



SAFETY DATA SHEET

in accordance with 29 CFR 1910.1200 and ANSI standard Z400.1-2010

Revision date: Oct/21/2015
Version: 1
Language: en-US
Date of print: Oct/23/2015

Zinc-Alu-Spray

Material number 110020

Page: 1 of 12

1. Product and company identification

Product identifier

Trade name: Zinc-Alu-Spray

Relevant identified uses of the substance or mixture and uses advised against

General use: Technical aerosol

Details of the supplier of the safety data sheet

Company name: Weicon GmbH & Co. KG

Street/POB-No.: Königsberger Str. 255

Postal Code, city: 48157 Münster

Germany

WWW: www.weicon.de

E-mail: info@weicon.de

Telephone: +49 (0)251- 93 22-0

Telefax: +49 (0)251- 93 22-244

Dept. responsible for information:

Product-Safety-Department

Telephone: +49(0)251 / 9322 - 0, Email: msds@weicon.de

Emergency phone number

GIZ, Bonn (Germany)

Telephone: +49(0)228 / 19 240

2. Hazards identification

Emergency overview

Appearance: Physical state at 68 °F and 101.3 kPa: liquid

Form: Aerosol

Color: silver gray

Odor: solvent-like

Classification: Aerosol - Category 1; Eye Irritation - Category 2A;
Specific Target Organ Toxicity (Single Exposure) - Category 3;
Aquatic toxicity - chronic - Category 2;

Hazard symbols:



Signal word: **Danger**

Hazard statements:
Extremely flammable aerosol.
Pressurised container: May burst if heated.
Causes serious eye irritation.
May cause drowsiness or dizziness.
Toxic to aquatic life with long lasting effects.



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Precautionary statements: Keep out of reach of children.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Do not spray on an open flame or other ignition source.
Do not pierce or burn, even after use.
Avoid breathing vapors/spray.
Wash hands and face thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a POISON CENTER/doctor if you feel unwell.
If eye irritation persists: Get medical advice/attention.
Collect spillage.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
Dispose of contents/container to hazardous or special waste collection point.

Regulatory status

This material is considered hazardous by the U.S. OSHA Hazard Communication Standard (29 CFR 1910.1200) and SIMDUT in Canada.

Hazards not otherwise classified

Higher doses may have a narcotic effect.
Exposure to temperatures exceeding 122 °F will increase pressure: resulting in danger of bursting or explosion.
Potentially explosive mixtures may form if adequate ventilation is not provided.
see section 11: Toxicological information

3. Composition / Information on ingredients

Chemical characterization: A mixture of: Synthetic resin-binding agent, solvents and pigments



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Hazardous ingredients:

CAS No.	Designation	Content	Classification
CAS 67-64-1	Acetone	15 - 20 %	Flammable Liquid - Category 2. Eye Irritation - Category 2A. Specific Target Organ Toxicity (Single Exposure) - Category 3.
CAS 141-78-6	Ethyl acetate	15 - 20 %	Flammable Liquid - Category 2. Eye Irritation - Category 2A. Specific Target Organ Toxicity (Single Exposure) - Category 3.
CAS 1330-20-7	Xylene (isomeric mixture)	5 - 10 %	Flammable Liquid - Category 3. Acute Toxicity - dermal - Category 4. Acute Toxicity - inhalative - Category 4. Skin Irritation - Category 2.
CAS 7429-90-5	Aluminium powder (phlegmatized)	< 10 %	Flammable Solid - Category 1. Water-reactive - Category 2.
CAS 64742-95-6	Solvent naphtha (petroleum), light arom	2.5 - 10 %	Flammable Liquid - Category 3. Specific Target Organ Toxicity (Single Exposure) - Category 3. Aspiration Toxicity - Category 1. Aquatic toxicity - chronic - Category 2.
CAS 64742-48-9	Naphtha (petroleum), hydrotreated heavy	1 - 10 %	Aspiration Toxicity - Category 1.
CAS 64742-82-1	Naphtha (petroleum), hydrodesulfurized, heavy, pure (boiling temperature: 150-195°C)	1 - 2.5 %	Flammable Liquid - Category 3. Specific Target Organ Toxicity (Single Exposure) - Category 3. Aspiration Toxicity - Category 1. Aquatic toxicity - chronic - Category 2.
CAS 7440-66-6	Zinc powder-zinc dust (stabilized)	0.25 - 2.5 %	Aquatic toxicity - acute - Category 1. Aquatic toxicity - chronic - Category 1.
CAS 106-97-8	Butane	20 - 25 %	Flammable Gas - Category 1. .
CAS 74-98-6	Propane	20 - 25 %	Flammable Gas - Category 1.

