

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****Product information**

Product Name : Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)  
Material : 1015406, 1037554

**Company** : Chevron Phillips Chemical Company LP  
10001 Six Pines Drive  
The Woodlands, TX 77380

**Emergency telephone:****Health:**

866.442.9628 (North America)  
1.832.813.4984 (International)

**Transport:**

CHEMTREC 800.424.9300 or 703.527.3887(int'l)  
Asia: +800 CHEMCALL (+800 2436 2255) China: +86-21-22157316  
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)  
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group  
E-mail address : SDS@CPChem.com  
Website : www.CPChem.com

**SECTION 2: Hazards identification****Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

**Emergency Overview****Danger**

**Form:** Liquid    **Physical state:** Liquid    **Color:** Colorless    **Odor:** Mild

OSHA Hazards : Flammable Liquid, Moderate skin irritant, Aspiration hazard, Carcinogen, Moderate respiratory irritant, Reproductive hazard, Mutagen, Specific target organ systemic toxicity - single exposure

**Classification**

: Flammable liquids , Category 2

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

Skin irritation , Category 2  
 Germ cell mutagenicity , Category 1B  
 Carcinogenicity , Category 1A  
 Reproductive toxicity , Category 2  
 Specific target organ systemic toxicity - single exposure ,  
 Category 3 , Respiratory system, Central nervous system  
 Specific target organ systemic toxicity - repeated exposure ,  
 Category 1 , Blood, Eyes  
 Specific target organ systemic toxicity - repeated exposure ,  
 Category 2 , Auditory organs, Liver, Kidney, Nervous system  
 Specific target organ systemic toxicity - repeated exposure ,  
 Category 2 , Inhalation , Auditory organs  
 Aspiration hazard , Category 1

**Labeling**

Symbol(s)

:



Signal Word

:

Danger

Hazard Statements

: H225: Highly flammable liquid and vapor.  
 H304: May be fatal if swallowed and enters airways.  
 H315: Causes skin irritation.  
 H335: May cause respiratory irritation.  
 H336: May cause drowsiness or dizziness.  
 H340: May cause genetic defects.  
 H350: May cause cancer.  
 H361: Suspected of damaging fertility or the unborn child.  
 H372: Causes damage to organs (Blood, Eyes, Auditory organs, Liver, Kidney, Nervous system) through prolonged or repeated exposure.  
 H373: May cause damage to organs (Auditory organs) through prolonged or repeated exposure if inhaled.

Precautionary Statements

:

**Prevention:**

P201 Obtain special instructions before use.  
 P202 Do not handle until all safety precautions have been read and understood.  
 P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
 P233 Keep container tightly closed.  
 P240 Ground/bond container and receiving equipment.  
 P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
 P242 Use only non-sparking tools.  
 P243 Take precautionary measures against static discharge.  
 P260 Do not breathe dust/fume/gas/mist/vapor/spray.  
 P264 Wash skin thoroughly after handling.  
 P270 Do not eat, drink or smoke when using this product.  
 P271 Use only outdoors or in a well-ventilated area.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.  
 P303 + P361 + P353 IF ON SKIN (or hair): Take off

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

immediately all contaminated clothing. Rinse skin with water/shower.  
 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.  
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
 P331 Do NOT induce vomiting.  
 P332 + P313 If skin irritation occurs: Get medical advice/ attention.  
 P362 Take off contaminated clothing and wash before reuse.  
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
**Storage:**  
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
 P403 + P235 Store in a well-ventilated place. Keep cool.  
 P405 Store locked up.  
**Disposal:**  
 P501 Dispose of contents/ container to an approved waste disposal plant.

