

SAFETY DATA SHEET

Solvent Blend 19254



Section 1. Identification

GHS product identifier : Solvent Blend 19254
Synonyms : Petroleum hydrocarbon solvent; CITGO® Material Code: 19254
Code : 19254
MSDS # : 19254

Supplier's details : CITGO Petroleum Corporation
Lemont Refinery
135th Street & New Avenue
Lemont, IL 60439
custsol@citgo.com

Emergency telephone number (with hours of operation) : Technical Contact: (630) 257-4112
(800) 967-7601
(8am - 4pm CT M-F)
Medical Emergency: (832) 486-4700
CHEMTREC Emergency: (800) 424-9300
(United States Only)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
TOXIC TO REPRODUCTION (Fertility) - Category 2
TOXIC TO REPRODUCTION (Unborn child) - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous system (CNS) and peripheral nervous system) - Category 2
ASPIRATION HAZARD - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Highly flammable liquid and vapor.
Causes serious eye irritation.
Causes skin irritation.
Suspected of damaging fertility or the unborn child.
May be fatal if swallowed and enters airways.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS), peripheral nervous system)

Precautionary statements

General : Not applicable.

Section 2. Hazards identification

- Prevention** : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash hands thoroughly after handling.
- Response** : Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
- Storage** : Store locked up. Store in a well-ventilated place. Keep cool.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazards not otherwise classified** : Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor may cause flash fire or explosion. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Petroleum hydrocarbon solvent; CITGO® Material Code: 19254

CAS number/other identifiers

- CAS number** : Not applicable.

Ingredient name	%	CAS number
Toluene	≥10 - ≤25	108-88-3
n-hexane	≥10 - ≤25	110-54-3
Hexanes, other isomers	≥10 - ≤25	*
Heptane	≥10 - ≤25	142-82-5
Methylcyclopentane	≥10 - <25	96-37-7
Cyclohexane	≤3	110-82-7

* = Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open

Section 4. First aid measures

- airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. Breathing high concentrations can cause irregular heartbeats which can be fatal.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
Breathing high concentrations can cause irregular heartbeats which can be fatal.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : Adverse symptoms may include the following:
nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : This material (or a component) may sensitize the heart to the effects of sympathomimetic amines. Epinephrine and other sympathomimetic drugs may initiate cardiac arrhythmias in individuals exposed to this material. If ingested, this material presents a significant aspiration and chemical pneumonitis hazard. Induction of emesis is not recommended. Consider activated charcoal and/or gastric lavage. If patient is obtunded, protect the airway by cuffed endotracheal intubation or by placement of the body in a Trendelenburg and left lateral decubitus position.
- Specific treatments** : Treat symptomatically and supportively.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use caution when applying carbon dioxide in confined spaces.
SMALL FIRE: Steam, CO₂, dry chemical or inert gas (e.g., nitrogen). LARGE FIRE: Use foam, water fog or water spray. Water fog and spray are effective in cooling containers and adjacent structures. However, water can cause frothing and/or may not extinguish the fire. Water can be used to cool the external walls of vessels to prevent excessive pressure, ignition or explosion.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Highly flammable liquid and vapor. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static accumulation may be significantly increased by the presence of small quantities of water or other contaminants. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Non equilibrium conditions may increase the fire hazard associated with this product. Always bond receiving containers to the fill pipe before and during loading. Always confirm that receiving container is properly grounded. Bonding and grounding alone may be inadequate to eliminate fire and explosion hazards. Carefully review operations that may increase the risks such as tank and container filling, tank cleaning, sampling, gauging, loading, filtering, mixing, agitation, etc. In addition to bonding and grounding, efforts to mitigate the hazards may include, but are not limited to, ventilation, inerting and/or reduction of transfer velocities. Always keep nozzle in contact with the container throughout the loading process. Do NOT fill any portable container in or on a vehicle.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Store in original container, keep closed in a secure location.
- Bulk Storage Conditions:** Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

[Control parameters](#)

[Occupational exposure limits](#)

