

**Full Range Reformate**

Version 1.3

Revision Date 2015-09-13

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : Full Range Reformate
Material : 1020465, 1029587, 1029586

Company : Chevron Phillips Chemical Company LP
Specialty Chemicals
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

North America: CHEMTREC 800.424.9300 or 703.527.3887

Asia: +800 CHEMCALL (+800 2436 2255) China: +86-21-22157316

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Emergency Overview**Danger****Form:** Liquid **Physical state:** Liquid **Color:** Clear **Odor:** Mildly unpleasant

OSHA Hazards : Flammable Liquid, Moderate skin irritant, Moderate eye irritant,
Carcinogen, Aspiration hazard, Target Organ Effects, Mutagen

Classification

: Flammable liquids , Category 1
Skin irritation , Category 2
Eye irritation , Category 2A
Germ cell mutagenicity , Category 1B

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Carcinogenicity , Category 1A
 Specific target organ systemic toxicity - repeated exposure ,
 Category 1 , Blood
 Aspiration hazard , Category 1

Labeling

Symbol(s)



Signal Word

: Danger

Hazard Statements

: H224: Extremely flammable liquid and vapor.
 H304: May be fatal if swallowed and enters airways.
 H315: Causes skin irritation.
 H319: Causes serious eye irritation.
 H340: May cause genetic defects.
 H350: May cause cancer.
 H372: Causes damage to organs (Blood) through prolonged or repeated exposure.

Precautionary Statements

: **Prevention:**

P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P210 Keep away from heat/sparks/open flames/hot surfaces.
 - No smoking.
 P233 Keep container tightly closed.
 P240 Ground/bond container and receiving equipment.
 P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
 P242 Use only non-sparking tools.
 P243 Take precautionary measures against static discharge.
 P260 Do not breathe dust/fume/gas/mist/vapor/spray.
 P264 Wash skin thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P331 Do NOT induce vomiting.
 P332 + P313 If skin irritation occurs: Get medical advice/ attention.
 P337 + P313 If eye irritation persists: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

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Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Physical Hazards : Mechanical processing may form combustible dust concentrations in air and thermal processing at elevated temperatures may generate simple hydrocarbons and carbon oxides.

Carcinogenicity:**IARC**

Group 1: Carcinogenic to humans

Benzene 71-43-2

NTP

Known to be human carcinogen

Benzene 71-43-2

ACGIH

Confirmed human carcinogen

Benzene 71-43-2

SECTION 3: Composition/information on ingredients

Synonyms : Heavy Catalytic Reformed Naphtha
Heavy Reformate Naphtha
Reformate Splitter Bottoms (RSB)
Platformer Stabilizer Feed

Molecular formula : UVCB

Component	CAS-No.	Weight %
Reformate Naphtha, Full Range C4-C12	68955-35-1	100
Benzene	71-43-2	1 - 15

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : Consult a physician after significant exposure. If unconscious place in recovery position and seek medical advice.

In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while

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If swallowed : rinsing. If eye irritation persists, consult a specialist.

: Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : < -40 °C (< -40 °F)
Method: Tagliabue Open Cup

Autoignition temperature : No data available

Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO2). Dry chemical.

Unsuitable extinguishing media : High volume water jet.

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.

Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Hazardous decomposition products : Carbon oxides.

SECTION 6: Accidental release measures

Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Contain spillage, and then collect with non-combustible

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absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

Additional advice : Prevent spreading over a wide area (e.g. by containment or oil barriers). Refer to section 15 for specific national regulation. Make sure that there is a sufficient amount of neutralizing/ absorbent material near the storage area.

