

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****Product information**

Product Name : AlphaPlus® 1-Hexadecene  
 Material : 1076762, 1037049, 1037048, 1036983

**EC-No.Registration number**

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
1-Hexadecene	629-73-2 211-105-8	Chevron Phillips Chemical Company LP 01-2119474686-23-0002

Relevant Identified Uses Supported : Manufacture  
 Distribution  
 Use as an intermediate  
 Formulation  
 Use in coatings – industrial  
 Use in coatings – professional  
 Use in Coatings - Consumer  
 Lubricants - Industrial  
 Lubricants - Professional  
 Lubricants - Consumer  
 Use in Oil and Gas field drilling and production operations - Industrial  
 Use in Oil and Gas field drilling and production operations – Professional  
 Metal working fluids / rolling oils - Industrial  
 Metal working fluids / rolling oils – Professional  
 Functional Fluids - Industrial  
 Functional Fluids - Professional  
 Functional Fluids - Consumer  
 Use in polymer production – industrial  
 Use in mining – industrial

**Company** : Chevron Phillips Chemical Company LP  
 Normal Alpha Olefins (NAO)  
 10001 Six Pines Drive  
 The Woodlands, TX 77380

Local : Chevron Phillips Chemicals International N.V.  
 Airport Plaza (Stockholm Building)  
 Leonardo Da Vincilaan 19

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

1831 Diegem  
Belgium

SDS Requests: (800) 852-5530  
Technical Information: (832) 813-4862  
Responsible Party: Product Safety Group  
Email:sds@cpchem.com

**Emergency telephone:****Health:**

866.442.9628 (North America)  
1.832.813.4984 (International)

**Transport:**

CHEMTREC 800.424.9300 or 703.527.3887(int'l)  
Asia: +800 CHEMCALL (+800 2436 2255) China:+86-21-22157316  
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)  
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group  
E-mail address : SDS@CPChem.com  
Website : www.CPChem.com

**SECTION 2: Hazards identification****Classification of the substance or mixture  
REGULATION (EC) No 1272/2008**

Aspiration hazard, Category 1

H304:

May be fatal if swallowed and enters airways.

**Label elements****Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms

:



Signal Word

: Danger

Hazard Statements

: H304

May be fatal if swallowed and enters airways.

Precautionary Statements

: **Response:**  
P301 + P310IF SWALLOWED: Immediately call a  
POISON CENTER/doctor.  
Do NOT induce vomiting.

P331

**Storage:**

P405

Store locked up.

**Disposal:**

P501

Dispose of contents/ container to an  
approved waste disposal plant.

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Hazardous ingredients which must be listed on the label:

- 629-73-2 1-Hexadecene

**Additional Labeling:**

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 1 %

The following percentage of the mixture consists of ingredient(s) with unknown hazards to the aquatic environment: 1 %

EUH066

Repeated exposure may cause skin dryness or cracking.

**SECTION 3: Composition/information on ingredients**

Synonyms : NAO 16  
1-Hexadecene  
(C16 H32)

Molecular formula : C16H32

**Mixtures****Hazardous ingredients**

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]
<b>1-Hexadecene</b>	<b>629-73-2</b> <b>211-105-8</b>	Asp. Tox. 1; H304	93
2-Butyl-1-Dodecene	115146-98-0	Asp. Tox. 1; H304	2
2-Ethyl-1-Tetradecene	56919-55-2	Asp. Tox. 1; H304	2
2-Hexyl-1-Decene	13043-55-5	Asp. Tox. 1; H304	2

For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures**

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.

If inhaled : If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

**SECTION 5: Firefighting measures**

Flash point : 132 °C (270 °F)  
Method: PMCC

Autoignition temperature : 240 °C (464 °F)

Unsuitable extinguishing media : High volume water jet.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Fire and explosion protection : Normal measures for preventive fire protection.

Hazardous decomposition products : No data available.

