HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **35:40 SSA-1 Flyash Cement Blend**

Revision Date: 19-Jun-2015 **Revision Number:** 4

1. Identification

1.1. Product Identifier

Product Trade Name: 35:40 SSA-1 Flyash Cement Blend
Synonyms: None
Chemical Family: Cement
Internal ID Code HM007290

1.2 Recommended use and restrictions on use

Application: Cement
Uses Advised Against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier Halliburton Energy Services Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Stewardship
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number (281) 575-5000

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Skin Corrosion / Irritation	Category 2 - H315
Serious Eye Damage / Eye Irritation	Category 1 - H318
Skin Sensitization	Category 1 - H317
Carcinogenicity	Category 1A - H350
Specific Target Organ Toxicity - (Single Exposure)	Category 3 - H335
Specific Target Organ Toxicity - (Repeated Exposure)	Category 1 - H372

2.2. Label Elements

Hazard Pictograms

Signal Word Danger

Hazard Statements

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H335 - May cause respiratory irritation
H350 - May cause cancer by inhalation
H372 - Causes damage to organs through prolonged or repeated exposure if inhaled

Precautionary Statements

Prevention

P201 - Obtain special instructions before use
P202 - Do not handle until all safety precautions have been read and understood
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P270 - Do not eat, drink or smoke when using this product
P271 - Use only outdoors or in a well-ventilated area
P272 - Contaminated work clothing should not be allowed out of the workplace
P280 - Wear protective gloves/protective clothing/eye protection/face protection

Response

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention
P362 - Take off contaminated clothing and wash before reuse
P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing
P312 - Call a POISON CENTER or doctor/physician if you feel unwell
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician
P308 + P313 - IF exposed or concerned: Get medical advice/attention
P314 - Get medical attention/advice if you feel unwell

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
P405 - Store locked up

Disposal

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

Contains

Substances	**CAS Number**
Portland cement	65997-15-1
Crystalline silica, quartz	14808-60-7
Inorganic particulate	Proprietary
Inorganic particulate	Proprietary
Crystalline silica, cristobalite	14464-46-1

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US

Portland cement	65997-15-1	30 - 60%	Skin Irrit. 2 (H315) Eye Corr. 1 (H318) Skin Sens. 1 (H317) STOT SE 3 (H335)
Crystalline silica, quartz	14808-60-7	30 - 60%	Carc. 1A (H350) STOT RE 1 (H372)
Inorganic particulate	Proprietary	1 - 5%	Skin Irrit. 2 (H315) Eye Corr. 1 (H318) STOT SE 3 (H335)
Inorganic particulate	Proprietary	1 - 5%	Not classified
Crystalline silica, cristobalite	14464-46-1	0.1 - 1%	Carc. 1A (H350) STOT RE 1 (H372)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 30 minutes. Remove contact lenses after the first 5 minutes and continue washing. Seek immediate medical attention/advice. Suitable emergency eye wash facility should be immediately available

Skin Wash off immediately with soap and plenty of water for at least 15 minutes while removing all contaminated clothing and shoes

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Causes severe eye irritation which may damage tissue. Causes skin irritation. May cause allergic skin reaction. May cause respiratory irritation. Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

None - does not burn.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special Exposure Hazards

None anticipated

5.3 Special protective equipment and precautions for fire-fighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust.
See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

7. Handling and storage

7.1. Precautions for Safe Handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store in a cool, dry location. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Product has a shelf life of 24 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Portland cement	65997-15-1	TWA: 15 mg/m³	TWA: 1 mg/m³
Crystalline silica, quartz	14808-60-7	TWA: 10 mg/m³ %SiO2 + 2	TWA: 0.025 mg/m³
Inorganic particulate	Proprietary	5 mg/m³	TWA: 2 mg/m³
Inorganic particulate	Proprietary	15 mg/m³	TWA: 10 mg/m³
Crystalline silica, cristobalite	14464-46-1	TWA: 1/2 x 10 mg/m³ / %SiO2 + 2	TWA: 0.025 mg/m³

8.2 Appropriate engineering controls

Engineering Controls Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), AS/NZS 1715, or equivalent respirator when using this product.

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Solid	**Color:**	Gray
Odor:	Odorless	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	12.4
Freezing Point/Range	No data available
Melting Point/Range	No data available
Boiling Point/Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
upper flammability limit	No data available
lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	No data available
Water Solubility	Insoluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

Keep away from any contact with water.

10.5. Incompatible Materials

Hydrofluoric acid.

10.6. Hazardous Decomposition Products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Eye Contact Causes severe eye irritation which may damage tissue.

Skin Contact Causes skin irritation. Can dry skin. May cause alkali burns with confined contact. May cause an allergic skin reaction.

Ingestion None known.

Chronic Effects/Carcinogenicity Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Portland cement	65997-15-1	> 2000 mg/kg (Rat)	> 2000 mg/kg	> 1 mg/L (Rat) 4h
Crystalline silica, quartz	14808-60-7	>15,000 mg/kg (Human)	No data available	No data available
Inorganic particulate	Proprietary	> 2000 mg/kg (Rat)	> 2500 mg/kg	No data available
Inorganic particulate	Proprietary	3870 mg/kg (Rat)	No data available	No data available

Crystalline silica, cristobalite	14464-46-1	>15,000 mg/kg (Human)	No data available	No data available

Substances	CAS Number	Skin corrosion/irritation
Portland cement	65997-15-1	Irritating to skin. (Rabbit)
Crystalline silica, quartz	14808-60-7	Non-irritating to the skin
Inorganic particulate		Extremely corrosive and destructive to tissue
Inorganic particulate		Substance may cause slight skin irritation (Rabbit)
Crystalline silica, cristobalite	14464-46-1	Non-irritating to the skin

Substances	CAS Number	Eye damage/irritation
Portland cement	65997-15-1	Corrosive to eyes
Crystalline silica, quartz	14808-60-7	Mechanical irritation of the eyes is possible.
Inorganic particulate		Causes eye burns. (Rabbit)
Inorganic particulate		May cause mechanical irritation to eye. (Rabbit)
Crystalline silica, cristobalite	14464-46-1	Mechanical irritation of the eyes is possible.