Ingredient name	Exposure limits
Toluene	<p>OSHA PEL Z2 (United States, 2/2013). TWA: 200 ppm 8 hours. CEIL: 300 ppm AMP: 500 ppm 10 minutes.</p> <p>NIOSH REL (United States, 10/2013). TWA: 100 ppm 10 hours. TWA: 375 mg/m³ 10 hours. STEL: 150 ppm 15 minutes. STEL: 560 mg/m³ 15 minutes.</p> <p>ACGIH TLV (United States, 3/2015). TWA: 20 ppm 8 hours.</p>
n-hexane	<p>NIOSH REL (United States, 10/2013). TWA: 50 ppm 10 hours. TWA: 180 mg/m³ 10 hours.</p> <p>ACGIH TLV (United States, 3/2015). Absorbed through skin. TWA: 50 ppm 8 hours.</p> <p>OSHA PEL (United States, 2/2013). TWA: 500 ppm 8 hours. TWA: 1800 mg/m³ 8 hours.</p>
Hexanes, other isomers	<p>ACGIH (United States). TWA: 500 ppm 8 hours. STEL: 1000 ppm 15 minutes.</p>
Heptane	<p>ACGIH TLV (United States, 3/2015). TWA: 400 ppm 8 hours. TWA: 1640 mg/m³ 8 hours. STEL: 500 ppm 15 minutes. STEL: 2050 mg/m³ 15 minutes.</p> <p>NIOSH REL (United States, 10/2013). TWA: 85 ppm 10 hours. TWA: 350 mg/m³ 10 hours. CEIL: 440 ppm 15 minutes. CEIL: 1800 mg/m³ 15 minutes.</p> <p>OSHA PEL (United States, 2/2013). TWA: 500 ppm 8 hours. TWA: 2000 mg/m³ 8 hours.</p>
Methylcyclopentane	<p>ACGIH TLV (United States, 3/2015). TWA: 500 ppm 8 hours. TWA: 1760 mg/m³ 8 hours. STEL: 1000 ppm 15 minutes. STEL: 3500 mg/m³ 15 minutes.</p> <p>NIOSH REL (United States, 10/2013). TWA: 100 ppm 10 hours. TWA: 350 mg/m³ 10 hours. CEIL: 510 ppm 15 minutes. CEIL: 1800 mg/m³ 15 minutes.</p>
Cyclohexane	<p>ACGIH TLV (United States, 3/2015). TWA: 100 ppm 8 hours.</p> <p>NIOSH REL (United States, 10/2013). TWA: 300 ppm 10 hours. TWA: 1050 mg/m³ 10 hours.</p> <p>OSHA PEL (United States, 2/2013). TWA: 300 ppm 8 hours. TWA: 1050 mg/m³ 8 hours.</p>

Section 8. Exposure controls/personal protection

Solvent Blend 19254

ACGIH TLV (United States)

67 ppm (250 mg/m³) 8 hour(s)

Notes: The TLV for the hydrocarbon solvent is based on the procedure described in Appendix H ("Reciprocal Calculations Method for Certain Refined Hydrocarbon Solvent Vapors") of the ACGIH TLVs® and BEIs® guidelines. The GGVMixture (ACGIH TLV) is based on Column B (McKee et al., 2005) of Table 1 ("Group Guidance Values") of Appendix H.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Avoid skin contact with liquid. Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Recommended: Heavy duty, industrial grade chemically resistant gloves constructed of nitrile, neoprene, polyethylene, fluoroelastomer rubber or polyvinyl chloride as approved by glove manufacturer. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Leather gloves are not protective for liquid contact.
- Body protection** : Avoid skin contact with liquid. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.
- Respiratory protection** : Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If an air purifying respirator is appropriate, use one equipped with cartridges rated for organic vapors.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Transparent, colorless.
Odor	: Aromatic, characteristic solvent odor.
pH	: Not available.
Boiling point	: 67 to 108°C (152.6 to 226.4°F)
Flash point	: Closed cup: -29°C (-20.2°F)
Evaporation rate	: >1 (n-butyl acetate. = 1)
Lower and upper explosive (flammable) limits	: Lower: 1% Upper: 7%
Vapor pressure	: 12.3 kPa (92 mm Hg) [room temperature]
Vapor density	: >1 [Air = 1]
Relative density	: 0.73
Density lbs/gal	: Estimated 6.09 lbs/gal
Gravity, °API	: Estimated 62 @ 60 F
Solubility	: Very slightly soluble in the following materials: cold water.

Section 10. Stability and reactivity

Reactivity	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas. Do not store with strong oxidizing agents.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Toluene	LC50 Inhalation Vapor	Rat	>20 mg/l	4 hours
	LD50 Dermal	Rabbit	12267 mg/kg	-
	LD50 Oral	Rat - Male	5580 mg/kg	-
	TDL _o Oral	Rat	1000 mg/kg	-
n-hexane	LC50 Inhalation Vapor	Rat	48000 ppm	4 hours
	LD50 Oral	Rat	15840 mg/kg	-
Hexanes, other isomers	LC50 Inhalation Vapor	Rat	48000 ppm	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
Heptane	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Vapor	Mouse	70000 mg/m ³	2 hours
Cyclohexane	LD50 Oral	Rat	6240 mg/kg	-
	LD50 Oral	Rat	12705 mg/kg	-
	LD50 Oral	Rat	12705 mg/kg	-

