SAFETY DATA SHEET

Solvent Blend 19225

Section 1. Identification

GHS product identifier : Solvent Blend 19225

Synonyms : Petroleum hydrocarbon solvent; CITGO® Material Code: 19225

Code : 19225

MSDS # : 19225

Supplier's details : CITGO Petroleum Corporation
1701 Golf Road, Suite 1-1101
Rolling Meadows, IL 60008-4295
custsol@citgo.com

Emergency telephone number : Technical Contact: (847) 734-7630
(8am - 4pm CT M-F)
Medical Emergency: (832) 486-4700
CHEMTREC Emergency: (800) 424-9300
(United States Only)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
TOXIC TO REPRODUCTION: INHALATION [Fertility] - Category 2
TOXIC TO REPRODUCTION [Unborn child] - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) [Narcotic effects] - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
ASPIRATION HAZARD - Category 1

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : Highly flammable liquid and vapor.
Causes skin and eye irritation.
Suspected of damaging fertility if inhaled.
Suspected of damaging the unborn child.
May be fatal if swallowed and enters airways.
May cause drowsiness and dizziness.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Keep away from heat, sparks, open flames and hot surfaces. - No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash hands thoroughly after handling.

Section 2. Hazards identification

Response : Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage : Store locked up. Store in a well-ventilated place. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Substance

Other means of identification : Petroleum hydrocarbon solvent; CITGO® Material Code: 19225

CAS number/other identifiers

CAS number : Mixture

Ingredient name	%	CAS number
C7-C8 Alkanes	60 - 100	**
Toluene	5 - 10	108-88-3
n-hexane	5 - 10	110-54-3
Hexane, other isomers	5 - 10	*
C7-C8 Cycloalkanes	5 - 10	**
Methylcyclopentane	1 - 5	96-37-7
Cyclohexane	0.1 - 1	110-82-7

* = Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Ingestion : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute

Potential acute health effects

Eye contact : Causes eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. Breathing high concentrations can cause irregular heartbeats which can be fatal.

Skin contact : Causes skin irritation.

Ingestion : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
Breathing high concentrations can cause irregular heartbeats which can be fatal.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : Adverse symptoms may include the following:
nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : This material (or a component) may sensitize the heart to the effects of sympathomimetic amines. Epinephrine and other sympathomimetic drugs may initiate cardiac arrthymias in individuals exposed to this material. If ingested, this material presents a significant aspiration and chemical pneumonitis hazard. Induction of emesis is not recommended. Consider activated charcoal and/or gastric lavage. If patient is obtunded, protect the airway by cuffed endotracheal intubation or by placement of the body in a Trendelenburg and left lateral decubitus position.

Specific treatments : Treat symptomatically and supportively.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Specific hazards arising from the chemical : Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Non equilibrium conditions may increase the fire hazard associated with this product. Always bond receiving containers to the fill pipe before and during loading. Always confirm that receiving container is properly grounded. Bonding and grounding alone may be inadequate to eliminate fire and explosion hazards. Carefully review operations that may increase the risks such as tank and container filling, tank cleaning, sampling, gauging, loading, filtering, mixing, agitation, etc. In addition to bonding and grounding, efforts to mitigate the hazards may include, but are not limited to, ventilation, inerting and/or reduction of transfer velocities. Always keep nozzle in contact with the container throughout the loading process. Do NOT fill any portable container in or on a vehicle.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
C7-C8 Alkanes	**ACGIH TLV (United States).** TWA: 1500 mg/m³
Toluene	**OSHA PEL Z2 (United States, 2/2013).** TWA: 200 ppm 8 hours. CEIL: 300 ppm AMP: 500 ppm 10 minutes. **ACGIH TLV (United States, 4/2014).** TWA: 20 ppm 8 hours.
n-hexane	**ACGIH TLV (United States, 4/2014). Absorbed through skin.** TWA: 50 ppm 8 hours. **OSHA PEL (United States, 2/2013).** TWA: 500 ppm 8 hours. TWA: 1800 mg/m³ 8 hours.

