1794 Email: info@rmt.com.au Web: www.rmt.com.au.

Revision: 2

SDS date: 16 March 2015

[End of SDS]



Page 8 of 8

SDS Date: 16 Mar 2015