

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : AlphaPlus® 1-Decene
Material : 1095875, 1068252, 1037000, 1015428, 1036999

EC-No.Registration number

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
1-Decene	872-05-9 212-819-2	Chevron Phillips Chemical Company LP 01-2119486878-12-0006

Relevant Identified Uses Supported : Manufacture
Distribution
Use as an intermediate
Formulation
Use in coatings – industrial
Use in coatings – professional
Use in Coatings - Consumer
Use in Oil and Gas field drilling and production operations - Industrial
Use in polymer production – industrial

Company : Chevron Phillips Chemical Company LP
Normal Alpha Olefins (NAO)
10001 Six Pines Drive
The Woodlands, TX 77380

Local : Chevron Phillips Chemicals International N.V.
Airport Plaza (Stockholm Building)
Leonardo Da Vincilaan 19
1831 Diegem
Belgium

SDS Requests: (800) 852-5530
Technical Information: (832) 813-4862
Responsible Party: Product Safety Group
Email:sds@cpchem.com

Emergency telephone:

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Health:

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture****REGULATION (EC) No 1272/2008**

Flammable liquids, Category 3

Aspiration hazard, Category 1

Acute aquatic toxicity, Category 1

Chronic aquatic toxicity, Category 1

H226:

Flammable liquid and vapor.

H304:

May be fatal if swallowed and enters airways.

H400:

Very toxic to aquatic life.

H410:

Very toxic to aquatic life with long lasting effects.

Label elements**Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H226 Flammable liquid and vapor.
 H304 May be fatal if swallowed and enters airways.
 H410 Very toxic to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**
 P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
 P243 Take precautionary measures against static discharge.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
 P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
 P331 Do NOT induce vomiting.

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Storage:

P403 + P235

Store in a well-ventilated place. Keep cool.

Hazardous ingredients which must be listed on the label:

- 872-05-9 1-Decene

SECTION 3: Composition/information on ingredients

Synonyms : Decene-n-1
NAO 10
Decene-1 (C10)
(C10 H20)

Molecular formula : C10H20

Mixtures**Hazardous ingredients**

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]
1-Decene	872-05-9 212-819-2	Flam. Liq. 3; H226 Asp. Tox. 1; H304 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	96 - 100
2-Butyl-1-Hexene	6795-79-5	Flam. Liq. 3; H226 Asp. Tox. 1; H304	1 - 5
2-Ethyl-1-Octene	51655-64-2	Flam. Liq. 3; H226 Asp. Tox. 1; H304	1 - 5

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point	: 49 °C (120 °F)
Autoignition temperature	: 210 °C (410 °F)
Suitable extinguishing media	: Alcohol-resistant foam. Carbon dioxide (CO ₂). Dry chemical.
Unsuitable extinguishing media	: High volume water jet.
Specific hazards during fire fighting	: Do not allow run-off from fire fighting to enter drains or water courses.
Special protective equipment for fire-fighters	: Wear self-contained breathing apparatus for firefighting if necessary.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Fire and explosion protection	: Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.
Hazardous decomposition products	: Carbon oxides.

SECTION 6: Accidental release measures

Personal precautions	: Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Environmental precautions	: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods for cleaning up	: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

SECTION 7: Handling and storage**Handling**

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

PNEC : Fresh water
Value: 0,0012 mg/l

PNEC : Sea water
Value: 0,0012 mg/l

PNEC : Fresh water sediment
Value: 2,14 mg/kg

PNEC : Sea sediment
Value: 2,14 mg/kg

PNEC : Soil
Value: 0,43 mg/kg

Personal protective equipment

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection : Impervious clothing. Choose body protection according to the amount and concentration of the dangerous substance at the work place.

