

**HC-DCF™ Low Flash Dry Cleaning Solvent**

Version 2.0

Revision Date 2017-02-08

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : HC-DCF™ Low Flash Dry Cleaning Solvent
Material : 1061427, 1061962, 1061429, 1079002, 1061964

Use : Solvent

Company : Chevron Phillips Chemical Company LP
Specialty Chemicals
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: +800 CHEMCALL (+800 2436 2255) China: +86-21-22157316

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Flammable liquids, Category 3
Specific target organ systemic toxicity - single exposure,
Category 3, Central nervous system
Aspiration hazard, Category 1

Labeling

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

Symbol(s) : 

Signal Word : Danger

Hazard Statements : H226: Flammable liquid and vapor.
H304: May be fatal if swallowed and enters airways.
H336: May cause drowsiness or dizziness.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P331 Do NOT induce vomiting.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients

Synonyms : Isoparaffins
Isoalkanes
Aliphatic hydrocarbon
Dry Cleaning Solvent

Molecular formula : UVCB, Mixture

Component	CAS-No.	Weight %
-----------	---------	----------

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

C9-C11 Isoalkanes

68551-16-6

100

SECTION 4: First aid measures

- General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.
- If inhaled : Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

- Flash point : 39.4 °C (102.9 °F)
Method: Tag closed cup
- Autoignition temperature : 336 °C (637 °F)
- Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO2). Dry chemical.
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
- Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

Hazardous decomposition : Carbon Dioxide. Carbon oxides.
products

SECTION 6: Accidental release measures

Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7: Handling and storage**Handling**

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters**

Chevron Phillips Chemical Company LP

Ingredients	Basis	Value	Control parameters	Note
C9-C11 Isoalkanes	Manufacturer	TWA	1,200 mg/m3	RCP,

RCP Reciprocal Calculation Procedure

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

US

Ingredients	Basis	Value	Control parameters	Note
-------------	-------	-------	--------------------	------

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : Liquid
- Physical state : Liquid
- Color : Colorless at room temperature
- Odor : Mild, Hydrocarbon

Safety data

- Flash point : 39.4 °C (102.9 °F)

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

Method: Tag closed cup

Lower explosion limit	: No data available
Upper explosion limit	: No data available
Oxidizing properties	: no
Autoignition temperature	: 336 °C (637 °F)
Molecular formula	: UVCB, Mixture
Molecular weight	: Not applicable
pH	: Not applicable
Pour point	: No data available
Boiling point/boiling range	: 148.8 - 176.7 °C (299.8 - 350.1 °F)
Vapor pressure	: 6.18 MMHG at 38 °C (100 °F)
Relative density	: 0.75 at 15.6 °C (60.1 °F)
Water solubility	: Negligible
Partition coefficient: n-octanol/water	: No data available
Relative vapor density	: 4.5 (Air = 1.0)
Evaporation rate	: 1
Percent volatile	: > 99 %

SECTION 10: Stability and reactivity

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.

Possibility of hazardous reactions

Conditions to avoid	: Heat, flames and sparks.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Hazardous decomposition products	: Carbon Dioxide Carbon oxides

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

C9-C11 Isoalkanes : LD50: > 5,000 mg/kg
Species: Rat
Sex: male and female
Method: OECD Test Guideline 401
Information given is based on data obtained from similar substances.

Acute inhalation toxicity

C9-C11 Isoalkanes : LC50: > 4.9 mg/l
Exposure time: 4 h
Species: Rat
Sex: male and female
Test atmosphere: vapor
Method: OECD Test Guideline 403
An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.
Information given is based on data obtained from similar substances.

Acute dermal toxicity

C9-C11 Isoalkanes : LD50: > 5,000 mg/kg
Species: Rabbit
Sex: male and female
Method: OECD Test Guideline 402
Information given is based on data obtained from similar substances.

Skin irritation

C9-C11 Isoalkanes : May irritate skin.

Eye irritation

C9-C11 Isoalkanes : No eye irritation

Sensitization

C9-C11 Isoalkanes : Not a skin sensitizer.
Information given is based on data obtained from similar substances.

Repeated dose toxicity

C9-C11 Isoalkanes : Species: Rat, male and female
Sex: male and female
Application Route: Inhalation
Dose: 0, 2600, 5200, 10400 mg/3
Exposure time: 13 wk

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

Number of exposures: 6 h/d, 5 d/wk
NOEL: > 10,400 mg/m³
Method: OECD Test Guideline 413
No significant adverse effects were reported
Information given is based on data obtained from similar substances.