Section 8. Exposure controls/personal protection

Hexane, other isomers	**ACGIH (United States).** TWA: 500 ppm 8 hours. STEL: 1000 ppm 15 minutes.
Heptane	**ACGIH TLV (United States, 4/2014).** TWA: 400 ppm 8 hours. TWA: 1640 mg/m³ 8 hours. STEL: 500 ppm 15 minutes. STEL: 2050 mg/m³ 15 minutes. **OSHA PEL (United States, 2/2013).** TWA: 500 ppm 8 hours. TWA: 2000 mg/m³ 8 hours.
Methylcyclopentane	**ACGIH TLV (United States, 4/2014).** TWA: 500 ppm 8 hours. TWA: 1760 mg/m³ 8 hours. STEL: 1000 ppm 15 minutes. STEL: 3500 mg/m³ 15 minutes.
Cyclohexane	**ACGIH TLV (United States, 4/2014).** TWA: 100 ppm 8 hours. **OSHA PEL (United States, 2/2013).** TWA: 300 ppm 8 hours. TWA: 1050 mg/m³ 8 hours.
Solvent Blend 19225	**ACGIH TLV (United States)** 152 ppm (600 mg/m³) 8 hour(s) Notes: The TLV for the hydrocarbon solvent is based on the procedure described in Appendix H ("Reciprocal Calculations Method for Certain Refined Hydrocarbon Solvent Vapors") of the ACGIH TLVs ® and BEIs® guidelines. The GGVmixture (ACGIH TLV) is based on Column B (McKee et al., 2005) of Table 1 ("Group Guidance Values") of Appendix H.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: Splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. chemical splash goggles. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Section 8. Exposure controls/personal protection

Hand protection : Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Physical state : Liquid.

Color : Transparent, colorless.

Odor : Characteristic hydrocarbon solvent odor.

pH : Not available.

Boiling point/boiling range : 82 to 101°C (179.6 to 213.8°F)

Flash point : Closed cup: -14°C (6.8°F) [Tagliabue.]

Evaporation rate : 5 (butyl acetate = 1)

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : 6.7 kPa (50 mm Hg) [room temperature]

Vapor density : >1 [Air = 1]

Relative density : 0.71

Density lbs/gal : Estimated 5.92 lbs/gal

Gravity, °API : Estimated 68 @ 60 F

Solubility : Very slightly soluble in the following materials: cold water.

Conductivity : <5 picosiemens/meter (unadditized)

Section 10. Stability and reactivity

Reactivity : Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Toluene	LC50 Inhalation Vapor	Rat	>20 mg/l	4 hours
	LD50 Dermal	Rabbit	12267 mg/kg	-
	LD50 Oral	Rat - Male	5580 mg/kg	-
	TDLo Oral	Rat	1000 mg/kg	-
n-hexane	LC50 Inhalation Gas.	Rat	48000 ppm	4 hours
	LD50 Oral	Rat	15840 mg/kg	-
Hexane, other isomers	LC50 Inhalation Gas.	Rat	48000 ppm	4 hours
Heptane	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Cyclohexane	LC50 Inhalation Vapor	Mouse	70000 mg/m³	2 hours
	LD50 Oral	Rat	6240 mg/kg	-
	LD50 Oral	Rat	12705 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LDLo Oral	Rabbit	5500 mg/kg	-

Conclusion/Summary : **Toluene**: Deliberate inhalation of toluene at high concentrations (e.g., glue sniffing and solvent abuse) can cause CNS depression, cardiac arrhythmias and death.
n-hexane: n-Hexane is a CNS depressant and narcosis at elevated concentrations.
Heptane: Heptane is a CNS depressant and narcosis at elevated concentrations.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Toluene	Eyes - Mild irritant	Rabbit	-	0.5 minutes 100 milligrams	-
	Eyes - Mild irritant	Rabbit	-	870 Micrograms	-
	Skin - Mild irritant	Pig	-	24 hours 250 microliters	-
	Skin - Mild irritant	Rabbit	-	435 milligrams	-
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-
n-hexane	Eyes - Mild irritant	Rabbit	-	10 milligrams	-

Skin : No additional information.
Eyes : No additional information.
Respiratory : No additional information.

Sensitization

Skin : **Toluene**: Non-sensitizer to skin.
Respiratory : **Toluene**: Non-sensitizer to lungs.

Mutagenicity

Conclusion/Summary : **Heptane**: n-heptane was not mutagenic in the Salmonella/microsome (Ames) assay.

Carcinogenicity

Conclusion/Summary : No additional information.

Classification

Product/ingredient name	OSHA	IARC	NTP
Toluene	-	3	-

Reproductive toxicity

Conclusion/Summary :

Section 11. Toxicological information

Toluene: Case studies of persons abusing toluene suggest isolated incidences of adverse effects on the fetus including birth defects. Several studies of workers suggest long-term exposure may be related to small increases in spontaneous abortions and changes in some gonadotropic hormones. However, the weight of evidence does not indicate toluene is a reproductive hazard to humans. Studies in laboratory animals indicate some changes in reproductive organs following high levels of exposure, but no significant effects on mating performance or reproduction were observed. Case studies of persons abusing toluene suggest isolated incidences of adverse effects on the fetus including birth defects. Findings in laboratory animals were largely negative. Positive findings include small increases in minor skeletal and visceral malformations and developmental delays following very high levels of maternal exposure.
n-hexane: In laboratory studies, prolonged exposure to elevated concentrations of n-hexane was associated with decreased sperm count and degenerative changes in the testicles of rats.