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

For additional details, see the Exposure Scenario in the Annex portion

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Form : Liquid
Physical state : Liquid
Color : Clear, colorless

Safety data

Flash point : 49 °C (120 °F)

Lower explosion limit : 0,7 %(V)

Upper explosion limit : 5,9 %(V)

Oxidizing properties : no

Autoignition temperature : 210 °C (410 °F)

Thermal decomposition : No data available

Molecular formula : C₁₀H₂₀

Molecular weight : 140,3 g/mol

pH : Not applicable

Freezing point : -66 °C (-87 °F)

Pour point : No data available

Boiling point/boiling range : 170,56 °C (339,01 °F)

Vapor pressure : 0,21 kPa
at 25 °C (77 °F)
2,30 kPa
at 65 °C (149 °F)

Relative density : 0,75
at 15,6 °C (60,1 °F)

Density : 745 kg/m³
at 15 °C (59 °F)
740 kg/m³
at 20 °C (68 °F)

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

	717 kg/m ³ at 50 °C (122 °F)
Water solubility	: Soluble in hydrocarbon solvents; insoluble in water.
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: 1,1 cSt at 20 °C (68 °F)
Relative vapor density	: 4,84 (Air = 1.0)
Evaporation rate	: No data available

SECTION 10: Stability and reactivity

Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
--------------------	--

Possibility of hazardous reactions

Conditions to avoid	: Heat, flames and sparks.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Thermal decomposition	: No data available
Hazardous decomposition products	: Carbon oxides
Other data	: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Skin irritation**

1-Decene	: Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.
----------	---

Eye irritation

1-Decene	: No eye irritation
----------	---------------------

Sensitization

1-Decene	: Did not cause sensitization on laboratory animals. Information given is based on data obtained from similar substances.
----------	--

Repeated dose toxicity

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

1-Decene : Species: Rat, Male and female
 Sex: Male and female
 Application Route: Oral
 Dose: 0, 100, 500, 1000 mg/kg
 Exposure time: 13 wks
 Number of exposures: 7 d/wk
 NOEL: 1.000 mg/kg
 Method: OCED Guideline 408
 Information given is based on data obtained from similar substances.

Species: Rat, Male and female
 Sex: Male and female
 Application Route: Inhalation
 Dose: 0, 300, 1000, 3000 ppm
 Exposure time: 13 wks
 Number of exposures: 6 hr/d, 5 d/wk
 NOEL: 3000 ppm
 Method: OECD Guideline 413
 Information given is based on data obtained from similar substances.

Reproductive toxicity

1-Decene : Species: Rat
 Sex: male
 Application Route: Oral diet
 Dose: 0, 100, 500, 1000 mg/kg
 Method: OECD Guideline 421
 NOAEL Parent: 1.000 mg/kg
 NOAEL F1: 1.000 mg/kg

**AlphaPlus® 1-Decene
Aspiration toxicity**

: May be fatal if swallowed and enters airways.
 Substances known to cause human aspiration toxicity hazards
 or to be regarded as if they cause human aspiration toxicity
 hazard.

CMR effects

1-Decene : Carcinogenicity: Not available
 Mutagenicity: Tests on bacterial or mammalian cell cultures
 did not show mutagenic effects.
 Teratogenicity: Animal testing did not show any effects on
 fetal development.
 Reproductive toxicity: Animal testing did not show any effects
 on fertility.

**AlphaPlus® 1-Decene
Further information**

: Solvents may degrease the skin.

SECTION 12: Ecological information**Toxicity to fish**

1-Decene : LC50: 0,12 mg/l
 Exposure time: 96 h

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Species: Oncorhynchus mykiss (rainbow trout)
semi-static test Method: OECD Test Guideline 203
Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates

1-Decene : EC50: 0,56 - 1 mg/l
Exposure time: 48 h
Species: Daphnia
Method: OECD Test Guideline 202

Toxicity to algae

1-Decene : EC50: 1 - 1,8 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (microalgae)
Method: OECD Test Guideline 201

Elimination information (persistence and degradability)

Biodegradability : This material is expected to be readily biodegradable.

Ecotoxicology Assessment

Results of PBT assessment

1-Decene : Non-classified PBT substance, Non-classified vPvB substance

Additional ecological information

: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

For additional details, see the Exposure Scenario in the Annex portion

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, (49 °C), MARINE POLLUTANT, (1-DECENE)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, (D/E), ENVIRONMENTALLY HAZARDOUS, (1-DECENE)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, ENVIRONMENTALLY HAZARDOUS, (1-DECENE)

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, ENVIRONMENTALLY HAZARDOUS, (1-DECENE)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Other information	: Decene (N), S. T. 2, CAT. X
--------------------------	--------------------------------------

SECTION 15: Regulatory information**National legislation****Chemical Safety Assessment****Ingredients** : dec-1-eneA Chemical Safety Assessment 212-819-2
has been carried out for this
substance.

