

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product form : Mixture  
Product name : ARCAL 6  
Product code : SG-2002-02780  
Other means of identification : Carbon Dioxide (10%) in Argon

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

Use of the substance/mixture : Shielding gas for arc welding

**1.3. Details of the supplier of the safety data sheet**

Air Liquide America Specialty Gases  
6141 Easton Rd  
Plumsteadville, PA 18949 - USA  
T 1.800.217.2688  
[www.airliquide.com](http://www.airliquide.com)

**1.4. Emergency telephone number**

Emergency number : CHEMTREC: 1-800-424-9300

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification (GHS-US)**

Compressed gas H280

Full text of H-phrases: see section 16

**2.2. Label elements****GHS-US labeling**

Hazard pictograms (GHS-US) :



GHS04

Signal word (GHS-US)

: Warning

Hazard statements (GHS-US)

: H280 - Contains gas under pressure; may explode if heated  
OSHA-H01 - May displace oxygen and cause rapid suffocation  
CGA-HG03 - May increase respiration and heart rate

Precautionary statements (GHS-US)

: P202 - Do not handle until all safety precautions have been read and understood  
P271 - Use only outdoors or in a well-ventilated area  
P280 - Wear eye protection, face protection, protective gloves, protective clothing  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
P308+P313 - If exposed or concerned: Get medical advice/attention  
P403 - Store in a well-ventilated place  
P501 - Dispose of contents/container in accordance with local/regional/national/international regulations  
CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F)  
CGA-PG05 - Use a back flow preventive device in the piping  
CGA-PG06 - Close valve after each use and when empty  
CGA-PG10 - Use only with equipment rated for cylinder pressure  
CGA-PG14 - Approach suspected leak area with caution  
CGA-PG21 - Open valve slowly

**2.3. Other hazards**

No additional information available

**2.4. Unknown acute toxicity (GHS-US)**

Not applicable

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### SECTION 3: Composition/information on ingredients

#### 3.1. Substance

Not applicable

#### 3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Argon	(CAS No) 7440-37-1	90	Compressed gas, H280
Carbon dioxide	(CAS No) 124-38-9	10	Liquefied gas, H280

Full text of H-phrases: see section 16

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Adverse effects not expected from this product.

First-aid measures after eye contact : Adverse effects not expected from this product.

First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

#### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation : May displace oxygen and cause rapid suffocation. May increase respiration and heart rate.

Symptoms/injuries after skin contact : Adverse effects not expected from this product.

Symptoms/injuries after eye contact : Adverse effects not expected from this product.

Symptoms/injuries after ingestion : Ingestion is not considered a potential route of exposure.

Symptoms/injuries upon intravenous administration : Not known.

Chronic symptoms : Adverse effects not expected from this product.

#### 4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice. If breathing is difficult, give oxygen.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media : Do not use water jet to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

Fire hazard : The product is not flammable.

Explosion hazard : Product is not explosive. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.

Reactivity : None known.

#### 5.3. Advice for firefighters

Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Ensure adequate ventilation.

##### 6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment consistent with the site emergency plan.

Emergency procedures : Escape the danger area by the closest safe route. Close doors and windows of adjacent premises. Keep containers closed. Mark the danger area. Seal off low-lying areas. Keep upwind.

##### 6.1.2. For emergency responders

Protective equipment : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Equip cleanup crew with proper protection.

Emergency procedures : Evacuate and limit access. Ventilate area.

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### 6.2. Environmental precautions

Try to stop release if safe to do so.

### 6.3. Methods and material for containment and cleaning up

For containment : Try to stop release if safe to do so.

Methods for cleaning up : Dispose of this material and its container in accordance with local regulations.

### 6.4. Reference to other sections

See also Sections 8 and 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Additional hazards when processed : Pressurized container: Do not pierce or burn, even after use. Use equipment rated for cylinder pressure. Close valve after each use and when empty.

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area.

Hygiene measures : Do not eat, drink or smoke when using this product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Do not expose to temperatures exceeding 52°C (125°F). Keep container closed when not in use. Protect cylinder from physical damage. Store in well ventilated area.

Incompatible products : None known.

Incompatible materials : None known.

### 7.3. Specific end use(s)

See Section 1.2.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### ARCAL 6

ACGIH	Not applicable	
OSHA	Not applicable	
DNEL	DNEL	≈

#### Carbon dioxide (124-38-9)

ACGIH	ACGIH TWA (ppm)	5000 ppm
ACGIH	ACGIH STEL (ppm)	30000 ppm
OSHA	OSHA PEL (TWA) (mg/m³)	9000 mg/m³
OSHA	OSHA PEL (TWA) (ppm)	5000 ppm

#### Argon (7440-37-1)

ACGIH	Not applicable	
OSHA	Not applicable	

### 8.2. Exposure controls

Appropriate engineering controls : Ensure exposure is below occupational exposure limits. Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly checked for leakages. Oxygen detectors should be used when asphyxiating gases may be released. Consider work permit system e.g. for maintenance activities.

Hand protection : Wear working gloves when handling gas containers. 29CFR 1910.138: Hand Protection.

Eye protection : Wear safety glasses with side shields. 29 CFR 1910.133: Eye and Face Protection.