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	LD50 Oral	Rat	>5000 mg/kg	-
	LDLo Oral	Rabbit	5500 mg/kg	-

Conclusion/Summary : **Toluene**: Deliberate inhalation of toluene at high concentrations (e.g., glue sniffing and solvent abuse) can cause CNS depression, cardiac arrhythmias and death.
n-Hexane: n-Hexane is a CNS depressant and narcosis at elevated concentrations.
Heptane: Heptane is a CNS depressant and narcosis at elevated concentrations.
cyclohexane: Cyclohexane is a CNS depressant and narcosis at elevated concentrations.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Toluene	Eyes - Mild irritant	Rabbit	-	0.5 minutes	-
	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Mild irritant	Pig	-	870 Micrograms	-
	Skin - Mild irritant	Rabbit	-	24 hours 250 microliters	-
	Skin - Moderate irritant	Rabbit	-	435 milligrams	-
n-hexane	Eyes - Mild irritant	Rabbit	-	500 milligrams	-
				10 milligrams	-

Skin : **cyclohexane**: Cyclohexane can cause eye, skin and mucous membrane irritation.
Eyes : No additional information.
Respiratory : No additional information.

Sensitization

Not available.

Skin : **Toluene**: Non-sensitizer to skin.
Respiratory : **Toluene**: Non-sensitizer to lungs.

Mutagenicity

Not available.

Conclusion/Summary : **Heptane**: n-heptane was not mutagenic in the Salmonella/microsome (Ames) assay.

Carcinogenicity

Not available.

Conclusion/Summary : No additional information.

Classification

Product/ingredient name	OSHA	IARC	NTP
Toluene	-	3	-

Reproductive toxicity

Not available.

Conclusion/Summary : **Toluene**: Case studies of persons abusing toluene suggest isolated incidences of adverse effects on the fetus including birth defects. Several studies of workers suggest long-term exposure may be related to small increases in spontaneous abortions and changes in some gonadotropic hormones. However, the weight of evidence does not indicate toluene is a reproductive hazard to humans. Studies in laboratory animals indicate some changes in reproductive organs following high levels of exposure, but no significant effects on mating performance or reproduction were observed. Case studies of persons abusing toluene suggest isolated incidences of adverse effects on the fetus including birth defects. Findings in laboratory animals were largely negative. Positive findings include small increases in minor skeletal and visceral malformations and developmental delays following very high levels of maternal exposure.
n-Hexane: In laboratory studies, prolonged exposure to elevated concentrations of n-hexane was associated with decreased sperm count and degenerative changes in the

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testicles of rats.

Teratogenicity

Not available.

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Toluene	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
n-hexane	Category 3	Not applicable.	Narcotic effects
Hexanes, other isomers	Category 3	Not applicable.	Narcotic effects
Heptane	Category 3	Not applicable.	Narcotic effects
Methylcyclopentane	Category 3	Not applicable.	Narcotic effects
Cyclohexane	Category 3	Not applicable.	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Toluene	Category 2	Inhalation	central nervous system (CNS)
n-hexane	Category 2	Inhalation	peripheral nervous system

Aspiration hazard

Name	Result
Toluene	ASPIRATION HAZARD - Category 1
n-hexane	ASPIRATION HAZARD - Category 1
Hexanes, other isomers	ASPIRATION HAZARD - Category 1
Heptane	ASPIRATION HAZARD - Category 1
Methylcyclopentane	ASPIRATION HAZARD - Category 1
Cyclohexane	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. Breathing high concentrations can cause irregular heartbeats which can be fatal.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo

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- unconsciousness
Breathing high concentrations can cause irregular heartbeats which can be fatal.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : Adverse symptoms may include the following:
nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

- General** : May cause damage to organs through prolonged or repeated exposure.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : Suspected of damaging the unborn child.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : Suspected of damaging fertility.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Toluene	Acute EC50 12500 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 11600 µg/l Fresh water	Crustaceans - Gammarus pseudolimnaeus - Adult	48 hours
	Acute EC50 6000 µg/l Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 5500 µg/l Fresh water	Fish - Oncorhynchus kisutch - Fry	96 hours
n-hexane	Chronic NOEC 1000 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Acute LC50 2500 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Heptane	Acute EC50 1.5 mg/l	Daphnia - Daphnia magna	48 hours
	Acute LC50 4 mg/l	Fish - Carassius auratus	24 hours
	Acute LC50 375000 µg/l Fresh water	Fish - Oreochromis mossambicus	96 hours
Cyclohexane	Acute LC50 4924 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours
	Acute LC50 4530 µg/l Fresh water	Fish - Pimephales promelas	96 hours

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : **Toluene**: Rapidly biodegradable in aerobic conditions.