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Major Accident Hazard Legislation : 96/82/EC Update: 2003
 Flammable.
 6
 Quantity 1: 5.000 t
 Quantity 2: 50.000 t

: 96/82/EC Update: 2003
 Dangerous for the environment
 9a
 Quantity 1: 100 t
 Quantity 2: 200 t

: 96/82/EC Update: 2003
 Flammable.
 6
 Quantity 1: 5.000 t
 Quantity 2: 50.000 t

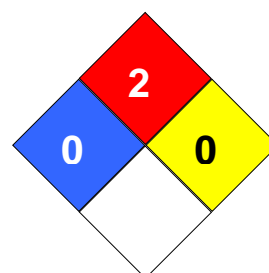
Water contaminating class (Germany) : WGK 3 highly water endangering

Notification status

Europe REACH : On the inventory, or in compliance with the inventory
 United States of America (USA) TSCA : On the inventory, or in compliance with the inventory
 Canada DSL : On the inventory, or in compliance with the inventory
 Australia AICS : On the inventory, or in compliance with the inventory
 New Zealand NZIoC : On the inventory, or in compliance with the inventory
 Japan ENCS : On the inventory, or in compliance with the inventory
 Korea KECI : On the inventory, or in compliance with the inventory
 Philippines PICCS : On the inventory, or in compliance with the inventory
 China IECSC : On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 0
 Fire Hazard: 2
 Reactivity Hazard: 0

**Further information**

Legacy SDS Number : PE0018

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		

Full text of H-Statements referred to under sections 2 and 3.

H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Annex**1. Short title of Exposure Scenario: Manufacture**

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: SU3, SU8, SU9: Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC15: Use as laboratory reagent
Environmental release category	: ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles
Further information	: Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities

2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles

(Msafe) : 352,467 tonnes/day

Environment factors not influenced by risk management

Flow rate	: 18.000 m3/d
Dilution Factor (River)	: 40
Dilution Factor (Coastal Areas)	: 100

Other given operational conditions affecting environmental exposure

Number of emission days per year	: 300
Emission or Release Factor: Air	: 1 %
Emission or Release Factor: Water	: 0,001 %
Emission or Release Factor: Soil	: 0,01 %

Technical conditions and measures / Organizational measures

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Air	: Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 90 %)
Water	: Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of \geq (%): (Effectiveness: 97,4 %)
Remarks	: Risk from environmental exposure is driven by freshwater.
Remarks	: Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	: Do not apply industrial sludge to natural soils.
Remarks	: Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	: 2.000 m3/d
Effectiveness (of a measure)	: 97,4 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations.
-----------------	---

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent

Product characteristics

Remarks	: Liquid, vapour pressure < 0.5 kPa at STP
---------	--

Amount used

Remarks	: Not applicable
---------	------------------

Frequency and duration of use

Remarks	: Covers daily exposures up to 8 hours (unless stated differently)
---------	--

Other operational conditions affecting workers exposure

Remarks	: Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.
---------	--

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source**Environment**

Contributing Scenario	Exposure Assessment	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization
-----------------------	---------------------	---------------------	-------------	------------	-------------------	-----------------------

SDS Number:100000068089

14/35

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

	Method				ratio
ERC1, ERC4	EUSES		Freshwater	0,795 µg/L	0,662
			Marine water	0,302 µg/L	0,252
			Soil	0,0117 mg/kg	0,0307
			Freshwater sediment	0,306 mg/kg	0,658
			Marine sediment	0,116 mg/kg	0,250
			Air	0,0649 mg/m3	

ERC1: Manufacture of substances

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

1. Short title of Exposure Scenario: Distribution

- Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
- Sector of use : **SU3:** Industrial Manufacturing (all)
- Process category : **PROC1:** Use in closed process, no likelihood of exposure
PROC2: Use in closed, continuous process with occasional controlled exposure
PROC3: Use in closed batch process (synthesis or formulation)
PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises
PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities
: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
PROC15: Use as laboratory reagent
- Environmental release category : **ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC6c, ERC6d, ERC7:** Manufacture of substances, Formulation of preparations, Formulation in materials, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in inclusion into or onto a matrix, Industrial use resulting in manufacture of another substance (use of intermediates), Industrial use of reactive processing aids, Industrial use of monomers for manufacture of thermoplastics, Industrial use of process regulators for polymerisation processes in production of resins, rubbers,

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

polymers, Industrial use of substances in closed systems

Further information : Loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading distribution and associated laboratory activities.

