

**Orfom® MC17 Collector**

Version 1.4

Revision Date 2017-05-08

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : Orfom® MC17 Collector
Material : 1119870, 1119869, 1119868, 1119860, 1119867, 1119866,
1119861, 1119859

Company : Chevron Phillips Chemical Company LP
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132)

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Skin irritation, Category 2
Eye irritation, Category 2A
Skin sensitization, Category 1
Aspiration hazard, Category 1

Labeling

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

Symbol(s) : 

Signal Word : Danger

Hazard Statements : H304: May be fatal if swallowed and enters airways.
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H319: Causes serious eye irritation.

Precautionary Statements : **Prevention:**
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P331 Do NOT induce vomiting.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients

Synonyms : Orfom® MC17a Collector

Component	CAS-No.	Weight %
tert-Dodecanethiol	25103-58-6	20 - 80
C13-C16 Isoalkanes	68551-20-2	20 - 80

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

SECTION 4: First aid measures

- General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.
- If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

- Flash point : 98 - 110 °C (208 - 230 °F)
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Fire and explosion protection : Normal measures for preventive fire protection.
- Hazardous decomposition products : Carbon oxides. Sulfur oxides.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

containers for disposal.

SECTION 7: Handling and storage**Handling**

Advice on safe handling : Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Storage

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****Chevron Phillips Chemical Company LP**

Ingredients	Basis	Value	Control parameters	Note
tert-Dodecanethiol	Manufacturer	TWA	0.1 ppm,	

US

Ingredients	Basis	Value	Control parameters	Note
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Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

	levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
Hand protection	: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Eye protection	: Eye wash bottle with pure water. Tightly fitting safety goggles.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate. Remove and wash contaminated clothing before re-use. Skin should be washed after contact. Footwear protecting against chemicals.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Physical state	: Liquid
Color	: Colorless
Odor	: mild hydrocarbon

Safety data

Flash point	: 98 - 110 °C (208 - 230 °F)
Lower explosion limit	: No data available
Upper explosion limit	: No data available
Molecular weight	: 202.44 g/mol
pH	: Not applicable
Pour point	: No data available
Boiling point/boiling range	: 233 °C (451 °F)
Vapor pressure	: 4.00 Pa at 24 °C (75 °F)
Relative density	: 0.80 at 16 °C (61 °F)
Density	: 6.7 L/G
Water solubility	: No data available
Partition coefficient: n-	: Pow: 7.43

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

octanol/water	at 20 °C (68 °F)
Viscosity, dynamic	: 2.6 cP at 20 °C (68 °F)
Viscosity, kinematic	: No data available
Relative vapor density	: 3 (Air = 1.0)
Evaporation rate	: < 1

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid : Heat, sparks, fire, and oxidizing agents.
 Hazardous decomposition products : Carbon oxides
 Sulfur oxides

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

tert-Dodecanethiol : LD50: > 5,000 mg/kg
 Species: Rat
 Sex: male and female
 Method: OECD Test Guideline 401
 Information given is based on data obtained from similar substances.

C13-C16 Isoalkanes : LD50: > 10,000 mg/kg
 Species: Rat
 Information given is based on data obtained from similar substances.

Acute inhalation toxicity

tert-Dodecanethiol : LC50: > 1.97milligram per literExposure time: 4 h
 Species: Rat
 Sex: male and female
 Method: OECD Test Guideline 403
 Information given is based on data obtained from similar substances.

Acute dermal toxicity

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

tert-Dodecanethiol : LD50: >2000 mg/kg
Species: Rat
Sex: male
Method: OECD Test Guideline 402
Information given is based on data obtained from similar substances.

Orfom® MC17 Collector
Skin irritation : Irritating to skin.

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Eye irritation : Irritating to eyes.

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Sensitization : Causes sensitization.