**Carcinogenicity:****IARC**

Group 1: Carcinogenic to humans

Benzene 71-43-2

Group 2B: Possibly carcinogenic to humans

Hydrotreated Light Distillate 68410-97-9

Ethylbenzene 100-41-4

Naphthalene 91-20-3

Cumene 98-82-8

**NTP**

Known to be human carcinogen

Benzene 71-43-2

Reasonably anticipated to be a human carcinogen

Naphthalene 91-20-3

**ACGIH**

Confirmed human carcinogen

Benzene 71-43-2

**SECTION 3: Composition/information on ingredients**

Synonyms : Hexane, Light hydrotreated distillate  
 BTX Concentrate

Molecular formula : UVCB

Component	CAS-No.	Weight %
Hydrotreated Light Distillate	68410-97-9	100
Benzene	71-43-2	0 - 80
Toluene	108-88-3	0 - 30
Benzene, dimethyl-	1330-20-7	0 - 10
Ethylbenzene	100-41-4	0 - 10
n-Heptane	142-82-5	0 - 5

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

n-hexane	110-54-3	0 - 10
Methylcyclopentane	96-37-7	0 - 5
Naphthalene	91-20-3	0 - 1
Cyclopentane	287-92-3	0 - 1
Cumene	98-82-8	0 - 1
1,2,4-Trimethylbenzene	95-63-6	0 - 1

**SECTION 4: First aid measures**

- General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.
- If inhaled : Consult a physician after significant exposure. If unconscious place in recovery position and seek medical advice.
- In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

**SECTION 5: Firefighting measures**

- Flash point : 4 °C (39 °F)
- Autoignition temperature : No data available
- Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO<sub>2</sub>). Dry chemical.
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
- Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Hazardous decomposition products : Carbon monoxide.

**SECTION 6: Accidental release measures**

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

**SECTION 7: Handling and storage****Handling**

- Advice on safe handling : Avoid formation of aerosol. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

**Storage**

- Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

**SECTION 8: Exposure controls/personal protection****Ingredients with workplace control parameters**

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

**US**

Ingredients	Basis	Value	Control parameters	Note
Hydrotreated Light Distillate	OSHA Z-1	TWA	500 ppm, 2,000 mg/m3	(b),
Benzene	OSHA Z-1-A	TWA	400 ppm, 1,600 mg/m3	
	ACGIH	TWA	0.5 ppm,	BEI, A1, Skin,
	ACGIH	STEL	2.5 ppm,	BEI, A1, Skin,
	OSHA Z-1-A	TWA	1 ppm,	
	OSHA Z-1-A	CEIL	5 ppm,	
	OSHA Z-2	Peak	50 ppm,	(a),
	OSHA 29 CFR 1910.1028(c)	TWA	1 ppm,	
	OSHA 29 CFR 1910.1028(c)	STEL	5 ppm,	
	OSHA CARC	PEL	1 ppm,	
Toluene	OSHA CARC	STEL	5 ppm,	
	ACGIH	TWA	20 ppm,	BEI, A4,
	OSHA Z-2	TWA	200 ppm,	
	OSHA Z-2	CEIL	300 ppm,	
	OSHA Z-2	Peak	500 ppm,	
	OSHA Z-1-A	TWA	100 ppm, 375 mg/m3	
	OSHA Z-1-A	STEL	150 ppm, 560 mg/m3	
Benzene, dimethyl-	OSHA Z-1	TWA	100 ppm, 435 mg/m3	(b),
	ACGIH	TWA	100 ppm,	BEI, A4,
	ACGIH	STEL	150 ppm,	BEI, A4,
	OSHA Z-1-A	STEL	150 ppm, 655 mg/m3	
	OSHA Z-1-A	TWA	100 ppm, 435 mg/m3	
Ethylbenzene	OSHA Z-1	TWA	100 ppm, 435 mg/m3	(b),
	OSHA Z-1-A	TWA	100 ppm, 435 mg/m3	
	OSHA Z-1-A	STEL	125 ppm, 545 mg/m3	
	ACGIH	TWA	20 ppm,	
	ACGIH	TWA	50 ppm,	BEI, Skin,
n-hexane	OSHA Z-1	TWA	500 ppm, 1,800 mg/m3	(b),
	OSHA Z-1-A	TWA	50 ppm, 180 mg/m3	
Methylcyclopentane	ACGIH	TWA	500 ppm,	
	ACGIH	STEL	1,000 ppm,	
	OSHA Z-1-A	TWA	500 ppm, 1,800 mg/m3	
	OSHA Z-1-A	STEL	1,000 ppm, 3,600 mg/m3	
n-Heptane	OSHA Z-1	TWA	500 ppm, 2,000 mg/m3	(b),
	OSHA Z-1-A	TWA	400 ppm, 1,600 mg/m3	
	OSHA Z-1-A	STEL	500 ppm, 2,000 mg/m3	
	ACGIH	TWA	400 ppm,	
	ACGIH	STEL	500 ppm,	
Naphthalene	ACGIH	TWA	10 ppm,	( ), A4, Skin,
	ACGIH	STEL	15 ppm,	( ), A4, Skin,
	OSHA Z-1	TWA	10 ppm, 50 mg/m3	(b),
	OSHA Z-1-A	TWA	10 ppm, 50 mg/m3	
	OSHA Z-1-A	STEL	15 ppm, 75 mg/m3	
Cyclopentane	ACGIH	TWA	600 ppm,	
	OSHA Z-1-A	TWA	600 ppm, 1,720 mg/m3	
Cumene	ACGIH	TWA	50 ppm,	
	OSHA Z-1	TWA	50 ppm, 245 mg/m3	X, (b),
	OSHA Z-1-A	TWA	50 ppm, 245 mg/m3	X,
1,2,4-Trimethylbenzene	OSHA Z-1-A	TWA	50 ppm, 245 mg/m3	
	ACGIH	TWA	25 ppm,	

( ) Adopted values or notations enclosed are those for which changes are proposed in the NIC

(a) This standard applies to the industry segments exempt from the 1 ppm 8-hour TWA and 5 ppm STEL of the benzene standard at 1910.1028.

(b) The value in mg/m3 is approximate.

A1 Confirmed human carcinogen

A4 Not classifiable as a human carcinogen

BEI Substances for which there is a Biological Exposure Index or Indices (see BEI® section)

Skin Danger of cutaneous absorption

X Skin designation

Hazardous components without workplace control parameters

**Immediately Dangerous to Life or Health Concentrations (IDLH)**

Substance name	CAS-No.	Control parameters	Update
Benzene	71-43-2	Immediately Dangerous to Life or Health Concentration Value 500 ppm	1995-03-01
Toluene	108-88-3	Immediately Dangerous to Life or Health Concentration Value 500 ppm	1995-03-01

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

Benzene, dimethyl-	1330-20-7	Immediately Dangerous to Life or Health Concentration Value 900 ppm	1995-03-01
Ethylbenzene	100-41-4	Immediately Dangerous to Life or Health Concentration Value 800 ppm	1995-03-01
n-hexane	110-54-3	Immediately Dangerous to Life or Health Concentration Value 1100 ppm	1995-03-01
n-Heptane	142-82-5	Immediately Dangerous to Life or Health Concentration Value 750 ppm	1995-03-01
Naphthalene	91-20-3	Immediately Dangerous to Life or Health Concentration Value 250 ppm	1995-03-01
Cumene	98-82-8	Immediately Dangerous to Life or Health Concentration Value 900 ppm	1995-03-01

**Biological exposure indices****US**

Substance name	CAS-No.	Control parameters	Sampling time	Update
Benzene	71-43-2	S-Phenylmercapturic acid: 0.025 mg/g Creatinine (Urine)	End of shift (As soon as possible after exposure ceases)	2008-01-01
		t,t-Muconic acid: 0.5 mg/g Creatinine (Urine)	End of shift (As soon as possible after exposure ceases)	2008-01-01
Toluene	108-88-3	Toluene: 0.02 mg/l (In blood)	Prior to last shift of workweek	2010-03-01
		Toluene: 0.03 mg/l (Urine)	End of shift (As soon as possible after exposure ceases)	2010-03-01
		o-Cresol: 0.3 mg/g Creatinine (Urine)	End of shift (As soon as possible after exposure ceases)	2010-03-01
Benzene, dimethyl-	1330-20-7	Methylhippuric acids: 1.5 g/g creatinine (Urine)	End of shift (As soon as possible after exposure ceases)	2013-03-01
Ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid: 0.7 g/g creatinine (Urine)	End of shift at end of workweek	2013-03-01
n-hexane	110-54-3	2,5-Hexanedione: 0.4 mg/l (Urine)	End of shift at end of workweek	2007-01-01

**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
- Protective measures : Wear suitable protective equipment. Avoid contact with skin. When using do not eat, drink or smoke.

**SECTION 9: Physical and chemical properties****Information on basic physical and chemical properties****Appearance**

- Form : Liquid
- Physical state : Liquid
- Color : Colorless
- Odor : Mild
- Odor Threshold : No data available

**Safety data**

- Flash point : 4 °C (39 °F)
- Lower explosion limit : No data available
- Upper explosion limit : No data available
- Oxidizing properties : No
- Autoignition temperature : No data available
- Molecular formula : UVCB
- Molecular weight : 81.2 g/mol
- pH : Not applicable



**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

Pour point	: No data available
Boiling point/boiling range	: 66 - 232 °C (151 - 450 °F)
Vapor pressure	: No data available
Relative density	: 0.86 at 21.6 °C (70.9 °F)
Water solubility	: Negligible
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: No data available
Relative vapor density	: No data available
Evaporation rate	: 2.8
Percent volatile	: > 99 %

**SECTION 10: Stability and reactivity**

Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
--------------------	--

**Possibility of hazardous reactions**

Conditions to avoid	: Heat, flames and sparks.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Hazardous decomposition products	: Carbon monoxide
Other data	: No decomposition if stored and applied as directed.

**SECTION 11: Toxicological information****Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Acute oral toxicity** : LD50 Oral: > 5,000 mg/kg  
Species: Rat

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Acute inhalation toxicity** : LC50: > 12400 ppm  
Exposure time: 4 h  
Species: Rat

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Acute dermal toxicity** : LD50 Dermal: > 2,000 mg/kg  
Information refers to the main ingredient.

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Skin irritation** : Skin irritation

May cause skin irritation in susceptible persons.

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Eye irritation** : No eye irritation

Vapors may cause irritation to the eyes, respiratory system and the skin.

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Sensitization** : Did not cause sensitization on laboratory animals.

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Repeated dose toxicity** : Method: Based on product or component testing, long term repeated exposure may cause damage to the following organs:  
Target Organs: Auditory organs, Eyes, Blood, Nervous system  
Estimated based on individual component values.

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Carcinogenicity** : Method: Estimated based on individual component values.  
Remarks: Suspect cancer hazard

**Reproductive toxicity**

Toluene : Species: Rat  
Application Route: Inhalation  
Dose: 0, 100, 500, 2000 ppm  
Test period: 95 d  
NOAEL Parent: 2000 ppm

n-Heptane : Species: Rat  
Application Route: Inhalation  
Dose: 0, 900, 3000, 9000 ppm  
Number of exposures: 6 hr/d, 5 d/wk  
Test period: 13 wk  
Method: OECD Test Guideline 416  
NOAEL Parent: 9000 ppm  
NOAEL F1: 3000 ppm  
NOAEL F2: 3000 ppm

n-hexane : Species: Rat  
Sex: male  
Application Route: Inhalation  
Dose: 5,000 ppm  
Number of exposures: 16 hr/d, 6 d/wk  
Test period: 6 wks  
permanent testicular damage characterized by loss of germ-cell line

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

Cyclopentane

Species: Rat  
 Sex: males  
 Application Route: Inhalation  
 Dose: 0, 500, 2000, 7000 ppm  
 Number of exposures: 6 h/day  
 NOAEL Parent: 2000 ppm  
 NOAEL F1: 2000 ppm  
 NOAEL F2: 2000 ppm

**Developmental Toxicity**

Toluene

: Species: Rat  
 Application Route: Inhalation  
 Dose: 0, 100, 500, 2000 ppm  
 Test period: 95 d  
 NOAEL Teratogenicity: 400-750 ppm

Benzene, dimethyl-

Species: Rat  
 Application Route: Inhalation  
 Dose: 0, 805, 1610 ppm  
 Number of exposures: 6 h/d  
 Test period: GD 7-16  
 NOAEL Maternal: 1610 ppm

Species: Mouse  
 Application Route: oral gavage  
 Dose: 0, 780, 1960, 2619 mg/kg  
 Number of exposures: 3 times/d  
 Test period: GD 6-15  
 NOAEL Teratogenicity: 780 mg/kg  
 NOAEL Maternal: 780 mg/kg

n-Heptane

Species: Rat  
 Application Route: Inhalation  
 Dose: 0, 900, 3000, 9000 ppm  
 Exposure time: GD6-15  
 Number of exposures: 6 hrs/d  
 NOAEL Teratogenicity: 9000 ppm  
 NOAEL Maternal: 3000 ppm

n-hexane

Species: Rat  
 Application Route: Inhalation  
 Dose: 200, 1,000, 5,000 ppm  
 Number of exposures: 20 hr/d, daily  
 Test period: GD 6-20  
 NOAEL Teratogenicity: 200 ppm  
 NOAEL Maternal: 200 ppm

Species: Mouse  
 Application Route: Inhalation  
 Dose: 200, 1,000, 5,000 ppm  
 Number of exposures: 20 hr/d, daily  
 Test period: GD 6-17  
 NOAEL Maternal: 1,000 ppm

Naphthalene

Species: Rabbit  
 Application Route: oral gavage  
 Dose: 40, 200, 400 mg/kg  
 Test period: 29 d, GD 6-18

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

Cumene

NOAEL Teratogenicity: 400 mg/kg

Species: Rat  
 Application Route: Inhalation  
 Dose: 0, 100, 500, 1200 ppm  
 Number of exposures: 6 h/d  
 Test period: GD 6-15  
 NOAEL Teratogenicity: > 1200 ppm  
 NOAEL Maternal: 100 ppm

Species: Rabbit  
 Application Route: Inhalation  
 Dose: 0, 500, 1200, 2300 ppm  
 Number of exposures: 6 h/d  
 Test period: GD 6-18  
 NOAEL Teratogenicity: > 2300 ppm

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Aspiration toxicity** : May be fatal if swallowed and enters airways.  
 Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

**Toxicology Assessment****Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**CMR effects** : Carcinogenicity:  
 May cause cancer.  
 Mutagenicity:  
 May cause genetic defects.  
 Teratogenicity:  
 May damage the unborn child.  
 Reproductive toxicity:  
 Suspected of damaging fertility.

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

**Further information** : Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Concentrations substantially above the TLV value may cause narcotic effects. Solvents may degrease the skin.

**SECTION 12: Ecological information****Ecotoxicity effects**

**Toxicity to fish** : Estimated based on individual component values.  
 Toxic to fish.

**Toxicity to daphnia and other aquatic invertebrates** : Estimated based on individual component values.  
 Toxic to aquatic organisms.

**Toxicity to algae** : Estimated based on individual component values.  
 Toxic to algae.

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

**Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)**

Ethylbenzene : NOEC: 1 mg/l  
 Exposure time: 7 d  
 Species: Daphnia pulex (Water flea)  
 semi-static test  
 Analytical monitoring: yes

Elimination information (persistence and degradability)

Bioaccumulation : This material is not expected to bioaccumulate.

Biodegradability : Expected to be ultimately biodegradable

**Ecotoxicology Assessment**

Acute aquatic toxicity : Toxic to aquatic life.

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Results of PBT assessment : This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT).

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life with long lasting effects.

**SECTION 13: Disposal considerations**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

**SECTION 14: Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**

UN1268, PETROLEUM DISTILLATES, N.O.S., 3, II, MARINE POLLUTANT, (N-HEPTANE, NAPHTHALENE)

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

UN1268, PETROLEUM DISTILLATES, N.O.S., 3, II, (4 °C), MARINE POLLUTANT, (N-HEPTANE, NAPHTHALENE)

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

UN1268, PETROLEUM DISTILLATES, N.O.S., 3, II

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, II, (D/E), ENVIRONMENTALLY HAZARDOUS, (N-HEPTANE, NAPHTHALENE)

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, II, ENVIRONMENTALLY HAZARDOUS, (N-HEPTANE, NAPHTHALENE)

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, II, ENVIRONMENTALLY HAZARDOUS, (N-HEPTANE, NAPHTHALENE)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

**SECTION 15: Regulatory information****National legislation****SARA 311/312 Hazards**: Fire Hazard  
Acute Health Hazard  
Chronic Health HazardCERCLA Reportable  
Quantity: 13 lbs  
  
BenzeneSARA 302 Reportable  
Quantity: This material does not contain any components with a SARA  
302 RQ.

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : The following components are subject to reporting levels established by SARA Title III, Section 313:

: Benzene - 71-43-2  
Toluene - 108-88-3  
Benzene, dimethyl- - 1330-20-7  
Ethylbenzene - 100-41-4  
n-hexane - 110-54-3  
Naphthalene - 91-20-3  
Cumene - 98-82-8  
1,2,4-Trimethylbenzene - 95-63-6

**Clean Air Act**

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

: Benzene - 71-43-2  
Toluene - 108-88-3  
Benzene, dimethyl- - 1330-20-7  
Ethylbenzene - 100-41-4  
n-hexane - 110-54-3  
Naphthalene - 91-20-3  
Cumene - 98-82-8

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

: Benzene - 71-43-2  
Toluene - 108-88-3  
Benzene, dimethyl- - 1330-20-7  
Ethylbenzene - 100-41-4  
Cumene - 98-82-8

**US State Regulations**

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

**Pennsylvania Right To Know**

: Hydrotreated Light Distillate - 68410-97-9  
 Benzene - 71-43-2  
 Toluene - 108-88-3  
 Benzene, dimethyl- - 1330-20-7  
 Ethylbenzene - 100-41-4  
 n-hexane - 110-54-3  
 Methylcyclopentane - 96-37-7  
 n-Heptane - 142-82-5  
 Ethyltoluene - 25550-14-5  
 Naphthalene - 91-20-3  
 Cyclopentane - 287-92-3  
 Cumene - 98-82-8  
 1,2,4-Trimethylbenzene - 95-63-6

**New Jersey Right To Know**

: Hydrotreated Light Distillate - 68410-97-9  
 Benzene - 71-43-2  
 Toluene - 108-88-3  
 Benzene, dimethyl- - 1330-20-7  
 Ethylbenzene - 100-41-4  
 n-hexane - 110-54-3  
 Methylcyclopentane - 96-37-7  
 n-Heptane - 142-82-5  
 Ethyltoluene - 25550-14-5  
 Naphthalene - 91-20-3  
 Cyclopentane - 287-92-3  
 Cumene - 98-82-8  
 1,2,4-Trimethylbenzene - 95-63-6

**California Prop. 65  
Ingredients**

: WARNING! This product contains a chemical known in the  
 State of California to cause cancer.

WARNING: This product contains a chemical known in the  
 State of California to cause birth defects or other reproductive  
 harm.

**Notification status**

Europe REACH	:	Not in compliance with the inventory
United States of America TSCA	:	On the inventory, or in compliance with the inventory
Canada DSL	:	On the inventory, or in compliance with the inventory
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	Not in compliance with the inventory
Korea KECI	:	On the inventory, or in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory



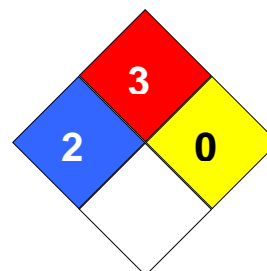
**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

**SECTION 16: Other information**

**NFPA Classification** : Health Hazard: 2  
 Fire Hazard: 3  
 Reactivity Hazard: 0

**Further information**

Legacy SDS Number : PE0087

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Key or legend to abbreviations and acronyms used in the safety data sheet**

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical	TWA	Time Weighted Average

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.1

Revision Date 2016-02-19

	Substances in China		
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		