Teratogenicity

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
C7-C8 Alkanes	Category 3	Not applicable.	Narcotic effects
Toluene	Category 3	Not applicable.	Narcotic effects
n-hexane	Category 3	Not applicable.	Narcotic effects
Hexane, other isomers	Category 3	Not applicable.	Narcotic effects
C7-C8 Cycloalkanes	Category 3	Not applicable.	Narcotic effects
Heptane	Category 3	Not applicable.	Narcotic effects
Methylcyclopentane	Category 3	Not applicable.	Narcotic effects
Cyclohexane	Category 3	Not applicable.	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Toluene	Category 2	Not determined	Not determined
n-hexane	Category 2	Oral	Not determined
		Inhalation	Not determined
Hexane, other isomers	Category 2	Inhalation	nervous system

Aspiration hazard

Name	Result
C7-C8 Alkanes	ASPIRATION HAZARD - Category 1
Toluene	ASPIRATION HAZARD - Category 1
n-hexane	ASPIRATION HAZARD - Category 1
Hexane, other isomers	ASPIRATION HAZARD - Category 1
C7-C8 Cycloalkanes	ASPIRATION HAZARD - Category 1
Heptane	ASPIRATION HAZARD - Category 1
Methylcyclopentane	ASPIRATION HAZARD - Category 1
Cyclohexane	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

Eye contact : Causes eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. Breathing high concentrations can cause irregular heartbeats which can be fatal.

Skin contact : Causes skin irritation.

Ingestion : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

Section 11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
Breathing high concentrations can cause irregular heartbeats which can be fatal.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : Adverse symptoms may include the following:
nausea or vomiting

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : Suspected of damaging the unborn child.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : Suspected of damaging fertility if inhaled.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Toluene	Acute EC50 433 ppm Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 12500 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 11600 µg/l Fresh water	Crustaceans - Gammarus pseudolimnaeus - Adult	48 hours
	Acute EC50 6000 µg/l Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 5500 µg/l Fresh water	Fish - Oncorhynchus kisutch - Fry	96 hours
	Chronic NOEC 500000 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Chronic NOEC 1000 µg/l Fresh water	Daphnia - Daphnia magna	21 days
n-hexane	Acute LC50 2500 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Heptane	Acute EC50 1.5 mg/l	Daphnia - Daphnia magna	48 hours
	Acute LC50 4 mg/l	Fish - Carassius auratus	24 hours
	Acute LC50 375000 µg/l Fresh water	Fish - Oreochromis mossambicus	96 hours
	Acute LC50 4924 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours
Cyclohexane	Acute LC50 4530 µg/l Fresh water	Fish - Pimephales promelas	96 hours

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : **Toluene**: Rapidly biodegradable in aerobic conditions.

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Toluene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
Toluene	2.73	8.3	low
n-hexane	4	501.187	high
Heptane	4.66	552	high
Methylcyclopentane	3.37	-	low
Cyclohexane	3.44	167	low

Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification : D001, D018

United States - RCRA Toxic hazardous waste "U" List

Ingredient	CAS #	Status	Reference number
Toluene	108-88-3	Listed	U220

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN 1268	UN1268	UN1268
UN proper shipping name	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent, Hexanes, Toluene), 3, PG II	PETROLEUM DISTILLATES, N. O.S. (Naphtha Solvent, Hexanes, Toluene), 3, PG II	PETROLEUM DISTILLATES, N. O.S. (Naphtha Solvent, Hexanes, Toluene), 3, PG II
Transport hazard class(es)	3 	3 	3 
Packing group	II	II	II
Environmental hazards	No.	No.	No.

Section 14. Transport information

Additional information	**Reportable quantity** 12503.2 lbs / 5676.4 kg [2112 gal / 7995 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b)**: All components are listed or exempted.