**SECTION 6: Accidental release measures**

Personal precautions : Use personal protective equipment. Ensure adequate ventilation.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

**SECTION 7: Handling and storage****Handling**

Advice on safe handling : Do not breathe vapors or spray mist. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.  
Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

**Storage**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

**SECTION 8: Exposure controls/personal protection**

PNEC : Fresh water  
Value: 0,001 mg/l

PNEC : Sea water  
Value: 0,001 mg/l

PNEC : Fresh water sediment  
Value: 426,58 mg/kg

PNEC : Sea sediment  
Value: 426,58 mg/kg

PNEC : Soil  
Value: 85,3 mg/kg

**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Dusts and Mists / P100. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Lightweight protective clothing.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

For additional details, see the Exposure Scenario in the Annex portion

**SECTION 9: Physical and chemical properties****Information on basic physical and chemical properties****Appearance**

- Physical state : Liquid
- Color : Clear, colorless

**Safety data**

- Flash point : 132 °C (270 °F)  
Method: PMCC
- Lower explosion limit : 0,5 %(V)
- Upper explosion limit : 5,8 %(V)
- Oxidizing properties : no
- Autoignition temperature : 240 °C (464 °F)
- Molecular formula : C16H32
- Molecular weight : 224,48 g/mol
- pH : Not applicable
- Melting point/range : 4 °C (39 °F)
- Freezing point : 4 °C (39 °F)
- Pour point : No data available
- Boiling point/boiling range : 285 °C (545 °F)
- Vapor pressure : 0,00 MMHG  
at 25 °C (77 °F)  
< 0,01 kPa

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

	at 65 °C (149 °F)
Relative density	: 0,78 at 15,6 °C (60,1 °F)
Density	: 785 kg/m <sup>3</sup> at 15 °C (59 °F)
	780 kg/m <sup>3</sup> at 20 °C (68 °F)
	760 kg/m <sup>3</sup> at 50 °C (122 °F)
Water solubility	: Soluble in hydrocarbons; insoluble in water
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: 3,83 cSt at 20 °C (68 °F)
Relative vapor density	: 7,72 (Air = 1.0)
Evaporation rate	: No data available

**SECTION 10: Stability and reactivity**

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**Possibility of hazardous reactions**

Conditions to avoid	: No data available.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Hazardous decomposition products	: No data available
Other data	: No decomposition if stored and applied as directed.

**SECTION 11: Toxicological information****Acute oral toxicity**

1-Hexadecene	: LD50: 10 g/kg Species: Rat Sex: male and female Method: OECD Test Guideline 401 Test substance: yes
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**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**Acute inhalation toxicity**

1-Hexadecene : LC50: > 8.5 mg/Exposure time: 1 h  
Species: Rat  
Sex: male  
Test atmosphere: dust/mist

**Acute dermal toxicity**

1-Hexadecene : LD50: > 2020 mg/kg  
Species: Rabbit  
Sex: male and female  
Information given is based on data obtained from similar substances.

**Skin irritation**

1-Hexadecene : Mild skin irritation  
Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

**Eye irritation**

1-Hexadecene : No eye irritation

**Sensitization**

1-Hexadecene : Did not cause sensitization on laboratory animals.

**Repeated dose toxicity**

1-Hexadecene : Species: Rat, Male and female  
Sex: Male and female  
Application Route: oral gavage  
Dose: 100, 500, or 1000 mg/kg/day  
Exposure time: 42- 51 days  
Number of exposures: Daily  
NOEL: 1000 mg/kg bw/day  
Method: OECD Guideline 422  
Information given is based on data obtained from similar substances.

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Species: Rat, male  
Sex: male  
Application Route: oral gavage  
Dose: 10, 101, 1010, 3365 mg/kg/day  
Exposure time: 4 weeks  
Number of exposures: 7 days/week  
NOEL: 101 mg/kg bw/day  
Method: OECD Test Guideline 407  
Target Organs: Stomach  
Information given is based on data obtained from similar substances.

Species: Rat, female  
Sex: female  
Application Route: oral gavage  
Dose: 10, 101, 1010, 3365 mg/kg/day  
Exposure time: 4 weeks  
Number of exposures: 7 days/week  
NOEL: 1010 mg/kg bw/day  
Method: OECD Test Guideline 407  
Information given is based on data obtained from similar substances.

Species: Rat, Male and female  
Sex: Male and female  
Application Route: oral gavage  
Dose: 100, 500, 1000 mg/kg/day  
Exposure time: 13 weeks  
Number of exposures: 7 days/week  
NOEL: 1000 mg/kg bw/day  
Information given is based on data obtained from similar substances.