2.1 Contributing scenario controlling environmental exposure for: ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC6c, ERC6d, ERC7: Manufacture of substances, Formulation of preparations, Formulation in materials, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in inclusion into or onto a matrix, Industrial use resulting in manufacture of another substance (use of intermediates), Industrial use of reactive processing aids, Industrial use of monomers for manufacture of thermoplastics, Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers, Industrial use of substances in closed systems

(Msafe) : 4,773 tonnes/day

Environment factors not influenced by risk management

Flow rate : 18.000 m³/d
 Dilution Factor (River) : 10
 Dilution Factor (Coastal Areas) : 100

Other given operational conditions affecting environmental exposure

Number of emission days per year : 300
 Emission or Release Factor: Air : 0,1 %
 Emission or Release Factor: Soil : 0,001 %
 Remarks : Emission or Release Factor: Water : < 0.001 %

Technical conditions and measures / Organizational measures

Air : Treat air emission to provide a typical removal efficiency of (%) (Effectiveness: 90 %)
 Water : Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%) (Effectiveness: 97,4 %)
 Remarks : Risk from environmental exposure is driven by freshwater.
 Remarks : Prevent discharge of undissolved substance to or recover from wastewater.
 Remarks : Do not apply industrial sludge to natural soils.
 Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent : 2.000 m³/d
 Effectiveness (of a measure) : 97,4 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,, PROC15: Use in closed process, no likelihood of exposure,

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Use as laboratory reagent

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source**Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC6c, ERC6d, ERC7	EUSES		Freshwater		0,0503 µg/L	0,0419
			Marine water		0,0043 µg/L	0,00357
			Soil		0,117 µg/kg	0,000309
			Freshwater sediment		0,0194 mg/kg	0,0416
			Marine sediment		0,0017 mg/kg	0,00355
			Air		0,0056 µg/m3	

ERC1: Manufacture of substances
 ERC2: Formulation of preparations
 ERC3: Formulation in materials
 ERC4: Industrial use of processing aids in processes and products, not becoming part of articles
 ERC5: Industrial use resulting in inclusion into or onto a matrix
 ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)
 ERC6b: Industrial use of reactive processing aids
 ERC6c: Industrial use of monomers for manufacture of thermoplastics
 ERC6d: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers
 ERC7: Industrial use of substances in closed systems

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

1. Short title of Exposure Scenario: Use as an intermediate

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: SU3, SU8, SU9: Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC15: Use as laboratory reagent
Environmental release category	: ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	: Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

2.1 Contributing scenario controlling environmental exposure for:ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

(Msafe) : 51,813 tonnes/day

Environment factors not influenced by risk management

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Flow rate : 18.000 m3/d
 Dilution Factor (River) : 10
 Dilution Factor (Coastal Areas) : 100

Other given operational conditions affecting environmental exposure

Number of emission days per year : 300
 Emission or Release Factor: Air : 0,1 %
 Emission or Release Factor: Water : 0,001 %
 Emission or Release Factor: Soil : 0,1 %

Technical conditions and measures / Organizational measures

Air : Treat air emission to provide a typical removal efficiency of (%) (Effectiveness: 80 %)
 Water : Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of \geq (%) (Effectiveness: 97,4 %)
 Remarks : Prevent discharge of undissolved substance to or recover from wastewater.
 Remarks : Do not apply industrial sludge to natural soils.
 Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment : 2.000 m3/d
 plant effluent
 Effectiveness (of a measure) : 97,4 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source**Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC6a	EUSES		Freshwater		0,433 µg/L	0,361
			Marine water		0,0426 µg/L	0,0355
			Soil		0,220 mg/kg	0,579
			Freshwater sediment		0,167 mg/kg	0,359
			Marine sediment		0,0164 mg/kg	0,0353
			Air		0,0017 mg/m3	

ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

1. Short title of Exposure Scenario: Formulation

- Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
- Sector of use : **SU3, SU 10:** Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
- Process category : **PROC1:** Use in closed process, no likelihood of exposure
PROC2: Use in closed, continuous process with occasional controlled exposure
PROC3: Use in closed batch process (synthesis or formulation)
PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises
: PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)
PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

facilities
 : Transfer of substance or preparation into small containers
 (dedicated filling line, including weighing)
PROC14: Production of mixtures or articles by tableting,
 compression, extrusion, pelletization; Industrial setting;
PROC15: Use as laboratory reagent

Environmental release category : **ERC2:** Formulation of preparations

Further information :
 Formulation, packing and re-packing of the substance and its
 mixtures in batch or continuous operations, including storage,
 materials transfers, mixing, tableting, compression,
 pelletisation, extrusion, large and small scale packing,
 sampling, maintenance and associated laboratory activities.

2.1 Contributing scenario controlling environmental exposure for: **ERC2: Formulation of preparations**

(Msafe) : 91,503 tonnes/day

Environment factors not influenced by risk management

Flow rate : 18.000 m3/d
 Dilution Factor (River) : 10
 Dilution Factor (Coastal Areas) : 100

Other given operational conditions affecting environmental exposure

Number of emission days per year : 300
 Emission or Release Factor: Air : 1 %
 Emission or Release Factor: Soil : 0,01 %
 Remarks : Emission or Release Factor: Water : < 0.001 %

Technical conditions and measures / Organizational measures

Air : Treat air emission to provide a typical removal efficiency of
 (%): (Effectiveness: 0 %)
 Water : Treat onsite wastewater (prior to receiving water discharge) to
 provide the required removal efficiency of ≥ (%):
 (Effectiveness: 97,4 %)
 Remarks : Prevent discharge of undissolved substance to or recover
 from wastewater.
 Remarks : Do not apply industrial sludge to natural soils.
 Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment : 2.000 m3/d
 plant effluent
 Effectiveness (of a measure) : 97,4 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment : External treatment and disposal of waste should comply with
 applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: **PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b,, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use**

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting; Use as laboratory reagent

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source**Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC2	EUSES		Freshwater		0,0005 mg/L	0,414
			Marine water		0,049 µg/L	0,0408
			Soil		0,290 mg/kg	0,765
			Freshwater sediment		0,191 mg/kg	0,412
			Marine sediment		0,019 mg/kg	0,0405
			Air		0,195 mg/m3	

ERC2: Formulation of preparations

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
 Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
 Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

1. Short title of Exposure Scenario: Use in coatings – industrial

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: SU3: Industrial Manufacturing (all)
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises : PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) PROC7: Industrial spraying PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities : Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring PROC14: Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting; PROC15: Use as laboratory reagent
Environmental release category	: ERC4: Industrial use of processing aids in processes and products, not becoming part of articles
Further information	: Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, spreader, dip, flow, fluidised bed on production lines and film formation) and equipment cleaning, maintenance and associated laboratory activities.

2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

(Msafe) : 19,491 tonnes/day

Environment factors not influenced by risk management

Flow rate : 18.000 m3/d

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Dilution Factor (River) : 10
 Dilution Factor (Coastal Areas) : 100

Other given operational conditions affecting environmental exposure

Number of emission days per year : 300
 Emission or Release Factor: Air : 98 %
 Emission or Release Factor: Water : 0,002 %
 Emission or Release Factor: Soil : 0 %

Technical conditions and measures / Organizational measures

Air : Treat air emission to provide a typical removal efficiency of (%) (Effectiveness: 90 %)
 Water : Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of \geq (%) (Effectiveness: 97,4 %)
 Remarks : Prevent discharge of undissolved substance to or recover from wastewater.
 Remarks : Do not apply industrial sludge to natural soils.
 Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent : 2.000 m³/d
 Effectiveness (of a measure) : 97,4 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b,, PROC10, PROC13, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source**Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC4	EUSES		Freshwater		0,334 µg/L	0,278
			Marine water		0,0326 µg/L	0,0272
			Soil		0,216 mg/kg	0,570
			Freshwater sediment		0,129 mg/kg	0,276
			Marine sediment		0,0126 mg/kg	0,0270
			Air		0,303 mg/m3	

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

1. Short title of Exposure Scenario: Use in coatings – professional

Main User Groups	: SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	: SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises : PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) PROC8a: Transfer of substance or preparation

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

(charging/discharging) from/to vessels/large containers at non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities

PROC10: Roller application or brushing

PROC11: Non industrial spraying

PROC13: Treatment of articles by dipping and pouring

PROC15: Use as laboratory reagent

PROC19: Hand-mixing with intimate contact and only PPE available

Environmental release category : **ERC8a, ERC8d:** Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems

Further information : Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, brush, spreader by hand or similar methods, and film formation), and equipment cleaning, maintenance and associated laboratory activities.