Clean Water Act (CWA) 307: Toluene; Benzene; Ethylbenzene; Toluene

Clean Water Act (CWA) 311: Cyclohexane; Toluene; Benzene; Ethylbenzene; Toluene

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304

Composition/information on ingredients

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard
Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
C7-C8 Alkanes	Yes.	No.	No.	Yes.	No.
Toluene	Yes.	No.	No.	Yes.	Yes.
n-hexane	Yes.	No.	No.	Yes.	Yes.
Hexane, other isomers	Yes.	No.	No.	Yes.	Yes.
C7-C8 Cycloalkanes	Yes.	No.	No.	Yes.	No.
Heptane	Yes.	No.	No.	Yes.	No.
Methylcyclopentane	Yes.	No.	No.	Yes.	No.
Cyclohexane	Yes.	No.	No.	Yes.	No.

SARA 313

Section 15. Regulatory information

	Product name	CAS number	%
Form R - Reporting requirements	Toluene n-hexane	108-88-3 110-54-3	<10 <10
Supplier notification	Toluene n-hexane	108-88-3 110-54-3	<10 <10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: n-hexane; Toluene; TOLUENE; METHYLCYCLOPENTANE; HEPTANE (N-HEPTANE)

New York : The following components are listed: Hexane; Toluene; Toluene

New Jersey : The following components are listed: n-hexane; Toluene; TOLUENE; BENZENE, METHYL-; METHYL CYCLOPENTANE; CYCLOPENTANE, METHYL-; n-HEPTANE; HEPTANE

Pennsylvania : The following components are listed: n-hexane; Toluene; BENZENE, METHYL-; CYCLOPENTANE, METHYL-; HEPTANE

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer.
WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Toluene	<10	No.	Yes.	No.	7000 µg/day (ingestion)
Benzene	<0.1	Yes.	Yes.	6.4 µg/day (ingestion) 13 µg/day (inhalation)	24 µg/day (ingestion) 49 µg/day (inhalation)
Ethylbenzene	<0.01	Yes.	No.	41 µg/day (ingestion) 54 µg/day (inhalation)	No.
Cumene	<0.0001	Yes.	No.	No.	No.
Naphthalene	trace	Yes.	No.	Yes.	No.

International regulations

International lists : **Australia inventory (AICS)**: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Japan inventory: Not determined.
Korea inventory: All components are listed or exempted.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
Taiwan inventory (CSNN): All components are listed or exempted.

Canada inventory : All components are listed or exempted.

EU Inventory : All components are listed or exempted.

WHMIS (Canada) : Class B-2: Flammable liquid
Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

Section 16. Other information

National Fire Protection Association (U.S.A.)

Reprinted with permission from NFPA 704-2001, Identification of the Hazards of Materials for Emergency Response Copyright ©1997, National Fire Protection Association, Quincy, MA 02269. This reprinted material is not the complete and official position of the National Fire Protection Association, on the referenced subject which is represented only by the standard in its entirety.

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of issue/Date of revision : 2/25/2015.

Key to abbreviations :
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

Notice to reader

THE INFORMATION IN THIS SAFETY DATA SHEET (SDS) WAS OBTAINED FROM SOURCES WHICH WE BELIEVE ARE RELIABLE. HOWEVER, THE INFORMATION IS PROVIDED WITHOUT ANY WARRANTY, EXPRESSED OR IMPLIED REGARDING ITS CORRECTNESS OR ACCURACY. SOME INFORMATION PRESENTED AND CONCLUSIONS DRAWN HEREIN ARE FROM SOURCES OTHER THAN DIRECT TEST DATA ON THE SUBSTANCE ITSELF. THIS SDS WAS PREPARED AND IS TO BE USED ONLY FOR THIS PRODUCT. IF THE PRODUCT IS USED AS A COMPONENT IN ANOTHER PRODUCT, THIS SDS INFORMATION MAY NOT BE APPLICABLE. USERS SHOULD MAKE THEIR OWN INVESTIGATIONS TO DETERMINE THE SUITABILITY OF THE INFORMATION OR PRODUCTS FOR THEIR PARTICULAR PURPOSE OR APPLICATION.

THE CONDITIONS OR METHODS OF HANDLING, STORAGE, USE, AND/OR DISPOSAL OF THE PRODUCT ARE BEYOND OUR CONTROL AND MAY BE BEYOND OUR KNOWLEDGE. FOR THIS AND OTHER REASONS, WE DO NOT ASSUME RESPONSIBILITY AND EXPRESSLY DISCLAIM LIABILITY FOR ANY LOSS, DAMAGE OR EXPENSE ARISING OUT OF OR IN ANY WAY CONNECTED WITH HANDLING, STORAGE, USE OR DISPOSAL OF THE PRODUCT.

CITGO is a registered trademark of CITGO Petroleum Corporation