Additional information: Naphtha (petroleum), hydrotreated heavy: < 0,1% benzene
Naphtha (petroleum), hydrodesulfurized, heavy: < 0,1% benzene
Solvent naphtha (petroleum), light arom: < 0,1% benzene

4. First aid measures

General information: Take off immediately all contaminated clothing and wash it before reuse.

In case of inhalation: Move victim to fresh air, put at rest and loosen restrictive clothing.
Seek medical attention.

Following skin contact: After contact with skin, wash immediately with soap and plenty of water. Consult a doctor if skin irritation persists.

After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an ophthalmologist.

After swallowing: Immediately get medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.



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Most important symptoms/effects, acute and delayed

Causes serious eye irritation. May cause drowsiness or dizziness.
Inhalation causes narcotic effects/intoxication. Dizziness, fatigue, headache. May cause respiratory irritation.

Information to physician

Treat symptomatically.

5. Fire fighting measures

Flash point/flash point range:

-142.6 °F

Auto-ignition temperature: not determined

Suitable extinguishing media:

Alcohol resistant foam, dry chemical powder, carbon dioxide, sand.

Extinguishing media which must not be used for safety reasons:

Water

Specific hazards arising from the chemical

Extremely flammable aerosol.

Do not expose to high temperature. Danger of bursting and explosion. Cool exposed containers with water spray.

May form dangerous gases and vapours in case of fire. Metal oxide smoke, carbon monoxide and carbon dioxide.

Potentially explosive vapor/air mixtures may form.

Protective equipment and precautions for firefighters:

Wear self-contained positive pressure breathing apparatus and full firefighting protective clothing.

Additional information:

Cool endangered containers with water jetspray. Do not allow fire water to penetrate into surface or ground water.

6. Accidental release measures

Personal precautions:

Provide adequate ventilation. Do not breath gas/vapor/spray. Avoid contact with the substance. Eliminate all ignition sources if safe to do so. Wear protective equipment. Keep unprotected people away. Do not open or incinerate, even when empty. Do not spray into flames or on incandescent objects. Be aware that gases can spread at ground level (heavier than air) and pay attention to the wind direction.

Environmental precautions:

Do not allow to enter into ground-water, surface water or drains.
In case of release, notify competent authorities. Danger of explosion!

Methods for clean-up:

Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13).
Beware of reignition. Thoroughly clean surrounding area.

Additional information:

Use explosion-proof equipment and non-sparking tools/utensils.



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7. Handling and storage

Handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Do not breath gas/vapor/spray.
Avoid contact with skin and eyes. Wear protective equipment.
Guarantee sufficient ventilation during and after use, in order to prevent vapour accumulation. Take off immediately all contaminated clothing and wash it before reuse.

Precautions against fire and explosion:
Container under pressure. Do not open or incinerate, even when empty. Do not spray into flames or on incandescent objects. Keep away from sources of ignition. - No smoking.
Take precautionary measures against static discharges.
Use only explosion-protected equipment/instruments. Do not weld.
In partially filled containers explosive mixtures may form. Vapors may form explosive mixtures with air.

Storage

Requirements for storerooms and containers:
Keep container tightly closed and in a well-ventilated place.
Keep container dry. Keep only in the original container.
Protect from heat and direct sunlight. Keep at temperature not exceeding 122 °F.
Store containers in upright position. Explosion protection required. Store locked up.

Hints on joint storage: Do not store together with combustible or self-igniting materials or any highly flammable solids. Keep away from food, drink and animal feedingstuffs.