SECTION 7: Handling and storage**Handling**

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****US**

Ingredients	Basis	Value	Control parameters	Note
Benzene	ACGIH	TWA	0.5 ppm,	BEI, A1, Skin,
	ACGIH	STEL	2.5 ppm,	BEI, A1, Skin,
	OSHA Z-1-A	TWA	1 ppm,	
	OSHA Z-1-A	CEIL	5 ppm,	
	OSHA Z-2	Peak	50 ppm,	(a),
	OSHA 29 CFR 1910.1028(c)	TWA	1 ppm,	
	OSHA 29 CFR 1910.1028(c)	STEL	5 ppm,	
	OSHA CARC	PEL	1 ppm,	
	OSHA CARC	STEL	5 ppm,	

(a) This standard applies to the industry segments exempt from the 1 ppm 8-hour TWA and 5 ppm STEL of the benzene standard at 1910.1028.

A1 Confirmed human carcinogen

BEI Substances for which there is a Biological Exposure Index or Indices (see BEI® section)

Skin Danger of cutaneous absorption

Engineering measures

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Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- | | | |
|--------------------------|---|---|
| Respiratory protection | : | Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection. |
| Hand protection | : | The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. |
| Eye protection | : | Eye wash bottle with pure water. Tightly fitting safety goggles. |
| Skin and body protection | : | Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame retardant antistatic protective clothing. Workers should wear antistatic footwear. |
| Hygiene measures | : | When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday. |

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- | | | |
|----------------|---|-------------------|
| Form | : | Liquid |
| Physical state | : | Liquid |
| Color | : | Clear |
| Odor | : | Mildly unpleasant |

Safety data

- | | | |
|-----------------------|---|---|
| Flash point | : | < -40 °C (< -40 °F)
Method: Tagliabue Open Cup |
| Lower explosion limit | : | No data available |

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Upper explosion limit	: No data available
Oxidizing properties	: no
Autoignition temperature	: No data available
Molecular formula	: UVCB
Molecular weight	: Not applicable
pH	: Not applicable
Freezing point	: No data available
Boiling point/boiling range	: 32 °C (90 °F)
Vapor pressure	: 7.00 - 14.50 PSI at 38 °C (100 °F)
Relative density	: 0.739 at 20 °C (68 °F)
Density	: 743 - 803 g/l
Water solubility	: Negligible
Viscosity, kinematic	: No data available
Relative vapor density	: 1 (Air = 1.0)
Evaporation rate	: > 1
Percent volatile	: > 99 %

SECTION 10: Stability and reactivity

Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
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Possibility of hazardous reactions

Conditions to avoid	: Heat, flames and sparks.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Hazardous decomposition products	: Carbon oxides
Other data	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

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No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Full Range Reformat
Acute oral toxicity**

: LD50 Oral: > 5,000 mg/kg
Species: Rat
Method: Acute toxicity estimate

**Full Range Reformat
Acute inhalation toxicity**

: No data available

**Full Range Reformat
Acute dermal toxicity**

: LD50: > 2,000 mg/kg
Species: Rabbit
Method: Acute toxicity estimate

**Full Range Reformat
Skin irritation**

: May cause skin irritation in susceptible persons.

**Full Range Reformat
Eye irritation**

: May irritate eyes.

Sensitization

Reformat Naphtha, Full
Range C4-C12
Benzene

: Did not cause sensitization on laboratory animals.
Did not cause sensitization on laboratory animals.

Repeated dose toxicity

Benzene

: Species: Rat, female
Sex: female
Application Route: oral gavage
Dose: 0, 25, 50, 100 mg/kg
Exposure time: 103 wk
Number of exposures: 5 d/wk
NOEL: < 25 mg/kg
Lowest observable effect level: 25 mg/kg

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Species: Rat, male
 Sex: male
 Application Route: oral gavage
 Dose: 0, 50, 100, 200 mg/kg
 Exposure time: 103 wk
 Number of exposures: 5 d/wk
 NOEL: < 50 mg/kg
 Lowest observable effect level: 50 mg/kg

Species: Mouse
 Application Route: oral gavage
 Dose: 0, 25, 50, 100 mg/kg
 Exposure time: 103 wk
 NOEL: < 25 mg/kg