Species: Rat, Male and female  
Sex: Male and female  
Application Route: Inhalation  
Dose: 300, 1000, 3000 ppm  
Exposure time: 13 weeks  
Number of exposures: 6 hrs/day, 5 days/week  
NOEL: 3000 ppm  
Information given is based on data obtained from similar substances.

**Reproductive toxicity**

1-Hexadecene

: Species: Rat  
Sex: female  
Application Route: oral gavage  
Dose: 100, 500, 1000 mg/kg/day  
Number of exposures: Daily  
Test period: 41 to 55 days  
Method: OECD Guideline 421  
NOAEL Parent: 1000 mg/kg bw/day  
NOAEL F1: 1000 mg/kg bw/day  
Information given is based on data obtained from similar substances.

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Species: Rat  
 Sex: male and female  
 Application Route: oral gavage  
 Dose: 100, 500, 1000 mg/kg/day  
 Number of exposures: Daily  
 Test period: 42- 51days  
 Method: OECD Guideline 422  
 NOAEL Parent: 1000 mg/kg bw/day  
 NOAEL F1: 1000 mg/kg bw/day  
 Information given is based on data obtained from similar substances.

**AlphaPlus® 1-Hexadecene  
Aspiration toxicity**

: May be fatal if swallowed and enters airways.  
 Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

**CMR effects**

1-Hexadecene

: Carcinogenicity: Not classifiable as a human carcinogen.  
 Mutagenicity: Did not show mutagenic effects in animal experiments.  
 Teratogenicity: Did not show teratogenic effects in animal experiments.  
 Reproductive toxicity: No toxicity to reproduction

**AlphaPlus® 1-Hexadecene  
Further information**

: Solvents may degrease the skin.

**SECTION 12: Ecological information****Toxicity to fish**

1-Hexadecene

: LL50: > 1000 mg/L  
 Exposure time: 96 h  
 Species: Oncorhynchus mykiss (rainbow trout)  
 Method: OECD Test Guideline 203  
 The product has low solubility in the test medium. An aqueous dispersion was tested.

**Toxicity to daphnia and other aquatic invertebrates**

1-Hexadecene

: EL50: < 1000 mg/L  
 Exposure time: 48 h  
 Species: Daphnia magna (Water flea)  
 static test Method: OECD Test Guideline 202  
 The product has low solubility in the test medium. An aqueous dispersion was tested.

**Toxicity to algae**

1-Hexadecene

: EC50: > 1000 mg/L  
 Exposure time: 72 h  
 Species: Selenastrum capricornutum (algae)

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

static test Method: OECD Test Guideline 201  
The product has low solubility in the test medium. An aqueous dispersion was tested.

**Bioaccumulation**

1-Hexadecene : Due to the distribution coefficient n-octanol/water, accumulation in organisms is possible.

**Biodegradability**

1-Hexadecene : According to the results of tests of biodegradability this product is considered as being readily biodegradable.

**Ecotoxicology Assessment****Results of PBT assessment**

1-Hexadecene : Non-classified PBT substance, Non-classified vPvB substance

**Additional ecological information**

: This material is not expected to be harmful to aquatic organisms.

**SECTION 13: Disposal considerations**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

For additional details, see the Exposure Scenario in the Annex portion

**SECTION 14: Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

**SECTION 15: Regulatory information****National legislation****Chemical Safety Assessment**

**Ingredients** : hexadec-1-ene 211-105-8

**Major Accident Hazard Legislation** : 96/82/EC Update: 2003  
Directive 96/82/EC does not apply

**Water contaminating class (Germany)** : WGK 1 slightly water endangering

**Notification status**

Europe REACH : On the inventory, or in compliance with the inventory  
United States of America TSCA : On the inventory, or in compliance with the inventory  
Canada DSL : On the inventory, or in compliance with the inventory  
Australia AICS : On the inventory, or in compliance with the inventory