2.1 Contributing scenario controlling environmental exposure for: **ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems**

(Msafe) : 0,052 tonnes/day

Environment factors not influenced by risk management

Flow rate : 18.000 m3/d
Dilution Factor (River) : 10
Dilution Factor (Coastal Areas) : 100

Other given operational conditions affecting environmental exposure

Number of emission days per year : 300
Emission or Release Factor: Air : 98 %
Emission or Release Factor: Water : 1 %
Emission or Release Factor: Soil : 1 %

Technical conditions and measures / Organizational measures

Air : Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 0 %)
Water : Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of \geq (%): (Effectiveness: 97,4 %)
Remarks : Prevent discharge of undissolved substance to or recover from wastewater.
Remarks : Do not apply industrial sludge to natural soils.
Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent : 2.000 m3/d

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Effectiveness (of a measure) : 97,4 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC15, PROC19: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Use as laboratory reagent, Hand-mixing with intimate contact and only PPE available

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source**Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC8a, ERC8d	EUSES		Freshwater		0,334 µg/L	0,278
			Marine water		0,0326 µg/L	0,0272
			Soil		0,163 mg/kg	0,431
			Freshwater sediment		0,129 mg/kg	0,276
			Marine sediment		0,0126 mg/kg	0,0270
			Air		0,0061 mg/m3	

ERC8a: Wide dispersive indoor use of processing aids in open systems

ERC8d: Wide dispersive outdoor use of processing aids in open systems

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

1. Short title of Exposure Scenario: Use in Coatings - Consumer

Main User Groups	: SU 21: Consumer uses: Private households (= general public = consumers)
Sector of use	: SU 21: Consumer uses: Private households (= general public = consumers)
Product category	: PC1: Adhesives, sealants PC4: Anti-Freeze and de-icing products PC8: Biocidal products (e.g. Disinfectants, pest control) PC9a: Coatings and paints, thinners, paint removers PC9b: Fillers, putties, plasters, modelling clay PC9c: Finger paints PC15: Non-metal-surface treatment products PC18: Ink and toners PC23: Leather tanning, dye, finishing, impregnation and care products PC24: Lubricants, greases, release products PC31: Polishes and wax blends PC34: Textile dyes, finishing and impregnating products; including bleaches and other processing aids
Environmental release category	: ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems
Further information	: Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including product transfer and preparation, application by brush, spray by hand or similar methods) and equipment cleaning.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems

Product characteristics (Msafe)	: 0,052 tonnes/day
---	--------------------

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Environment factors not influenced by risk management

Flow rate : 18.000 m³/d
 Dilution Factor (River) : 10
 Dilution Factor (Coastal Areas) : 100

Other given operational conditions affecting environmental exposure

Number of emission days per year : 365
 Emission or Release Factor: Air : 98,5 %
 Emission or Release Factor: Water : 1 %
 Emission or Release Factor: Soil : 0,5 %

Technical conditions and measures / Organizational measures

Air : Treat air emission to provide a typical removal efficiency of (%) (Effectiveness: 0 %)
 Water : Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%) (Effectiveness: 97,4 %)
 Remarks : Prevent discharge of undissolved substance to or recover from wastewater.
 Remarks : Do not apply industrial sludge to natural soils.
 Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent : 2.000 m³/d
 Effectiveness (of a measure) : 97,4 %
 Procedures to limit air emissions from Sewage Treatment Plant :