Carcinogenicity

Benzene

: Species: Rat
 Sex: female
 Dose: 0, 25, 50, 250 mg/kg
 Exposure time: 103 wks
 Number of exposures: daily, 5 days/week
 Test substance: yes
 Remarks: zymbal gland carcinomas, squamous cell papillomas

Species: Rat
 Sex: male
 Dose: 0, 50, 100, 200 mg/kg
 Exposure time: 103 wks
 Number of exposures: daily, 5 days/week
 Test substance: yes
 Remarks: zymbal gland carcinomas, squamous cell papillomas

Species: Mouse
 Sex: male and female
 Dose: 25, 50, 100 mg/kg
 Exposure time: 103 wks
 Number of exposures: daily, 5 days/week
 Test substance: yes
 Remarks: Clear evidence of multiple organ carcinogenicity.

**Full Range Reformat
Aspiration toxicity**

: May be fatal if swallowed and enters airways.
 Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

CMR effectsReformat Naphtha, Full
Range C4-C12

: Carcinogenicity: Possible human carcinogen
 Mutagenicity: In vivo tests showed mutagenic effects

Benzene

Carcinogenicity: Human carcinogen.
 Mutagenicity: In vivo tests showed mutagenic effects
 Teratogenicity: Did not show teratogenic effects in animal experiments.
 Reproductive toxicity: Animal testing did not show any effects

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on fertility.

Full Range Reformat**Further information**

: Solvents may degrease the skin.

SECTION 12: Ecological information**Toxicity to fish**

Benzene : LC50: 5.3 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
flow-through test Test substance: yes
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

Benzene : EC50: 10 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
static test Test substance: yes
Method: OECD Test Guideline 202

Toxicity to algae

Benzene : ErC50: 100 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (green algae)
Test substance: yes
Method: OECD Test Guideline 201

Elimination information (persistence and degradability)

Biodegradability : Not applicable

Ecotoxicology Assessment

Acute aquatic toxicity : Harmful to aquatic life.

Chronic aquatic toxicity

Benzene : Harmful to aquatic life with long lasting effects.

Results of PBT assessment

Benzene : This substance is not considered to be persistent, bioaccumulating and toxic (PBT)., This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Additional ecological information

: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Harmful to aquatic life.

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SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN1268, PETROLEUM DISTILLATES, N.O.S., 3, I

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN1268, PETROLEUM DISTILLATES, N.O.S., 3, I, (< -40 °C)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN1268, PETROLEUM DISTILLATES, N.O.S., 3, I

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, I, (D/E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, I

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, I

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**SECTION 15: Regulatory information****National legislation**

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard
Chronic Health Hazard

CERCLA Reportable Quantity : 67 lbs
Benzene

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Ingredients : The following components are subject to reporting levels established by SARA Title III, Section 313:

: Benzene - 71-43-2

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know

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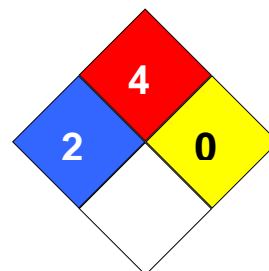
: Benzene - 71-43-2

New Jersey Right To Know

: Benzene - 71-43-2

California Prop. 65
Ingredients: WARNING! This product contains a chemical known in the
State of California to cause cancer.WARNING: This product contains a chemical known in the
State of California to cause birth defects or other reproductive
harm.**Notification status**

Europe REACH	:	Not in compliance with the inventory
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America TSCA	:	On the inventory, or in compliance with the inventory
Canada DSL	:	On the inventory, or in compliance with the inventory
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	Not in compliance with the inventory
Japan ENCS	:	Not in compliance with the inventory
Korea KECI	:	On the inventory, or in compliance with the inventory
Philippines PICCS	:	Not in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information**NFPA Classification**: Health Hazard: 2
Fire Hazard: 4
Reactivity Hazard: 0**Further information**

Legacy SDS Number : 627490

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		