8. Exposure controls / personal protection

Exposure guidelines

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
67-64-1	Acetone	USA: ACGIH: STEL	500 ppm
		USA: ACGIH: TWA	250 ppm
		USA: NIOSH: TWA	590 mg/m ³ ; 250 ppm
		USA: OSHA: TWA	2400 mg/m ³ ; 1000 ppm
141-78-6	Ethyl acetate	USA: ACGIH: TWA	1440 mg/m ³ ; 400 ppm
		USA: NIOSH: TWA	1400 mg/m ³ ; 400 ppm
		USA: OSHA: TWA	1400 mg/m ³ ; 400 ppm
1330-20-7	Xylene (isomeric mixture)	USA: ACGIH: STEL	651 mg/m ³ ; 150 ppm (A4)
		USA: ACGIH: TWA	434 mg/m ³ ; 100 ppm (A4)
7429-90-5	Aluminium powder (phlegmatized)	USA: OSHA: TWA	435 mg/m ³ ; 100 ppm
		NIOSH: Ceiling	5 mg/m ³ (inhalable fraction)
106-97-8	Butane	USA: ACGIH: TWA	1 mg/m ³
		USA: NIOSH: TWA	10 mg/m ³ (inhalable fraction)
		USA: NIOSH: TWA	5 mg/m ³ (inhalable fraction)
		USA: OSHA: TWA	15 mg/m ³ (inhalable fraction)
		USA: OSHA: TWA	5 mg/m ³ (respirable fraction)
106-97-8	Butane	USA: ACGIH: TWA	2370 mg/m ³ ; 1000 ppm
		USA: NIOSH: TWA	1900 mg/m ³ ; 800 ppm
74-98-6	Propane	USA: NIOSH: TWA	1800 mg/m ³ ; 1000 ppm
		USA: OSHA: TWA	1800 mg/m ³ ; 1000 ppm



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Biological limit values:

CAS No.	Designation	Type	Limit value	Parameter	Sampling
67-64-1	Acetone	USA: ACGIH-BEI, urine	50 mg/L	acetone	end of exposure or end of shift
1330-20-7	Xylene (isomeric mixture)	USA: ACGIH-BEI, urine	1.5 g/g creatinine	Methylhippuric acids	end of exposure or end of shift

Engineering controls

Provide for good ventilation or exhaust system or work with completely self-contained equipment. Use only explosion-proof equipment.
See also information in chapter 7, section storage.

Personal protection equipment (PPE)

- Eye/face protection:** Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010.
- Skin protection:** Flame retardant, antistatic and chemical resistant protective clothing.
Protective gloves according to OSHA Standard - 29 CFR: 1910.138 (Solvent resistant protective gloves).
Glove material: Butyl caoutchouc (butyl rubber) - Layer thickness: 0.7 mm
Breakthrough time: < 480 min.
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.
- Respiratory protection:** Respiratory protection must be worn whenever the TLV (WEL) levels have been exceeded.
The filter class must be suitable for the maximum contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product.
If higher concentrations occur: Wear self-contained breathing apparatus.
- General hygiene considerations:**
Use only non-sparking tools. Keep away from sources of heat (e.g. hot surfaces), sparks and open flames.
Do not breath gas/vapor/spray. Avoid contact with skin and eyes.
Take off contaminated clothing and wash it before reuse.
When using do not eat, drink or smoke.
Wash hands before breaks and after work.

9. Physical and chemical properties

Information on basic physical and chemical properties

- Appearance:** Physical state at 68 °F and 101.3 kPa: liquid
Form: Aerosol
Color: silver gray
- Odor:** solvent-like
- Odor threshold:** no data available
- pH value:** no data available
- Melting point/freezing point:** no data available
- Initial boiling point and boiling range:** -47.2 °F
- Flash point/flash point range:** -142.6 °F
- Evaporation rate:** no data available
- Flammability:** extremely flammable aerosol



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Explosion limits:	LEL (Lower Explosion Limit): not determined UEL (Upper Explosive Limit): not determined
Vapor pressure:	not determined
Vapor density:	not determined
Density:	not determined
Solubility:	not determined
Water solubility:	not determined
Partition coefficient: n-octanol/water:	not determined
Auto-ignition temperature:	not determined
Thermal decomposition:	No decomposition when used properly.
Viscosity, dynamic:	not determined
Viscosity, kinematic:	not determined
Explosive properties:	Product is not explosive. Potentially explosive vapor/air mixtures may form.
Oxidizing characteristics:	not determined
Ignition temperature:	not determined

10. Stability and reactivity

Reactivity:	Extremely flammable aerosol. Vapors may form explosive mixtures with air.
Chemical stability:	Stable under recommended storage conditions.
Possibility of hazardous reactions	Container under pressure. Do not expose to high temperature. Danger of bursting and explosion.
Conditions to avoid:	Keep away from heat sources, sparks and open flames. Protect from direct exposure to sunlight and temperatures exceeding 122 °F.
Incompatible materials:	Do not store together with combustible or self-igniting materials or any highly flammable solids.
Hazardous decomposition products:	May form dangerous gases and vapours in case of fire. Metal oxide smoke, carbon monoxide and carbon dioxide
Thermal decomposition:	No decomposition when used properly.



