

1. Product and company identification

Product identifier

Trade name: Mould Release Agent, Spray

Relevant identified uses of the substance or mixture and uses advised against

General use: Technical aerosol
Reserved for industrial and professional use.

Details of the supplier of the safety data sheet

Company name: WEICON Inc.
Street/POB-No.: 20 Steckle Place, Unit 20
Postal Code, city: Kitchener, Ontario N2E 2C3, CA
WWW: www.weicon.ca
E-mail: info@weicon.ca
Telephone: +1-519-896-5252
Telefax: +1-519-896-5254
Dept. responsible for information:
Product-Safety-Department
Telephone: +49(0)251 / 9322 - 0, Email: msds@weicon.de
Additional information: WEICON GmbH & Co. KG
Königsberger Straße 255
Münster 48157
www.weicon.de
info@weicon.de
+49(0)251 / 9322 - 0
+49(0)251 / 9322 - 244

Emergency phone number

GIZ, Bonn Germany (English)
Telephone: +49(0)228 / 19 240
Transport:
Consultank Lutz Harder GmbH
Telephone: +49 (0)178 433 7434 (24h Emergency Contact)

2. Hazards identification

Emergency overview

Appearance: Form: Aerosol, liquid
Color: colorless
Odor: characteristic
Classification: Flammable Aerosol - Category 1; Compressed Gas;
Specific Target Organ Toxicity (Single Exposure) - Category 3;
Aquatic toxicity - chronic - Category 2;

Hazard symbols:



Signal word:

Danger



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Hazard statements: Extremely flammable aerosol.
Contains gas under pressure; may explode if heated.
May cause drowsiness or dizziness.
Toxic to aquatic life with long lasting effects.

Precautionary statements: Keep out of reach of children.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Do not spray on an open flame or other ignition source.
Do not pierce or burn, even after use.
Avoid breathing vapors/spray.
Use only outdoors or in a well-ventilated area.
Avoid release to the environment.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER/doctor if you feel unwell.
Collect spillage.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Protect from sunlight. Store in a well-ventilated place.
Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
Dispose of contents/container to hazardous or special waste collection point.

Regulatory status

This material is considered hazardous by the U.S. OSHA Hazard Communication Standard (29 CFR 1910.1200) and SIMDUT in Canada.

Hazards not otherwise classified

Higher doses may have a narcotic effect.
Exposure to temperatures exceeding 122 °F will increase pressure: resulting in danger of bursting or explosion.
Potentially explosive mixtures may form if adequate ventilation is not provided.
see section 11: Toxicological information

3. Composition / Information on ingredients

Chemical characterization: Preparation of active ingredients with propellant

Relevant ingredients:

CAS No.	Designation	Content	Classification
CAS 109-66-0	n-Pentane	50 - 75 %	Flammable Liquid - Category 2. Specific Target Organ Toxicity (Single Exposure) - Category 3. Aspiration Toxicity - Category 1. Aquatic toxicity - chronic - Category 2.
CAS 74-98-6	Propane	10 - 25 %	Flammable Gas - Category 1. Compressed Gas.
CAS 106-97-8	Butane	10 - 25 %	Flammable Gas - Category 1. Compressed Gas.

4. First aid measures

General information: Take off immediately all contaminated clothing and wash it before reuse.

In case of inhalation: Move victim to fresh air, put at rest and loosen restrictive clothing.
Seek medical attention.

Following skin contact: After contact with skin, wash immediately with soap and plenty of water. Consult a doctor if skin irritation persists.



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After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an ophthalmologist.

After swallowing: Immediately get medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed

May cause drowsiness or dizziness.

Inhalation causes narcotic effects/intoxication. Dizziness, fatigue, headache. May cause respiratory irritation.

Information to physician

Treat symptomatically.

5. Fire fighting measures

Flash point/flash point range:

-142.6 °F

Auto-ignition temperature: not self-igniting

Suitable extinguishing media:

Alcohol resistant foam, dry chemical powder, carbon dioxide, water fog.

Extinguishing media which must not be used for safety reasons:

High power water jet

Specific hazards arising from the chemical

Extremely flammable aerosol.

Do not expose to high temperature. Danger of bursting and explosion. Cool exposed containers with water spray.

May form dangerous gases and vapours in case of fire. carbon monoxide and carbon dioxide.

Potentially explosive vapor/air mixtures may form.

Protective equipment and precautions for firefighters:

Wear self-contained positive pressure breathing apparatus and full firefighting protective clothing.

Additional information: Cool endangered containers with water jetspray. In case of fire and/or explosion do not breathe fumes. Do not allow fire water to penetrate into surface or ground water.

6. Accidental release measures

Personal precautions: Provide adequate ventilation. Do not breathe gas/vapor/spray. Avoid contact with the substance. Eliminate all ignition sources if safe to do so. Wear appropriate protective equipment. Do not open or incinerate, even when empty. Do not spray into flames or on incandescent objects. Be aware that gases can spread at ground level (heavier than air) and pay attention to the wind direction.

Environmental precautions:

Do not allow to enter into ground-water, surface water or drains.

In case of release, notify competent authorities. Danger of explosion!

Methods for clean-up:

Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculite, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13).

Beware of reignition. Thoroughly clean surrounding area.

Additional information:

Use explosion-proof equipment and non-sparking tools/utensils.



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7. Handling and storage

Handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Do not breathe gas/vapor/spray.
Avoid contact with skin and eyes. Wear appropriate protective equipment. Keep unprotected people away.
Guarantee sufficient ventilation during and after use, in order to prevent vapour accumulation. Take off immediately all contaminated clothing and wash it before reuse.

Precautions against fire and explosion:
Container under pressure. Do not open or incinerate, even when empty. Do not spray into flames or on incandescent objects. Keep away from sources of ignition - No smoking.
Take precautionary measures against static discharges.
Use only explosion-protected equipment/instruments. Do not weld.
In partially filled containers explosive mixtures may form. Vapors may form explosive mixtures with air.

Storage

Requirements for storerooms and containers:

Keep container tightly closed and in a well-ventilated place.
Keep container dry. Keep only in the original container.
Protect from heat and direct sunlight. Keep at temperature not exceeding 122 °F.
Store containers in upright position. Explosion protection required. Store locked up.

Hints on joint storage: Do not store together with combustible or self-igniting materials or any highly flammable solids. Keep away from food, drink and animal feedingstuffs.

8. Exposure controls / personal protection

Exposure guidelines

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
109-66-0	n-Pentane	NIOSH: Ceiling USA: NIOSH: TWA	1800 mg/m ³ ; 610 ppm 350 mg/m ³ ; 120 ppm
74-98-6	Propane	USA: NIOSH: TWA USA: OSHA: TWA	1800 mg/m ³ ; 1000 ppm 1800 mg/m ³ ; 1000 ppm
106-97-8	Butane	USA: ACGIH: TWA USA: NIOSH: TWA	2370 mg/m ³ ; 1000 ppm 1900 mg/m ³ ; 800 ppm

Engineering controls

Provide for good ventilation or exhaust system or work with completely self-contained equipment. Use only explosion-proof equipment.
See also information in chapter 7, section storage.

Personal protection equipment (PPE)

Eye/face protection Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010.

Skin protection Flame retardant, antistatic and chemical resistant protective clothing.
Protective gloves according to OSHA Standard - 29 CFR: 1910.138 (Solvent resistant protective gloves).
Glove material: Nitrile rubber - Layer thickness: 0.4 mm
Breakthrough time: < 480 min.
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.



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Respiratory protection: Respiratory protection must be worn whenever the TLV (WEL) levels have been exceeded.

The filter class must be suitable for the maximum contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product.

If higher concentrations occur: Wear self-contained breathing apparatus.

General hygiene considerations:

Use only non-sparking tools. Keep away from sources of heat (e.g. hot surfaces), sparks and open flames.

Do not breathe gas/vapor/spray. Avoid contact with skin and eyes.

Take off contaminated clothing and wash it before reuse.

When using do not eat, drink or smoke.