Conditions and measures related to external treatment of waste for disposal

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling consumer exposure for: PC1, PC4, PC8, PC9a, PC9b, PC9c, PC15, PC18, PC23, PC24, PC31, PC34: Adhesives, sealants, Anti-Freeze and de-icing products, Biocidal products (e.g. Disinfectants, pest control), Coatings and paints, thinners, paint removers, Fillers, putties, plasters, modelling clay, Finger paints, Non-metal-surface treatment products, Ink and toners, Leather tanning, dye, finishing, impregnation and care products, Lubricants, greases, release products, Polishes and wax blends, Textile dyes, finishing and impregnating products; including bleaches and other processing aids

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other given operational conditions affecting consumers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Conditions and measures related to protection of consumer (e.g. behavioral advice, personal protection and hygiene)

Consumer Measures : Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source**Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC8a, ERC8d	EUSES		Freshwater		0,283 µg/L	0,236
			Marine water		0,0276 µg/L	0,0230
			Soil		0,135 mg/kg	0,355
			Freshwater sediment		0,109 mg/kg	0,235
			Marine sediment		0,0106 mg/kg	0,0229
			Air		0,005 mg/m3	

ERC8a: Wide dispersive indoor use of processing aids in open systems

ERC8d: Wide dispersive outdoor use of processing aids in open systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

1. Short title of Exposure Scenario: Use in Oil and Gas field drilling and production operations - Industrial

Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites

Sector of use : **SU3:** Industrial Manufacturing (all)

Process category : **PROC1:** Use in closed process, no likelihood of exposure
PROC2: Use in closed, continuous process with occasional controlled exposure
PROC3: Use in closed batch process (synthesis or formulation)

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises

PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities

Environmental release category : **ERC4:** Industrial use of processing aids in processes and products, not becoming part of articles

Further information :
Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.

2.1 Contributing scenario controlling environmental exposure for: **ERC4: Industrial use of processing aids in processes and products, not becoming part of articles**

Technical conditions and measures / Organizational measures

Remarks : Prevent environmental discharge consistent with regulatory requirements.

Conditions and measures related to external treatment of waste for disposal

Remarks : External treatment and disposal of waste should comply with applicable local and/or national regulations.

Conditions and measures related to external recovery of waste

Recovery Methods : External recovery and recycling of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: **PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities**

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Discharge to aquatic environment is restricted by law and industry prohibits release.

1. Short title of Exposure Scenario: Use in polymer production – industrial

Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites

Sector of use : **SU3, SU 10:** Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)

Process category : **PROC1:** Use in closed process, no likelihood of exposure
PROC2: Use in closed, continuous process with occasional controlled exposure
PROC3: Use in closed batch process (synthesis or formulation)
PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises
: **PROC 5:** Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)
PROC6: Calendering operations
PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities
PROC14: Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting;
PROC15: Use as laboratory reagent

Environmental release category : **ERC4, ERC6c:** Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics

Further information :

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Manufacture of polymers from monomers in continuous and batch processes, include sparging, discharging, and reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).

2.1 Contributing scenario controlling environmental exposure for: ERC4, ERC6c: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics

(Msafe) : 51,203 tonnes/day

Environment factors not influenced by risk management

Flow rate : 18.000 m3/d
 Dilution Factor (River) : 10
 Dilution Factor (Coastal Areas) : 100

Other given operational conditions affecting environmental exposure

Number of emission days per year : 300
 Emission or Release Factor: Air : 1 %
 Emission or Release Factor: Water : 0,001 %
 Emission or Release Factor: Soil : 0,01 %

Technical conditions and measures / Organizational measures

Air : Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 80 %)
 Water : Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 97,4 %)
 Remarks : Prevent discharge of undissolved substance to or recover from wastewater.
 Remarks : Do not apply industrial sludge to natural soils.
 Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent : 2.000 m3/d
 Effectiveness (of a measure) : 97,4 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC6, PROC8a, PROC8b, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Calendering operations, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20

Product characteristics

Remarks : Liquid, vapour pressure < 0.5 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source**Environment**

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC4, ERC6c	EUSES		Freshwater		0,476 µg/L	0,396
			Marine water		0,0468 µg/L	0,0390
			Soil		0,247 mg/kg	0,651
			Freshwater sediment		0,183 mg/kg	0,394
			Marine sediment		0,018 mg/kg	0,0388
			Air		0,0185 mg/m3	

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles
 ERC6c: Industrial use of monomers for manufacture of thermoplastics

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

AlphaPlus® 1-Decene

Version 2.7

Revision Date 2017-06-20