Repeated dose toxicity

tert-Dodecanethiol : Species: Rat, male
Sex: male
Application Route: Inhalation
Dose: 0, 26, 98 ppm
Exposure time: 4 wk
Number of exposures: 6 h/d, 5 d/wk
Lowest observable effect level: 26 ppm
Method: OECD Test Guideline 412
Target Organs: Kidney, Liver

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

Species: Rat, female
Sex: female
Application Route: Inhalation
Dose: 0, 26, 98 ppm
Exposure time: 4 wk
Number of exposures: 6 h/d, 5 d/wk
NOEL: 26 ppm
Method: OECD Guideline 412
Target Organs: Liver, Kidney

Species: Dog, male and female
Sex: male and female
Application Route: Inhalation
Dose: 0, 25, 106 ppm
Exposure time: 4 wk
Number of exposures: 6 h/d, 5 d/wk
NOEL: 25 ppm
Lowest observable effect level: 109 ppm
Method: OECD Test Guideline 412
Target Organs: Liver

Species: Mouse, male and female
Sex: male and female
Application Route: Inhalation
Dose: 0, 25, 109 ppm
Exposure time: 4 wk
Number of exposures: 6 h/d, 5 d/wk
Lowest observable effect level: 25 ppm
Method: OECD Test Guideline 412
Target Organs: Liver

Species: Rat, male
Sex: male
Application Route: oral gavage
Dose: 10, 50, 250 mg/kg
Exposure time: 35 d
Number of exposures: once daily
NOEL: 50 mg/kg
Method: OECD Guideline 422
Target Organs: Liver, spleen
Information given is based on data obtained from similar substances.

Species: Rat, female
Sex: female
Application Route: oral gavage
Dose: 10, 50, 250 mg/kg
Exposure time: 53 d
Number of exposures: once daily
NOEL: 50 mg/kg
Method: OECD Guideline 422
Target Organs: Liver, spleen
Information given is based on data obtained from similar substances.

Species: Rat, male
Sex: male
Application Route: Inhalation
Dose: 5, 25, 100 ppm
Exposure time: 90 d

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

Number of exposures: 6h/d, 5d/wk
NOEL: 25 ppm
Method: OECD Test Guideline 413

Species: Rat, female
Sex: female
Application Route: Inhalation
Dose: 5, 25, 100 ppm
Exposure time: 90 d
Number of exposures: 6h/d, 5d/wk
NOEL: 25 ppm
Method: OECD Test Guideline 413

Reproductive toxicity

tert-Dodecanethiol

: Species: Rat
Sex: male
Application Route: oral gavage
Dose: 10, 50, 250 mg/kg/d
Exposure time: 35 d
Number of exposures: Daily
Method: OECD Guideline 422
NOAEL Parent: ≥ 250 mg/kg
Information given is based on data obtained from similar substances.

Species: Rat
Sex: female
Application Route: oral gavage
Dose: 10, 50, 250 mg/kg/d
Exposure time: 53 d
Number of exposures: Daily
Method: OECD Guideline 422
NOAEL Parent: 50 mg/kg
NOAEL F1: 50 mg/kg
Information given is based on data obtained from similar substances.
Decrease in Delivery Index

Developmental Toxicity

tert-Dodecanethiol

: Species: Rat
Application Route: Inhalation
Dose: 0, 22.7, 88.6 ppm
Number of exposures: 6 hrs/d
Test period: GD 6-19
Method: OECD Guideline 414
NOAEL Teratogenicity: ≥ 88.6 ppm
No adverse effects expected

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

Species: Mouse
 Application Route: Inhalation
 Dose: 0, 22.7, 88.6 ppm
 Number of exposures: 6 hrs/d
 Test period: GD 6-19
 Method: OECD Guideline 414
 NOAEL Teratogenicity: $\geq$ 88.6 ppm
 No adverse effects expected

Orfom® MC17 Collector
Aspiration toxicity

: May be fatal if swallowed and enters airways.

CMR effects

tert-Dodecanethiol

: Carcinogenicity: Not available
 Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
 Teratogenicity: Animal testing did not show any effects on fetal development.
 Reproductive toxicity: No toxicity to reproduction

Orfom® MC17 Collector
Further information

: Solvents may degrease the skin.