Skin and body protection : Wear suitable protective clothing, e.g. - lab coats, coveralls or flame resistant clothing.

Respiratory protection : None necessary during normal and routine operations. See Sections 5 & 6.

Thermal hazard protection : None necessary during normal and routine operations.

Environmental exposure controls : Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

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### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Clear, colorless gas.
Molecular mass	: Not applicable for gas-mixtures.
Color	: Colorless
Odor	: Odorless
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: See Section 2.1 and 2.2
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Relative gas density	: Heavier than air.
Solubility	: Water: Solubility in water of component(s) of the mixture : • : 2000 mg/l • : 61 mg/l
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: Not applicable - not flammable.
Oxidizing properties	: None.
Explosive limits	: No data available

#### 9.2. Other information

Additional information	: Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.
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### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

None known.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

None known.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

None known.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity	: Not classified
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### Carbon dioxide (124-38-9)

LC50 inhalation rat (ppm)	820000 ppm/4h
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### Argon (7440-37-1)

LC50 inhalation rat (ppm)	820000 ppm/4h
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Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May displace oxygen and cause rapid suffocation. May increase respiration and heart rate.
Symptoms/injuries after skin contact	: Adverse effects not expected from this product.
Symptoms/injuries after eye contact	: Adverse effects not expected from this product.
Symptoms/injuries after ingestion	: Ingestion is not considered a potential route of exposure.
Symptoms/injuries upon intravenous administration	: Not known.
Chronic symptoms	: Adverse effects not expected from this product.

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

#### Carbon dioxide (124-38-9)

Persistence and degradability	No ecological damage caused by this product.
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#### Argon (7440-37-1)

Persistence and degradability	No ecological damage caused by this product.
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### 12.3. Bioaccumulative potential

#### Carbon dioxide (124-38-9)

BCF fish 1	(no bioaccumulation)
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Log Pow	0.83
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Bioaccumulative potential	No ecological damage caused by this product.
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#### Argon (7440-37-1)

Log Pow	Not applicable for inorganic gases.
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Bioaccumulative potential	No ecological damage caused by this product.
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### 12.4. Mobility in soil

#### Carbon dioxide (124-38-9)

Ecology - soil	No ecological damage caused by this product.
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#### Argon (7440-37-1)

Ecology - soil	No ecological damage caused by this product.
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### 12.5. Other adverse effects

Effect on ozone layer : None.

Effect on the global warming : Contains greenhouse gas(es) not covered by 842/2006/EC.

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### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Waste treatment methods : Contact supplier if guidance is required. Do not discharge into any place where its accumulation could be dangerous. Ensure that the emission levels from local regulations or operating permits are not exceeded.

Waste disposal recommendations : Refer to the CGA Pamphlet P-63 "Disposal of Gases" available at [www.cganet.com](http://www.cganet.com) for more guidance on suitable disposal methods.

Ecology - waste materials : None known.

### SECTION 14: Transport information

In accordance with DOT

Transport document description : UN1956 Compressed gas, n.o.s., 2.2

UN-No.(DOT) : UN1956

Proper Shipping Name (DOT) : Compressed gas, n.o.s.

Department of Transportation (DOT) Hazard Classes : 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115

Hazard labels (DOT) : 2.2 - Non-flammable gas



DOT Symbols : G - Identifies PSN requiring a technical name

DOT Packaging Exceptions (49 CFR 173.xxx) : 306;307

DOT Packaging Non Bulk (49 CFR 173.xxx) : 302;305

DOT Packaging Bulk (49 CFR 173.xxx) : 314;315

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 75 kg

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 150 kg

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

#### Additional information

Other information : No supplementary information available.

#### ADR

No additional information available

#### Transport by sea

UN-No. (IMDG) : 1956

Proper Shipping Name (IMDG) : COMPRESSED GAS, N.O.S.

Class (IMDG) : 2.2 - Non-flammable, non-toxic gases

#### Air transport

UN-No.(IATA) : 1956

Proper Shipping Name (IATA) : COMPRESSED GAS, N.O.S.

Class (IATA) : 2

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

##### Carbon dioxide (124-38-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

##### Argon (7440-37-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

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### 15.2. International regulations

#### CANADA

##### Carbon dioxide (124-38-9)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class A - Compressed Gas
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##### Argon (7440-37-1)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class A - Compressed Gas
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#### EU-Regulations

##### Carbon dioxide (124-38-9)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

##### Argon (7440-37-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

#### Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

#### 15.2.2. National regulations

##### Carbon dioxide (124-38-9)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the Canadian IDL (Ingredient Disclosure List)

##### Argon (7440-37-1)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

### 15.3. US State regulations

##### Carbon dioxide (124-38-9)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

##### Argon (7440-37-1)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

Indication of changes

: Revised safety data sheet in accordance with OSHA final rule on GHS implementation promulgated March 26, 2012.

Other information

: This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product.

Full text of H-phrases:

Compressed gas	Gases under pressure Compressed gas
Liquefied gas	Gases under pressure Liquefied gas
H280	Contains gas under pressure; may explode if heated

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SDS US (GHS HazCom 2012)

*This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of Air Liquide America Corporation's knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness are not guaranteed and no warranties of any type, either express or implied, are provided. The information contained herein relates only to this specific product. If this product is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition.*