Developmental Toxicity

C9-C11 Isoalkanes : Species: Rat
Application Route: Inhalation
Dose: 0, 291, 817 ppm
Number of exposures: 6 h/d
Test period: GD 6-15
NOAEL Teratogenicity: > 817 ppm
NOAEL Maternal: > 817 ppm

HC-DCF™ Low Flash Dry Cleaning Solvent

Aspiration toxicity : May be fatal if swallowed and enters airways.

HC-DCF™ Low Flash Dry Cleaning Solvent

Further information : Concentrations substantially above the TLV value may cause narcotic effects. Solvents may degrease the skin.

SECTION 12: Ecological information**Toxicity to fish**

C9-C11 Isoalkanes : LL50: 3.6 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
semi-static test Method: OECD Test Guideline 203
Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates

C9-C11 Isoalkanes : EL50: 22 - 46 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
static test Method: OECD Test Guideline 202
Information given is based on data obtained from similar substances.

Toxicity to algae

C9-C11 Isoalkanes : ErL50: > 1,000 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (algae)
static test Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity)

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

C9-C11 Isoalkanes : NOELR: 0.132 mg/l
Species: Oncorhynchus mykiss (rainbow trout)
Method: QSAR modeled data

Biodegradability

C9-C11 Isoalkanes : aerobic
53 %
Testing period: 28 d
Method: OECD Test Guideline 301F
This material is not expected to be readily biodegradable.
Expected to be inherently biodegradable.
Information given is based on data obtained from similar substances.

Ecotoxicology Assessment

Acute aquatic toxicity
C9-C11 Isoalkanes : Toxic to aquatic life.

Chronic aquatic toxicity
C9-C11 Isoalkanes : Toxic to aquatic life with long lasting effects.

Additional ecological information : Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, (39.4 °C), MARINE POLLUTANT,
(ISOALKANES C9-C11)**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, (D/E), ENVIRONMENTALLY
HAZARDOUS, (ISOALKANES C9-C11)**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF
DANGEROUS GOODS (EUROPE))**UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, ENVIRONMENTALLY HAZARDOUS,
(ISOALKANES C9-C11)**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE
OF DANGEROUS GOODS BY INLAND WATERWAYS)**UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, ENVIRONMENTALLY HAZARDOUS,
(ISOALKANES C9-C11)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**National legislation****SARA 311/312 Hazards** : Fire Hazard
Acute Health Hazard**EPCRA - EMERGENCY PLANNING COMMUNITY RIGHT - TO - KNOW****CERCLA Reportable** : This material does not contain any components with a CERCLA
Quantity RQ.**SARA 302 Reportable** : This material does not contain any components with a SARA
Quantity 302 RQ.

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

- SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
- SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.
- SARA 313 Ingredients : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know : No components are subject to the Pennsylvania Right to Know Act.

New Jersey Right To Know : No components are subject to the New Jersey Right to Know Act.

California Prop. 65 Ingredients : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

Europe REACH : This mixture contains only ingredients which have been subject to a pre-registration according to Regulation

HC-DCF™ Low Flash Dry Cleaning Solvent

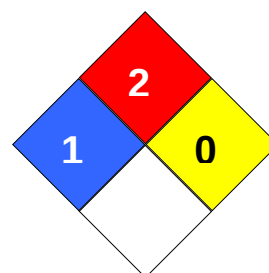
Version 2.0

Revision Date 2017-02-08

(EU) No. 1907/2006 (REACH).	
Switzerland CH INV	: On the inventory, or in compliance with the inventory
United States of America (USA)	: On TSCA Inventory
TSCA	
Canada DSL	: All components of this product are on the Canadian DSL
Australia AICS	: On the inventory, or in compliance with the inventory
New Zealand NZIoC	: Not in compliance with the inventory
Japan ENCS	: On the inventory, or in compliance with the inventory
Korea KECI	: On the inventory, or in compliance with the inventory
Philippines PICCS	: On the inventory, or in compliance with the inventory
China IECSC	: On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 2
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : 711630

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit

HC-DCF™ Low Flash Dry Cleaning Solvent

Version 2.0

Revision Date 2017-02-08

EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		