Wash hands before breaks and after work.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance:	Form: Aerosol, liquid
	Color: colorless
Odor:	characteristic
Odor threshold:	No data available
pH value:	not determined
Melting point/freezing point:	not determined
Initial boiling point and boiling range:	-47.2 °F
Flash point/flash point range:	-142.6 °F
Evaporation rate:	not applicable
Flammability:	extremely flammable aerosol
Explosion limits:	LEL (Lower Explosion Limit): 1.40 Vol-% UEL (Upper Explosive Limit): 10.90 Vol-%
Vapor pressure:	8300 hPa
Vapor density:	not determined
Density:	at 68 °F: approx. 0.61 g/mL
Water solubility:	slightly soluble
Partition coefficient: n-octanol/water:	not determined
Auto-ignition temperature:	not self-igniting
Thermal decomposition:	No decomposition when used properly.
Viscosity, dynamic:	not determined
Viscosity, kinematic:	not determined
Explosive properties:	Product is not explosive. Potentially explosive vapor/air mixtures may form.
Ignition temperature:	545 °F
Solvent content:	approx. 94 %
Solid content:	approx. 6 %

10. Stability and reactivity

Reactivity: Extremely flammable aerosol.
Vapors may form explosive mixtures with air.

Chemical stability: Stable under recommended storage conditions.



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Possibility of hazardous reactions

Container under pressure.

Do not expose to high temperature. Danger of bursting and explosion.

Conditions to avoid:

Keep away from heat sources, sparks and open flames.

Protect from direct exposure to sunlight and temperatures exceeding 122 °F.

Incompatible materials:

Do not store together with combustible or self-igniting materials or any highly flammable solids.

Hazardous decomposition products:

May form dangerous gases and vapours in case of fire.

Carbon monoxide and carbon dioxide

Thermal decomposition:

No decomposition when used properly.

11. Toxicological information

Toxicological tests

Toxicological effects:

Acute toxicity (oral): Lack of data.

Acute toxicity (dermal): Lack of data.

Acute toxicity (inhalative): Lack of data.

Skin corrosion/irritation: Lack of data.

Eye damage/irritation: Lack of data.

Sensitisation to the respiratory tract: Lack of data.

Skin sensitisation: Lack of data.

Germ cell mutagenicity/Genotoxicity: Lack of data.

Carcinogenicity: Lack of data.

Reproductive toxicity: Lack of data.

Effects on or via lactation: Lack of data.

Specific target organ toxicity (single exposure): Specific Target Organ Toxicity (Single Exposure) - Category 3 = May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure): Lack of data.

Aspiration hazard: Lack of data.

12. Ecological information

Ecotoxicity

Aquatic toxicity:

Toxic to aquatic life with long lasting effects.

Information about Pentane:

Algae toxicity:

NOEC Desmodesmus subspicatus (green algae) Pseudokirchneriella subcapitata (green algae): 7.51 µg/L/72 h (OECD 201).

Daphnia toxicity:

EC50 Daphnia: 2.7 mg/L/48 h (OECD 202).

Fish toxicity:

LD50 Oncorhynchus mykiss: 4.26 mg/96 h (OECD 203).

Mobility in soil

No data available

Persistence and degradability

Further details:

No data available

Additional ecological information

Volatile organic compounds (VOC):

94 % by weight = 569.6 g/L

General information: Do not allow to penetrate into soil, waterbodies or drains.

13. Disposal considerations**Product**

Recommendation: Dispose of waste according to applicable legislation.

Contaminated packaging

Recommendation: Dispose of waste according to applicable legislation. Handle empty containers with care. Incineration may cause explosion. Spray can must be completely empty for proper waste disposal.