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11. Toxicological information

Toxicological tests

Toxicological effects: The statements are derived from the properties of the single components. No toxicological data is available for the product as such.
Acute toxicity (oral): Based on available data, the classification criteria are not met.
Acute toxicity (dermal): Based on available data, the classification criteria are not met.
ATEmix (calculated): > 2000 mg/kg.
Acute toxicity (inhalative): Based on available data, the classification criteria are not met.
ATEmix (calculated): > 20 mg/L.
Skin corrosion/irritation: Based on available data, the classification criteria are not met.
Eye damage/irritation: Eye Irritation - Category 2A = Causes serious eye irritation.
Sensitisation to the respiratory tract: Lack of data.
Skin sensitisation: Lack of data.
Germ cell mutagenicity/Genotoxicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity: Lack of data.
Effects on or via lactation: Lack of data.
Specific target organ toxicity (single exposure): Specific Target Organ Toxicity (Single Exposure) - Category 3 = May cause drowsiness or dizziness.
Specific target organ toxicity (repeated exposure): Lack of data.
Aspiration hazard: Based on available data, the classification criteria are not met.

Other information: Information about Zinc powder-zinc dust (stabilized):
LD50, Rat, oral: > 2000 mg/kg
Information about Xylene:
LD50, dermal: 1100 mg/kg
Information about Aluminium powder (phlegmatized):
LC50, Rat, inhalative: > 5 mg/L/4h
For carcinogenic effects:
Information about Xylene (isomeric mixture):
IARC Rating: Group 3
OSHA Carcinogen: not listed
NTP Rating: not listed

Symptoms

After contact with skin:
Prolonged/repetitive skin contact may cause skin defatting or dermatitis.

12. Ecological information

Ecotoxicity

Aquatic toxicity: Toxic to aquatic life with long lasting effects.

Mobility in soil

no data available

Persistence and degradability

Further details: no data available

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Additional ecological information

Volatile organic compounds (VOC):

87.1 % by weight = 622.8 g/L

General information: Do not allow to penetrate into soil, waterbodies or drains.

13. Disposal considerations**Product**

Recommendation: Dispose of waste according to applicable legislation.

Contaminated packaging

Recommendation: Dispose of waste according to applicable legislation. Handle empty containers with care. Incineration may cause explosion. Spray can must be completely empty for proper waste disposal.

14. Transport information**USA: Department of Transportation (DOT)**

Identification numbers: UN1950
Proper shipping name: UN 1950, AEROSOLS
DOT hazard class or division: 2.1
Label codes: 2.1
Special provisions: N82
Packaging - Exceptions: 306
Packaging - Non-bulk: None
Packaging - Bulk: None
Quantity limitations - Passenger aircraft / rail:
75 kg
Quantity limitations - Cargo only: 150 kg
Vessel stowage - Location: A
Vessel stowage - Other: 25, 87, 126

**Sea transport (IMDG)**

UN number: UN 1950
Proper shipping name: UN 1950, AEROSOLS
IMDG: Class 2.1, Subrisk -
Packing Group: -
EmS: F-D, S-U
Special provisions: 63, 190, 277, 327, 344, 959
Limited quantities: 1000 mL
EQ: E0
Contaminated packaging - Instructions: P207, LP02
Contaminated packaging - Provisions: PP87, L2
IBC - Instructions: -
IBC - Provisions: -
Tank instructions - IMO: -
Tank instructions - UN: -
Tank instructions - Provisions: -
Stowage and handling: SW1 SW22
Segregation: SG69
Properties and observations: -
Marine pollutant: Yes
Segregation group: none



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Air transport (IATA)

UN/ID number:	UN 1950
Proper shipping name:	UN 1950, AEROSOLS, flammable
ICAO/IATA:	Class 2.1
Hazard:	Flamm. gas
EQ:	E0
Passenger Ltd.Qty.:	Pack.Instr. Y203 - Max. Net Qty/Pkg. 30 kg G
Passenger:	Pack.Instr. 203 - Max. Net Qty/Pkg. 75 kg
Cargo:	Pack.Instr. 203 - Max. Net Qty/Pkg. 150 kg
Special Provisioning:	A145 A167 A802
ERG:	10L