Substances	CAS Number	Skin Sensitization
Portland cement	65997-15-1	May cause sensitization by skin contact
Crystalline silica, quartz	14808-60-7	No information available.
Inorganic particulate		Patch test on human volunteers did not demonstrate sensitization properties
Inorganic particulate		No information available
Crystalline silica, cristobalite	14464-46-1	No information available

Substances	CAS Number	Respiratory Sensitization
Portland cement	65997-15-1	No information available
Crystalline silica, quartz	14808-60-7	No information available
Inorganic particulate		No information available
Inorganic particulate		No information available
Crystalline silica, cristobalite	14464-46-1	No information available

Substances	CAS Number	Mutagenic Effects
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Not regarded as mutagenic.
Inorganic particulate		In vitro tests did not show mutagenic effects
Inorganic particulate		In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.
Crystalline silica, cristobalite	14464-46-1	Not regarded as mutagenic.

Substances	CAS Number	Carcinogenic Effects
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.
Inorganic particulate		Did not show carcinogenic effects in animal experiments (similar substances)
Inorganic particulate		No information available.
Crystalline silica, cristobalite	14464-46-1	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.

Substances	CAS Number	Reproductive toxicity
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	No information available
Inorganic particulate		Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.
Inorganic particulate		No information available

Crystalline silica, cristobalite	14464-46-1	No information available

Substances	CAS Number	STOT - single exposure
Portland cement	65997-15-1	May cause respiratory irritation.
Crystalline silica, quartz	14808-60-7	No significant toxicity observed in animal studies at concentration requiring classification.
Inorganic particulate		May cause respiratory irritation.
Inorganic particulate		No information available
Crystalline silica, cristobalite	14464-46-1	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)
Inorganic particulate		None under normal use conditions
Inorganic particulate		No information available
Crystalline silica, cristobalite	14464-46-1	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)

Substances	CAS Number	Aspiration hazard
Portland cement	65997-15-1	Not applicable
Crystalline silica, quartz	14808-60-7	Not applicable
Inorganic particulate		Not applicable
Inorganic particulate		Not applicable
Crystalline silica, cristobalite	14464-46-1	Not applicable

12. Ecological Information

12.1. Toxicity

Ecotoxicity Effects

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Portland cement	65997-15-1	No information available	No information available	No information available	No information available
Crystalline silica, quartz	14808-60-7	No information available	LL0 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)
Inorganic particulate	Proprietary	EC50 (72h) 184.57 mg/L (Pseudokirchnerella subcapitata) (similar substance)	LC50 33.884 mg/L (Clarias gariepinus) LC50 (96h) 1070 mg/L (Cyprinus carpio) NOEC (46d) 100 mg/L (Tilapia nilotica)	EC50 (3h) 300.4 mg/L (activated sludge) (similar substances)	EC50 (48h) 49.1 mg/L (Daphnia magna) (similar substance) LC50 (96h) 158 mg/L (Crangon septemspinosa) (similar substance) NOEC (14d) 32 mg/L (Crangon septemspinosa) (similar substance) LC50 (14d) 53.1 mg/L (Crangon septemspinosa) (similar substance)
Inorganic particulate	Proprietary	No information available	No information available	No information available	TLM96 665,500 ppm (Mysidopsis bahia) EC50 (48h) 129.9 mg/L (Daphnia magna)
Crystalline silica, cristobalite	14464-46-1	No information available	LL0 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Portland cement	65997-15-1	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, quartz	14808-60-7	No information available
Inorganic particulate	Proprietary	The methods for determining biodegradability are not applicable to inorganic substances.
Inorganic particulate	Proprietary	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, cristobalite	14464-46-1	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Portland cement	65997-15-1	No information available
Crystalline silica, quartz	14808-60-7	No information available
Inorganic particulate	Proprietary	Log Kow = -0.571 BCF = 0.5
Inorganic particulate	Proprietary	No information available
Crystalline silica, cristobalite	14464-46-1	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Portland cement	65997-15-1	No information available
Crystalline silica, quartz	14808-60-7	No information available
Inorganic particulate	Proprietary	No information available
Inorganic particulate	Proprietary	No information available
Crystalline silica, cristobalite	14464-46-1	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal Method Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number: Not restricted

UN Proper Shipping Name: Not restricted

Transport Hazard Class(es): Not applicable

Packing Group: Not applicable

Environmental Hazards: Not applicable

US DOT Bulk

DOT (Bulk) Not applicable

Canadian TDG

UN Number: Not restricted

UN Proper Shipping Name: Not restricted

Transport Hazard Class(es): Not applicable

Packing Group: Not applicable

Environmental Hazards: Not applicable

IMDG/IMO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable
Special Precautions for User: None

15. Regulatory Information

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Chronic Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	The California Proposition 65 regulations apply to this product.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By
Chemical Stewardship
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

Revision Date: 19-Jun-2015

Reason for Revision SDS sections updated:
2

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms
bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data
www.ChemADVISOR.com/
OSHA
ECHA C&L

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End of Safety Data Sheet