**AlphaPlus® 1-Hexadecene**

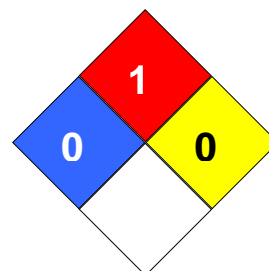
Version 2.3

Revision Date 2016-05-22

New Zealand NZIoC : On the inventory, or in compliance with the inventory  
 Japan ENCS : On the inventory, or in compliance with the inventory  
 Korea KECI : On the inventory, or in compliance with the inventory  
 Philippines PICCS : On the inventory, or in compliance with the inventory  
 China IECSC : On the inventory, or in compliance with the inventory

**SECTION 16: Other information**

**NFPA Classification** : Health Hazard: 0  
 Fire Hazard: 1  
 Reactivity Hazard: 0

**Further information**

Legacy SDS Number : PE0021

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Key or legend to abbreviations and acronyms used in the safety data sheet**

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

			Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		

**Full text of H-Statements referred to under sections 2 and 3.**

H304                      May be fatal if swallowed and enters airways.

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**Annex****1. Short title of Exposure Scenario: Manufacture**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU8, SU9:</b> Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC1, ERC4:</b> Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities

**2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities,**

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Distribution**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC6c, ERC6d, ERC7:</b> Manufacture of substances, Formulation of preparations, Formulation in materials, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in inclusion into or onto a matrix, Industrial use resulting in manufacture of another substance (use of intermediates), Industrial use of reactive processing aids, Industrial use of monomers for manufacture of thermoplastics, Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers, Industrial use of substances in closed systems
Further information	:	Loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

distribution and associated laboratory activities.

**2.1 Contributing scenario controlling environmental exposure for: ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC6c, ERC6d, ERC7: Manufacture of substances, Formulation of preparations, Formulation in materials, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in inclusion into or onto a matrix, Industrial use resulting in manufacture of another substance (use of intermediates), Industrial use of reactive processing aids, Industrial use of monomers for manufacture of thermoplastics, Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers, Industrial use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use as an intermediate**

Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites

Sector of use : **SU3, SU8, SU9:** Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products),

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Process category	:	Manufacture of fine chemicals <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC6a:</b> Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	:	Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

**2.1 Contributing scenario controlling environmental exposure for:ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Formulation**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU 10:</b> Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	:	<p><b>PROC1:</b> Use in closed process, no likelihood of exposure</p> <p><b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure</p> <p><b>PROC3:</b> Use in closed batch process (synthesis or formulation)</p> <p><b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p><b>PROC 5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)</p> <p><b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p><b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities</p> <p><b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</p> <p><b>PROC14:</b> Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting;</p> <p><b>PROC15:</b> Use as laboratory reagent</p>
Environmental release category	:	<b>ERC2:</b> Formulation of preparations
Further information	:	Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.

**2.1 Contributing scenario controlling environmental exposure for:ERC2: Formulation of preparations****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b, PROC9, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting;; Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in coatings – industrial**

Main User Groups	: <b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: <b>SU3:</b> Industrial Manufacturing (all)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises : PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) <b>PROC7:</b> Industrial spraying <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**PROC13:** Treatment of articles by dipping and pouring  
**PROC14:** Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting;  
**PROC15:** Use as laboratory reagent

Environmental release category : **ERC4:** Industrial use of processing aids in processes and products, not becoming part of articles

Further information :  
 Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, spreader, dip, flow, fluidised bed on production lines and film formation) and equipment cleaning, maintenance and associated laboratory activities.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in coatings – professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<p><b>PROC1:</b> Use in closed process, no likelihood of exposure</p> <p><b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure</p> <p><b>PROC3:</b> Use in closed batch process (synthesis or formulation)</p> <p><b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p><b>PROC 5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)</p> <p><b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p><b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities</p> <p><b>PROC10:</b> Roller application or brushing</p> <p><b>PROC11:</b> Non industrial spraying</p> <p><b>PROC13:</b> Treatment of articles by dipping and pouring</p> <p><b>PROC15:</b> Use as laboratory reagent</p> <p><b>PROC19:</b> Hand-mixing with intimate contact and only PPE available</p>
Environmental release category	:	<b>ERC8a, ERC8d:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems
Further information	:	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, brush, spreader by hand or similar methods, and film formation), and equipment cleaning, maintenance and associated laboratory activities.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC15, PROC19: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Use as laboratory reagent, Hand-mixing with intimate contact and only PPE available**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in Coatings - Consumer**