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15. Regulatory information

U.S. Federal Regulations

Acetone:

TSCA Inventory: listed
TSCA HPVC: not listed
Clean Air Act:
SOCMI Chemical: yes
Other Environmental Laws:
CERCLA: RQ 5000 lbs.
RCRA Hazardous Wastes: Code U002
RCRA Groundwater Monitoring: Methods 8240 / PQL 100
NIOSH Recommendations:
Occupational Health Guideline: 0004*

Ethyl acetate:

TSCA Inventory: listed; EPA flags T
TSCA HPVC: not listed
Other Environmental Laws:
CERCLA: RQ 5000 lbs.
RCRA Hazardous Wastes: Code U112
NIOSH Recommendations:
Occupational Health Guideline: 0260

Xylene (isomeric mixture):

TSCA Inventory: listed
TSCA HPVC: not listed
Carcinogen Status:
IARC Rating: Group 3
OSHA Carcinogen: not listed
NTP Rating: not listed
Clean Air Act:
Hazardous Air Pollutants: Code XO
SOCMI Chemical: yes
Clean Water Act:
Hazardous Substances: RQ 100 lbs.
Other Environmental Laws:
CERCLA: RQ 100 lbs.
RCRA Hazardous Wastes: Code U239
RCRA Groundwater Monitoring: Methods 8020, 8240 / PQL 5, 5
SARA Title III Section 313, Toxic Release: Conc. 1.0% / Threshold Standard

Aluminium powder (phlegmatized):

TSCA Inventory: listed
TSCA HPVC: not listed
Other Environmental Laws:
SARA Title III Section 313, Toxic Release: Conc. 1.0% / Threshold Standard
NIOSH Recommendations:
Occupational Health Guideline: 0022

Naphtha (petroleum), hydrotreated heavy:

TSCA Inventory: listed; UVCB
TSCA HPVC: not listed

Naphtha (petroleum), hydrodesulfurized, heavy, pure (boiling temperature: 150-195°C):

CFR 49: § 172.101 Cl.3 UN-Nr. 1268
TSCA Inventory: listed; EPA flags XU
TSCA HPVC: not listed



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Zinc powder-zinc dust (stabilized):

TSCA Inventory: listed
TSCA HPVC: not listed
Clean Water Act:
Priority Pollutant: yes
Other Environmental Laws:
CERCLA: RQ 1000* lbs.
RCRA Groundwater Monitoring: Methods 6010, 7950 / PQL 20, 50
SARA Title III Section 313, Toxic Release: Conc. 1.0% / Threshold Standard

Butane:

TSCA Inventory: listed
TSCA HPVC: not listed
Clean Air Act:
Accidental Release Prevention: Threshold 10000 lbs. / Basis for listing = f
NIOSH Recommendations:
Occupational Health Guideline: 0068*

Propane:

TSCA Inventory: listed
TSCA HPVC: not listed
Clean Air Act:
Accidental Release Prevention: Threshold 10000 lbs. / Basis for listing = f
NIOSH Recommendations:
Occupational Health Guideline: 0524

National regulations - Great Britain

Hazchem-Code: -

16. Other information

Text for labeling:

Contains 15 - 20 % Acetone, 15 - 20 % Ethyl acetate, 5 - 10 % Xylene (isomeric mixture), < 10 % Aluminium powder (phlegmatized), 2.5 - 10 % Solvent naphtha (petroleum), light arom, 1 - 10 % Naphtha (petroleum), hydrotreated heavy, 1 - 2.5 % Naphtha (petroleum), hydrodesulfurized, heavy, pure (boiling temperature: 150-195°C), 0.25 - 2.5 % Zinc powder-zinc dust (stabilized), 20 - 25 % Butane, 20 - 25 % Propane. Safety data sheet available on request.

Hazard rating systems:



NFPA Hazard Rating:
Health: 2 (Moderate)
Fire: 4 (Severe)
Reactivity: 0 (Minimal)

HMIS Version III Rating:
Health: 2 (Moderate)
Flammability: 4 (Severe)
Physical Hazard: 0 (Minimal)
Personal Protection: X = Consult your supervisor

HEALTH	2
FLAMMABILITY	4
PHYSICAL HAZARD	0
	X

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Department issuing data sheet

Contact person: see section 1: Dept. responsible for information

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.