14. Transport information**USA: Department of Transportation (DOT)**

Identification numbers:	UN1950
Proper shipping name:	UN 1950, AEROSOLS
DOT hazard class or division:	2.1
Label codes:	2.1
Special provisions:	N82
Packaging - Exceptions:	306
Packaging - Non-bulk:	None
Packaging - Bulk:	None
Quantity limitations - Passenger aircraft / rail:	75 kg
Quantity limitations - Cargo only:	150 kg
Vessel stowage - Location:	A
Vessel stowage - Other:	25, 87, 126

**Sea transport (IMDG)**

UN number:	UN 1950
Proper shipping name:	UN 1950, AEROSOLS
IMDG:	Class 2.1, Subrisk -
Packing Group:	-
EmS:	F-D, S-U
Special provisions:	63, 190, 277, 327, 344, 959
Limited quantities:	1000 mL
EQ:	E0
Contaminated packaging - Instructions:	P207, LP02
Contaminated packaging - Provisions:	PP87, L2
IBC - Instructions:	-
IBC - Provisions:	-
Tank instructions - IMO:	-
Tank instructions - UN:	-
Tank instructions - Provisions:	-
Stowage and handling:	SW1 SW22
Segregation:	SG69
Properties and observations:	-
Marine pollutant:	yes



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Air transport (IATA)

UN/ID number:	UN 1950
Proper shipping name:	UN 1950, AEROSOLS, flammable
ICAO/IATA:	Class 2.1
Hazard:	Flamm. gas
EQ:	E0
Passenger Ltd.Qty.:	Pack.Instr. Y203 - Max. Net Qty/Pkg. 30 kg G
Passenger:	Pack.Instr. 203 - Max. Net Qty/Pkg. 75 kg
Cargo:	Pack.Instr. 203 - Max. Net Qty/Pkg. 150 kg
Special Provisioning:	A145 A167 A802
ERG:	10L

15. Regulatory information

National regulations - U.S. Federal Regulations

n-Pentane:	TSCA Inventory: listed; EPA flags T TSCA HPVC: not listed Clean Air Act: Accidental Release Prevention: Threshold 10000 lbs. / Basis for listing = g
Propane:	NIOSH Recommendations: Occupational Health Guideline: 0486
Butane:	TSCA Inventory: listed TSCA HPVC: not listed Clean Air Act: Accidental Release Prevention: Threshold 10000 lbs. / Basis for listing = f NIOSH Recommendations: Occupational Health Guideline: 0524

National regulations - U.S. State Regulations

Propane:

California Proposition 65 code: -

Delaware Air Quality Management List:

DRQ: F 1000** - RQ State: State requirements differs from Federal

Massachusetts Haz. Substance codes: 2,4,5,6

Minnesota Haz. Substance:

Codes: AP - Ratings: - - Status: Title III

New Jersey RTK Hazardous Substance:

DOT: 1978 - Sub No.: 1594 - TPQ: -

Pennsylvania Haz. Substance code: -

Washington Air Contaminant:

TWA: 1000 ppm - 1800 mg

Butane:

Delaware Air Quality Management List:

DRQ: F 1000** - RQ State: State requirements differs from Federal

Massachusetts Haz. Substance codes: 4,5,6

Minnesota Haz. Substance:

Codes: A - Ratings: - - Status: Title III

New Jersey RTK Hazardous Substance:

DOT: 1011 - Sub No.: 0273 - TPQ: -

Pennsylvania Haz. Substance code: -

Washington Air Contaminant:

TWA: 800 ppm - 1900 mg

National regulations - Great Britain

Hazchem-Code:

-

16. Other information

Text for labeling: Contains 50 - 75 % n-Pentane, 10 - 25 % Propane, 10 - 25 % Butane. Safety data sheet available on request.

Hazard rating systems:

NFPA Hazard Rating:



Health: 2 (Moderate)

Fire: 4 (Severe)

Reactivity: 1 (Slight)

HMIS Version III Rating:

Health: 2 (Moderate)

Flammability: 4 (Severe)

Physical Hazard: 1 (Slight)

Personal Protection: X = Consult your supervisor

HEALTH	<input type="checkbox"/>	2
FLAMMABILITY	<input type="checkbox"/>	4
PHYSICAL HAZARD	<input type="checkbox"/>	1
	<input checked="" type="checkbox"/>	X

Reason of change:

Changes in section 2: classification, labeling

Date of first version:

Dec/10/2015

Department issuing data sheet

Contact person: see section 1: Dept. responsible for information

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.