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Toluene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Toluene	2.73	8.3	low
n-hexane	4	501.187	high
Heptane	4.66	552	high
Methylcyclopentane	3.37	-	low
Cyclohexane	3.44	167	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations






Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification : D001, D018

United States - RCRA Toxic hazardous waste "U" List

Ingredient	CAS #	Status	Reference number
Cyclohexane (I); Benzene, hexahydro- (I)	110-82-7	Listed	U056
Toluene; Benzene, methyl-	108-88-3	Listed	U220

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1268	UN1268	UN1268
UN proper shipping name	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent, Hexanes), 3, PG II, RQ (Toluene), Marine Pollutant.	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent, Hexanes), 3, PG II, Marine Pollutant.	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent, Hexanes), 3, PG II, Marine Pollutant.
Transport hazard class(es)	3  	3  	3 
Packing group	II	II	II

Section 14. Transport information

Environmental hazards	Yes.	Yes.	Yes.
Additional information	<p>This product is not regulated as a marine pollutant when transported on inland waterways in sizes of ≤5 L or ≤5 kg or by road, rail, or inland air in non-bulk sizes, provided the packagings meet the general provisions of §§ 173.24 and 173.24a.</p> <p>Reportable quantity 4004 lbs / 1817.8 kg [657.83 gal / 2490.2 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.</p>	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b):** All components are listed or exempted.
Clean Water Act (CWA) 307: benzene; Toluene; Toluene
Clean Water Act (CWA) 311: cyclohexane; benzene; Toluene; Toluene
 This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304

Composition/information on ingredients

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard
 Immediate (acute) health hazard
 Delayed (chronic) health hazard

Composition/information on ingredients

Section 15. Regulatory information

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Toluene	Yes.	No.	No.	Yes.	Yes.
n-hexane	Yes.	No.	No.	Yes.	Yes.
Hexanes, other isomers	Yes.	No.	No.	Yes.	Yes.
Heptane	Yes.	No.	No.	Yes.	No.
Methylcyclopentane	Yes.	No.	No.	Yes.	No.
Cyclohexane	Yes.	No.	No.	Yes.	No.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Toluene	108-88-3	<30
	n-Hexane	110-54-3	<30
	cyclohexane	110-82-7	<3
Supplier notification	Toluene	108-88-3	<30
	n-Hexane	110-54-3	<30
	cyclohexane	110-82-7	<3

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

- Massachusetts** : The following components are listed: n-Hexane; HEPTANE (N-HEPTANE); METHYLCYCLOPENTANE; cyclohexane; Toluene; TOLUENE
- New York** : The following components are listed: Hexane; Cyclohexane; Benzene, hexahydro-; Toluene; Toluene
- New Jersey** : The following components are listed: n-Hexane; n-HEPTANE; HEPTANE; METHYL CYCLOPENTANE; CYCLOPENTANE, METHYL-; cyclohexane; Toluene; TOLUENE; BENZENE, METHYL-
- Pennsylvania** : The following components are listed: n-Hexane; HEPTANE; CYCLOPENTANE, METHYL-; cyclohexane; Toluene; BENZENE, METHYL-

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Toluene	<30	No.	Yes.	No.	7000 µg/day (ingestion)
benzene	<0.1	Yes.	Yes.	6.4 µg/day (ingestion) 13 µg/day (inhalation)	24 µg/day (ingestion) 49 µg/day (inhalation)
Ethylbenzene	<0.1	Yes.	No.	41 µg/day (ingestion) 54 µg/day (inhalation)	No.
Cumene	<0.001	Yes.	No.	No.	No.
Naphthalene	<0.0001	Yes.	No.	Yes.	No.

International regulations

- WHMIS (Canada)** : Class B-2: Flammable liquid
Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

International lists

National inventory

- United States** : All components are listed or exempted.

Section 15. Regulatory information

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Europe	: All components are listed or exempted.
Japan	: Japan inventory (ENCS) : All components are listed or exempted. Japan inventory (ISHL) : Not determined.
Malaysia	: All components are listed or exempted.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Turkey	: Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)



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Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 2	On basis of test data
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method
TOXIC TO REPRODUCTION (Fertility) - Category 2	Calculation method
TOXIC TO REPRODUCTION (Unborn child) - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous system (CNS) and peripheral nervous system) - Category 2	Calculation method
ASPIRATION HAZARD - Category 1	Expert judgment

History

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Date of previous issue	: 6/2/2016
Version	: 1.02

Section 16. Other information

Key to abbreviations

- : ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- UN = United Nations

✔ Indicates information that has changed from previously issued version.

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