



 Version
 Revision Date:
 SDS Number:
 Date of last issue: 02/27/2020

 8.4
 04/17/2020
 1335696-00046
 Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : Opteon™ YF (R-1234yf) Refrigerant

SDS-Identcode : 130000043292

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street

Wilmington, DE 19801 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-

773-2000); Transport emergency: +1-800-424-9300 (outside

the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Heat transfer fluids

Refrigerant

Formulation of preparations

Restrictions on use : For professional and industrial installation and use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Flammable gases : Category 1

Gases under pressure : Liquefied gas

Simple Asphyxiant

GHS label elements

Hazard pictograms





Signal Word : Danger

Hazard Statements : H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

May displace oxygen and cause rapid suffocation.

Precautionary Statements : Prevention:

P210 Keep away from heat/ sparks/ open flames/ hot surfaces.





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No smoking.

Response:

P377 Leaking gas fire: Do not extinguish, unless leak can be

stopped safely.

P381 Eliminate all ignition sources if safe to do so.

Storage:

P410 + P403 Protect from sunlight. Store in a well-ventilated

place.

Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Substance name : 2,3,3,3-Tetrafluoropropene

CAS-No. : 754-12-1

Components

Chemical name	CAS-No.	Concentration (% w/w)
2,3,3,3-Tetrafluoropropene*	754-12-1	>= 99.5 - <= 100

^{*} Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical ad-

vice immediately.

When symptoms persist or in all cases of doubt seek medical

advice.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected

area.

Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms

and effects, both acute and

delayed

May cause cardiac arrhythmia.

Other symptoms potentially related to misuse or inhalation

abuse are

Cardiac sensitization Anaesthetic effects





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Light-headedness

Dizziness confusion

Lack of coordination

Drowsiness Unconsciousness

Contact with liquid or refrigerated gas can cause cold burns

and frostbite.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Because of possible disturbances of cardiac rhythm, ca-

techolamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with spe-

cial caution.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray

Alcohol-resistant foam Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

None known.

Specific hazards during fire

fighting

Vapors may form flammable mixture with air

Exposure to combustion products may be a hazard to health. If the temperature rises there is danger of the vessels bursting

due to the high vapor pressure.

Hazardous combustion prod-

ucts

Hydrogen fluoride Fluorine compounds

Carbon oxides

Specific extinguishing meth-

ods

Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers.

Leaking gas fire: Do not extinguish, unless leak can be

stopped safely.

Remove undamaged containers from fire area if it is safe to do

SO.

Evacuate area.

Special protective equipment:

for fire-fighters

Wear self-contained breathing apparatus for firefighting if

necessary.

Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emer-

gency procedures

Evacuate personnel to safe areas.

Only trained personnel should re-enter the area.

Remove all sources of ignition.





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Avoid skin contact with leaking liquid (danger of frostbite).

Ventilate the area.

Follow safe handling advice and personal protective

equipment recommendations.

Environmental precautions : Prevent further leakage or spillage if safe to do so.

Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up

Ventilate the area.

Non-sparking tools should be used.

Suppress (knock down) gases/vapors/mists with a water spray

jet.

Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine

which regulations are applicable.

Sections 13 and 15 of this SDS provide information regarding

certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : Use equipment rated for cylinder pressure. Use a backflow

preventative device in piping. Close valve after each use and

when empty.

Local/Total ventilation : If sufficient ventilation is unavailable, use with local exhaust

ventilation.

If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventila-

tion.

Advice on safe handling : Avoid breathing gas.

Handle in accordance with good industrial hygiene and safety

practice, based on the results of the workplace exposure as-

sessment

Keep container tightly closed.

Wear cold insulating gloves/ face shield/ eye protection.

Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet

piped to use point.

Use a check valve or trap in the discharge line to prevent ha-

zardous back flow into the cylinder. Prevent backflow into the gas tank.

Use a pressure reducing regulator when connecting cylinder

to lower pressure (<3000 psig) piping or systems.

Close valve after each use and when empty. Do NOT change

or force fit connections.

Prevent the intrusion of water into the gas tank.

Never attempt to lift cylinder by its cap.

Do not drag, slide or roll cylinders.

Use a suitable hand truck for cylinder movement. Keep away from heat and sources of ignition.

Take precautionary measures against static discharges.

Take care to prevent spills, waste and minimize release to the





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environment.

Conditions for safe storage : Cylinders should be stored upright and firmly secured to pre-

vent falling or being knocked over.

Separate full containers from empty containers.

Do not store near combustible materials.

Avoid area where salt or other corrosive materials are present.

Keep in properly labeled containers.

Keep tightly closed.

Keep in a cool, well-ventilated place. Keep away from direct sunlight.

Store in accordance with the particular national regulations.

Keep away from heat and sources of ignition.

Materials to avoid : Do not store with the following product types:

Self-reactive substances and mixtures

Organic peroxides Oxidizing agents Flammable liquids Flammable solids Pyrophoric liquids Pyrophoric solids

Self-heating substances and mixtures

Substances and mixtures which in contact with water emit

flammable gases

Explosives

Acutely toxic substances and mixtures

Substances and mixtures with chronic toxicity

Recommended storage tem: :

perature

< 126 °F / < 52 °C

Storage period : > 10 y

Further information on stor-

age stability

: The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2,3,3,3-Tetrafluoropropene	754-12-1	TWA	500 ppm	US WEEL

Engineering measures : Minimize workplace exposure concentrations.

If sufficient ventilation is unavailable, use with local exhaust

ventilation.

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lation.





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Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to

maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release,

exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate

protection.

Hand protection

Material : Low temperature resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending

on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the pro-

duct. Change gloves often!

Eye protection : Wear the following personal protective equipment:

Chemical resistant goggles must be worn.

Face-shield

Skin and body protection : Wear the following personal protective equipment:

If assessment demonstrates that there is a risk of explosive atmospheres or flash fires, use flame retardant antistatic

protective clothing.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

Hygiene measures : If exposure to chemical is likely during typical use, provide

eye flushing systems and safety showers close to the wor-

king place.

When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquefied gas

Color : colorless, clear

Odor : slight, ether-like



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Odor Threshold No data available

pΗ No data available

Melting point/freezing point -242.0 °F / -152.2 °C

Initial boiling point and boiling : -20 °F / -29 °C

range

Flash point Not applicable

Evaporation rate Not applicable

Flammable Flammability (solid, gas)

Burning rate 15 mm/s

Self-ignition The substance or mixture is not classified as pyrophoric.

Upper explosion limit / Upper

flammability limit

Upper flammability limit

12.3 %(V)

Method: ASTM E681

Lower explosion limit / Lower

flammability limit

Lower flammability limit

6.2 %(V)

Method: ASTM E681

5,800 hPa (68 °F / 20 °C) Vapor pressure

Relative vapor density

(Air = 1.0)

Density 0.0048 g/cm3 (68 °F / 20 °C)

Vapor density

Solubility(ies)

0.1982 g/l (75 °F / 24 °C) Water solubility

Partition coefficient: n-

octanol/water

log Pow: 2 (77 °F / 25 °C)

761 °F / 405 °C Autoignition temperature

Decomposition temperature No data available

Viscosity

Not applicable Viscosity, kinematic

Explosive properties Not explosive

Oxidizing properties The substance or mixture is not classified as oxidizing.





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Minimum ignition energy : 5 - 10 J

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable if used as directed. Follow precautionary advice and

avoid incompatible materials and conditions.

Possibility of hazardous reac-

tions

Vapors may form flammable mixture with air

Can react with strong oxidizing agents.

Flammable gas.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Avoid impurities (e.g. rust, dust, ash), risk of decomposition.

Incompatible with acids and bases. Incompatible with oxidizing agents.

Oxygen Peroxides

peroxide compounds Powdered metals

Hazardous decomposition

products

No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation Skin contact Eye contact

Acute toxicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Acute inhalation toxicity : LC50 (Rat): > 405800 ppm

Exposure time: 4 h Test atmosphere: gas

Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 120000 ppm

Test atmosphere: gas

Remarks: Cardiac sensitization

Lowest observed adverse effect concentration (Dog): >

120000 ppm

Test atmosphere: gas

Remarks: Cardiac sensitization

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Cardiac sensitisation threshold limit (Dog): > 559,509 mg/m³

Test atmosphere: gas

Remarks: Cardiac sensitization

Skin corrosion/irritation

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Result : No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Result : No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Routes of exposure : Skin contact Result : negative

Germ cell mutagenicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)

Method: OECD Test Guideline 471

Result: positive

Test Type: Chromosome aberration test in vitro

Method: OECD Test Guideline 473

Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo

cytogenetic assay) Species: Mouse

Application Route: inhalation (gas) Method: OECD Test Guideline 474





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Result: negative

Test Type: In vivo mammalian alkaline comet assay

Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 489

Result: negative

Test Type: Mammalian erythrocyte micronucleus test (in vivo

cytogenetic assay) Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 474

Result: negative

Germ cell mutagenicity -

Assessment

Weight of evidence does not support classification as a germ

cell mutagen.

Carcinogenicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Result : negative

Carcinogenicity - Assess-

ment

Weight of evidence does not support classification as a car-

cinogen

IARC No ingredient of this product present at levels greater than or equal to 0.1% is

identified as probable, possible or confirmed human carcinogen by IARC.

OSHANo component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Effects on fertility : Test Type: Two-generation reproduction toxicity study

Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 416

Result: negative

Effects on fetal development : Test Type: Prenatal development toxicity study (teratogenicity)

Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 414



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Result: negative

Reproductive toxicity - As-

sessment

Weight of evidence does not support classification for repro-

ductive toxicity, No effects on or via lactation

STOT-single exposure

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Routes of exposure : inhalation (gas)

Assessment : No significant health effects observed in animals at concentra-

tions of 20000 ppmV/4h or less

STOT-repeated exposure

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Routes of exposure : inhalation (gas)

Assessment : No significant health effects observed in animals at concentra-

tions of 250 ppmV/6h/d or less.

Repeated dose toxicity

Components:

2,3,3,3-Tetrafluoropropene:

Species : Rat, male and female

NOAEL : 50000 ppm LOAEL : >50000 ppm Application Route : inhalation (gas)

Exposure time : 13 Weeks

Method : OECD Test Guideline 413

Aspiration toxicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

No aspiration toxicity classification

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,3,3,3-Tetrafluoropropene:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 197 mg/l





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Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50 (Selenastrum capricornutum (green algae)): > 100 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

NOEC (Selenastrum capricornutum (green algae)): > 75 mg/l

Exposure time: 3 d

Method: OECD Test Guideline 201

Persistence and degradability

Components:

2,3,3,3-Tetrafluoropropene:

Biodegradability : Result: Not readily biodegradable.

Method: OECD Test Guideline 301F

Bioaccumulative potential

Components:

2,3,3,3-Tetrafluoropropene:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-

octanol/water

log Pow: 2 (77 °F / 25 °C)

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste

handling site for recycling or disposal.

Empty pressure vessels should be returned to the supplier. Empty containers retain residue and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death. If not otherwise specified: Dispose of as unused product.



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SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 3161

Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.

(2,3,3,3-Tetrafluoropropene)

Class : 2.1

Packing group : Not assigned by regulation

Labels : 2.1

IATA-DGR

UN/ID No. : UN 3161

Proper shipping name : Liquefied gas, flammable, n.o.s.

(2,3,3,3-Tetrafluoropropene)

Class : 2.1

Packing group : Not assigned by regulation

Labels : Flammable Gas

Packing instruction (cargo

aircraft)

raft)

Packing instruction (passen- : Not permitted for transport

ger aircraft)

IMDG-Code

UN number : UN 3161

Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.

200

(2,3,3,3-Tetrafluoropropene)

Class : 2.1

Packing group : Not assigned by regulation

Labels : 2.1 EmS Code : F-D, S-U Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 3161

Proper shipping name : Liquefied gas, flammable, n.o.s.

(2,3,3,3-Tetrafluoropropene)

Class : 2.1

Packing group : Not assigned by regulation

Labels : FLAMMABLE GAS

ERG Code : 115 Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)

Gases under pressure Simple Asphyxiant

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

2,3,3,3-Tetrafluoropropene

754-12-1

Additional regulatory information

2.3.3.3-Tetrafluoropropene

754-12-1

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

See 40 CFR § 721.10182

This material contains one or more substances which requires export notification under TSCA Section 12(b) and 40 CFR Part 707 Subpart D:

SECTION 16. OTHER INFORMATION

Further information



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NFPA 704:

Flammability Health Instability

Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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For further information contact the local Chemours office or nominated distributors.

Full text of other abbreviations

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)

US WEEL / TWA : 8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quanti-





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tative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to

compile the Material Safety

Data Sheet

Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agen-

cy, http://echa.europa.eu/

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8