Main User Groups	: <b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Sector of use	: <b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Product category	: <b>PC1:</b> Adhesives, sealants <b>PC4:</b> Anti-Freeze and de-icing products <b>PC8:</b> Biocidal products (e.g. Disinfectants, pest control) <b>PC9a:</b> Coatings and paints, thinners, paint removers <b>PC9b:</b> Fillers, putties, plasters, modelling clay <b>PC9c:</b> Finger paints <b>PC15:</b> Non-metal-surface treatment products <b>PC18:</b> Ink and toners <b>PC23:</b> Leather tanning, dye, finishing, impregnation and care products <b>PC24:</b> Lubricants, greases, release products <b>PC31:</b> Polishes and wax blends <b>PC34:</b> Textile dyes, finishing and impregnating products; including bleaches and other processing aids
Environmental release category	: <b>ERC8a, ERC8d:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Further information

:

Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including product transfer and preparation, application by brush, spray by hand or similar methods) and equipment cleaning.

**2.1 Contributing scenario controlling environmental exposure for: ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems**

**Technical conditions and measures / Organizational measures**

Remarks

: Not applicable

**2.2 Contributing scenario controlling consumer exposure for: PC1, PC4, PC8, PC9a, PC9b, PC9c, PC15, PC18, PC23, PC24, PC31, PC34: Adhesives, sealants, Anti-Freeze and de-icing products, Biocidal products (e.g. Disinfectants, pest control), Coatings and paints, thinners, paint removers, Fillers, putties, plasters, modelling clay, Finger paints, Non-metal-surface treatment products, Ink and toners, Leather tanning, dye, finishing, impregnation and care products, Lubricants, greases, release products, Polishes and wax blends, Textile dyes, finishing and impregnating products; including bleaches and other processing aids**

**Amount used**

Remarks

: Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Lubricants - Industrial**

Main User Groups

: **SU 3:** Industrial uses: Uses of substances as such or in

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Sector of use Process category	: preparations at industrial sites <b>SU3:</b> Industrial Manufacturing (all) : <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC7:</b> Industrial spraying <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing <b>PROC13:</b> Treatment of articles by dipping and pouring <b>PROC17:</b> Lubrication at high energy conditions and in partly open process <b>PROC18:</b> Greasing at high energy conditions
Environmental release category	: <b>ERC4, ERC7:</b> Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems
Further information	: Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of machinery/engines and similar articles, reworking on reject articles, equipment maintenance and disposal of wastes.

**2.1 Contributing scenario controlling environmental exposure for: ERC4, ERC7: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17, PROC18: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including**

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Lubricants - Professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<p><b>PROC1:</b> Use in closed process, no likelihood of exposure</p> <p><b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure</p> <p><b>PROC3:</b> Use in closed batch process (synthesis or formulation)</p> <p><b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p><b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p><b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities</p> <p><b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</p> <p><b>PROC10:</b> Roller application or brushing</p> <p><b>PROC11:</b> Non industrial spraying</p> <p><b>PROC13:</b> Treatment of articles by dipping and pouring</p> <p><b>PROC17:</b> Lubrication at high energy conditions and in partly open process</p> <p><b>PROC18:</b> Greasing at high energy conditions</p> <p><b>PROC20:</b> Heat and pressure transfer fluids in dispersive, professional use but closed systems</p>
Environmental release category	:	<b>ERC8a, ERC8d, ERC9a, ERC9b:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of engines and similar articles, reworking on reject articles, equipment maintenance and disposal of waste oil.