SECTION 12: Ecological information**Toxicity to fish**

tert-Dodecanethiol

: LL50: > 100 mg/l
 Exposure time: 96 h
 Species: Danio rerio (Zebra Fish)
 static test Method: OECD Test Guideline 203
 No toxicity at the limit of solubility.

C13-C16 Isoalkanes

LL50: > 1,000 mg/l
 Exposure time: 96 h
 Species: Oncorhynchus mykiss (rainbow trout)
 static test Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates

tert-Dodecanethiol

: EC50: > 0.056 mg/l
 Exposure time: 48 h
 Species: Daphnia magna (Water flea)
 semi-static test Method: OECD Test Guideline 202
 No toxicity at the limit of solubility.

C13-C16 Isoalkanes

EL50: > 1,000 mg/l
 Exposure time: 48 h
 Species: Daphnia magna (Water flea)
 Immobilization Method: OECD Test Guideline 202
 Information given is based on data obtained from similar substances.

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

Toxicity to algae

C13-C16 Isoalkanes : EL50: > 1,000 mg/l
 Exposure time: 72 h
 Species: Pseudokirchneriella subcapitata (green algae)
 Growth inhibition Method: OECD Test Guideline 201
 Information given is based on data obtained from similar substances.

Toxicity to bacteria

tert-Dodecanethiol : NOEC: 8.6 mg/l
 Exposure time: 3 h
 Growth rate
 Respiration inhibition
 Method: OECD Test Guideline 209

NOEC: > 10 mg/l
 Exposure time: 3 h
 Growth rate
 Respiration inhibition
 Method: OECD Test Guideline 209

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)

tert-Dodecanethiol : NOEC: 0.0108 mg/l
 Exposure time: 21 d
 Species: Daphnia magna (Water flea)
 semi-static test
 Method: OECD Test Guideline 211
 No toxicity at the limit of solubility.

Elimination information (persistence and degradability)

Bioaccumulation

tert-Dodecanethiol : Species: Danio rerio (zebra fish)
 Exposure time: 15 d
 Bioconcentration factor (BCF): > 500 - < 1,950
 Method: OECD Test Guideline 305
 Biomagnification factor <1
 The product may be accumulated in organisms.

Biodegradability : Taking into consideration the properties of several ingredients, the product is estimated not to be readily biodegradable according to OECD classification.

Ecotoxicology Assessment

Acute aquatic toxicity

tert-Dodecanethiol : No toxicity at the limit of solubility.

Chronic aquatic toxicity

tert-Dodecanethiol : May cause long lasting harmful effects to aquatic life.

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

Toxicity Data on Soil	: No information available.
Other organisms relevant to the environment	: No information available.
Impact on Sewage Treatment	: No information available.
Results of PBT assessment tert-Dodecanethiol	: Non-classified PBT substance, Non-classified vPvB substance
Additional ecological information	: May cause long lasting harmful effects to aquatic life.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product	: The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR
TRANSPORTATION BY THIS AGENCY.

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF
DANGEROUS GOODS (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR
TRANSPORTATION BY THIS AGENCY.

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE
OF DANGEROUS GOODS BY INLAND WATERWAYS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR
TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**National legislation**

SARA 311/312 Hazards : Acute Health Hazard

EPCRA - EMERGENCY PLANNING COMMUNITY RIGHT - TO - KNOW

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations**Pennsylvania Right To Know**

: tert-Dodecanethiol - 25103-58-6
C13-C16 Isoalkanes - 68551-20-2

**California Prop. 65
Ingredients**

: This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

Europe REACH	:	On the inventory, or in compliance with the inventory
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	On TSCA Inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	On the inventory, or in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

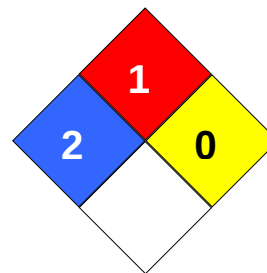
Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
Fire Hazard: 1
Reactivity Hazard: 0

**Further information**

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and

Orfom® MC17 Collector

Version 1.4

Revision Date 2017-05-08

			Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		