**2.1 Contributing scenario controlling environmental exposure for: ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC17, PROC18, PROC20: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions, Heat and pressure transfer fluids in dispersive, professional use but closed systems**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Lubricants - Consumer**

Main User Groups : **SU 21: Consumer uses: Private households (= general public**

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Sector of use : = consumers)  
**SU 21:** Consumer uses: Private households (= general public = consumers)

Product category : **PC1:** Adhesives, sealants  
**PC24:** Lubricants, greases, release products  
**PC31:** Polishes and wax blends

Environmental release category : **ERC8a, ERC8d, ERC9a, ERC9b:** Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Further information :  
 Covers the consumer use of formulated lubricants in closed and open systems including transfer operations, application, operation of engines and similar articles, equipment maintenance and disposal of waste oil.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling consumer exposure for: PC1, PC24, PC31: Adhesives, sealants, Lubricants, greases, release products, Polishes and wax blends**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in Oil and Gas field drilling and production operations - Industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities
Environmental release category	:	<b>ERC4:</b> Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities**

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in Oil and Gas field drilling and production operations – Professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities
Environmental release category	:	<b>ERC8d:</b> Wide dispersive outdoor use of processing aids in open systems
Further information	:	Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.

**2.1 Contributing scenario controlling environmental exposure for:ERC8d: Wide dispersive outdoor use of processing aids in open systems**

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Metal working fluids / rolling oils - Industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises : <b>PROC 5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) <b>PROC7:</b> Industrial spraying <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**PROC13:** Treatment of articles by dipping and pouring  
**PROC17:** Lubrication at high energy conditions and in partly open process

Environmental release category : **ERC4:** Industrial use of processing aids in processes and products, not becoming part of articles

Further information :  
 Covers the use in formulated MWFs/rolling oils including transfer operations, rolling and annealing activities, cutting/machining activities, automated and manual application of corrosion protections (including brushing, dipping and spraying), equipment maintenance, draining and disposal of waste oils.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17:** Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, **PROC 5:** Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set**

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Metal working fluids / rolling oils – Professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing <b>PROC11:</b> Non industrial spraying <b>PROC13:</b> Treatment of articles by dipping and pouring <b>PROC17:</b> Lubrication at high energy conditions and in partly open process
Environmental release category	:	<b>ERC8a, ERC8d, ERC9a, ERC9b:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers the use in formulated MWFs including transfer operations, open and contained cutting/machining activities, automated and manual application of corrosion protections, draining and working on contaminated/ reject articles, and disposal of waste oils.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Functional Fluids - Industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities : Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental release category	:	<b>ERC7:</b> Industrial use of substances in closed systems
Further information	:	Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in industrial equipment including maintenance and related material transfers.

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**2.1 Contributing scenario controlling environmental exposure for:ERC7: Industrial use of substances in closed systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,:** Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Functional Fluids - Professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities : Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**PROC20:** Heat and pressure transfer fluids in dispersive, professional use but closed systems

Environmental release category : **ERC9a, ERC9b:** Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Further information :  
Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in professional equipment including maintenance and related material transfers.

**2.1 Contributing scenario controlling environmental exposure for: ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a,, PROC20: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Heat and pressure transfer fluids in dispersive, professional use but closed systems**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Functional Fluids - Consumer**

Main User Groups : **SU 21:** Consumer uses: Private households (= general public = consumers)

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Sector of use : **SU 21:** Consumer uses: Private households (= general public = consumers)

Product category : **PC16:** Heat transfer fluids  
**PC17:** Hydraulic fluids

Environmental release category : **ERC9a, ERC9b:** Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Further information :  
Use of sealed items containing functional fluids e.g. transfer oils, hydraulic fluids, refrigerants.

**2.1 Contributing scenario controlling environmental exposure for: ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling consumer exposure for: PC16, PC17: Heat transfer fluids, Hydraulic fluids**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Use in polymer production – industrial**

Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

Sector of use	:	<b>SU3, SU 10:</b> Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises : PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) <b>PROC6:</b> Calendering operations <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC14:</b> Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting; <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC4, ERC6c:</b> Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics
Further information	:	Manufacture of polymers from monomers in continuous and batch processes, include sparging, discharging, and reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).

**2.1 Contributing scenario controlling environmental exposure for:ERC4, ERC6c: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC6, PROC8a, PROC8b, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Calendering operations, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large**

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**containers at dedicated facilities, Production of mixtures or articles by tableting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in mining – industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises : <b>PROC 5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental release category	:	<b>ERC4:</b> Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Covers the use of the substance in extraction processes at mining operations, including material transfers, winning and separation activities, and substance recovery and disposal.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles**

**AlphaPlus® 1-Hexadecene**

Version 2.3

Revision Date 2016-05-22

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b, PROC9: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable