

**n-Octyl Mercaptan**

Version 1.17

Revision Date 2017-05-31

according to GB/T 16483 and GB/T 17519

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : n-Octyl Mercaptan
Material : 1115893, 1086427, 1092079, 1089361, 1086426, 1021507,
1021501, 1021505, 1021503, 1021502, 1021508, 1021506,
1021504, 1024813, 1026777, 1036311, 1021509, 1035162,
1024812, 1033723

Use : Chemical intermediate

Company : Chevron Phillips Chemical Company LP
Specialty Chemicals
10001 Six Pines Drive
The Woodlands, TX 77380

Local : Chevron Phillips Chemicals (Shanghai) Corporation
Room 1810-1812, Shanghai Mart,
2299 Yan An Road (W),
Shanghai, PRC 200336

local emergency contact number : 0532-83889090

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132)

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group

E-mail address : SDS@CPChem.com

Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

GHS Classification and Labeling: Follow GB 13690, GB 15258 and GB 30000.2 to GB 30000.29 (GHS 2011)

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Emergency Overview**Warning****Form:** Liquid **Physical state:** Liquid **Color:** Colorless **Odor:** Pungent**Hazards** : Combustible liquid. May cause an allergic skin reaction. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.**Classification**: Flammable liquids, Category 4
Skin sensitization, Category 1
Acute aquatic toxicity, Category 1
Chronic aquatic toxicity, Category 1**Labeling****Symbol(s)****Signal Word**

: Warning

Hazard Statements: H227: Combustible liquid.
H317: May cause an allergic skin reaction.
H410: Very toxic to aquatic life with long lasting effects.**Precautionary Statements**

Prevention:
 P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.
 P272: Contaminated work clothing must not be allowed out of the workplace.
 P273: Avoid release to the environment.
 P280: Wear protective gloves/ protective clothing/ eye protection/ face protection.
 P284: Wear respiratory protection.

Response:
 P333 + P313: If skin irritation or rash occurs: Get medical advice/ attention.
 P363: Wash contaminated clothing before reuse.
 P370 + P378: In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
 P391: Collect spillage.

Storage:
 P403 + P233: Store in a well-ventilated place. Keep container tightly closed.
 P405: Store locked up.

Disposal:
 P501: Dispose of contents/ container to an approved waste disposal plant.

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SECTION 3: Composition/information on ingredients

Synonyms : 1-Octanethiol
normal-Octyl mercaptan
NOM
NC8SH

Molecular formula : C₈H₁₈S

Chemical name	CAS-No. / EINECS-No.	Concentration [wt%]
n-Octyl Mercaptan	111-88-6	98.5 - 100

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : 69 - 71 °C (156 - 160 °F) at 101.325 kPa
Method: EU Method A.9

Autoignition temperature : No data available

Suitable extinguishing media : Carbon dioxide (CO₂).

Unsuitable extinguishing media : High volume water jet.

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This

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must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.

Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

Hazardous decomposition products : Carbon oxides. Sulfur oxides.

SECTION 6: Accidental release measures

Personal precautions : Use personal protective equipment. Ensure adequate ventilation.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

Advice on safe handling : In case of an accident, this substance must be handled under Strictly Controlled Conditions (SCC) in accordance with REACH regulation Article 18(4) for transported isolated intermediates. Avoid formation of aerosol. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working

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materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Engineering measures**

The substance is registered as a Transported Isolated Intermediate with Strictly Controlled Conditions (SCC) defined in Article 18(4) of Regulation EC No. 1907/2006 and must therefore be handled as such.

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- | | | |
|--------------------------|---|--|
| Respiratory protection | : | Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection. |
| Hand protection | : | The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. |
| Eye protection | : | Eye wash bottle with pure water. Tightly fitting safety goggles. |
| Skin and body protection | : | Choose body protection according to the amount and concentration of the dangerous substance at the work place. Wear as appropriate:. Protective suit. Skin should be washed after contact. Remove and wash contaminated clothing before re-use. Footwear protecting against chemicals. |
| Hygiene measures | : | When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday. |

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Form : Liquid

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Physical state : Liquid
Color : Colorless
Odor : Pungent

Safety data

Flash point : 69 - 71 °C (156 - 160 °F) at 101.325 kPa

Method: EU Method A.9

Lower explosion limit : No data available

Upper explosion limit : No data available

Oxidizing properties : no

Autoignition temperature : No data available

Molecular formula : C₈H₁₈S

Molecular weight : 146.32 g/mol

pH : Not applicable

Pour point : No data available

Boiling point/boiling range : 199 °C (390 °F)

Vapor pressure : 0.02 PSI
at 37.8 °C (100.0 °F)

Relative density : 0.85
at 16 °C (61 °F)

Water solubility : Negligible

Partition coefficient: n-octanol/water : No data available

Viscosity, kinematic : 1.04 mm²/s
at 40 °C (104 °F)

Relative vapor density : 1
(Air = 1.0)

Evaporation rate : No data available

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

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Conditions to avoid	: Heat, sparks, fire, and oxidizing agents.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Hazardous decomposition products	: Carbon oxides Sulfur oxides
Other data	: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**n-Octyl Mercaptan****Acute oral toxicity**

: Acute toxicity estimate: 2,468.09 mg/kg
Method: Calculation method

n-Octyl Mercaptan**Acute inhalation toxicity**

: Acute toxicity estimate: 0.05 mg/l
Method: Calculation method

n-Octyl Mercaptan**Acute dermal toxicity**

: Acute toxicity estimate: 1,114.49 mg/kg
Method: Calculation method

Skin irritation

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: Mild skin irritation
slight irritation.

n-Octyl Mercaptan**Eye irritation**

: Vapors may cause irritation to the eyes, respiratory system
and the skin.

n-Octyl Mercaptan**Sensitization**

: Causes sensitization.

Repeated dose toxicity

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: Species: Rat, males
Sex: males
Application Route: Oral
Dose: 0, 10, 50, 250 mg/kg
Exposure time: 35 D
Number of exposures: once daily
NOEL: 50 mg/kg
Method: OECD Guideline 422

Species: Rat, females
Sex: females
Application Route: Oral
Dose: 0, 10, 50, 250 mg/kg
Number of exposures: once daily
NOEL: 50 mg/kg
Method: OECD Guideline 422

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Reproductive toxicity

n-Octyl Mercaptan : Species: Rat
Sex: male
Application Route: Oral diet
Dose: 0, 10, 50, 250 mg/kg
Exposure time: 35 D
Number of exposures: once daily
Method: OECD Guideline 422
NOAEL Parent: 250 mg/kg
NOAEL F1: 250 mg/kg

Species: Rat
Sex: female
Application Route: Oral diet
Dose: 0, 10, 50, 250 mg/kg
Number of exposures: once daily
Method: OECD Guideline 422
NOAEL Parent: 50 mg/kg
NOAEL F1: 250 mg/kg

Developmental Toxicity

n-Octyl Mercaptan : Species: Rat
Application Route: Oral diet
Dose: 0, 10, 50, 250 mg/kg
Number of exposures: once daily
NOAEL Teratogenicity: 250 mg/kg

Aspiration toxicity

n-Octyl Mercaptan : May be harmful if swallowed and enters airways.

CMR effects

n-Octyl Mercaptan : Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
Teratogenicity: Animal testing did not show any effects on fetal development.
Reproductive toxicity: Animal testing did not show any effects on fertility.

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Further information**

: Solvents may degrease the skin.

SECTION 12: Ecological information**Toxicity to fish**

n-Octyl Mercaptan : LC50: 0.326 mg/l
Exposure time: 96 h
Species: Oryzias latipes (Orange-red killifish)
semi-static test Analytical monitoring: yes
Method: OECD Test Guideline 203
Very toxic to fish.

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Toxicity to daphnia and other aquatic invertebrates

n-Octyl Mercaptan : 0.0243 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Immobilization Analytical monitoring: yes
Method: OECD Test Guideline 202
Very toxic to aquatic organisms.

Toxicity to algae

n-Octyl Mercaptan : 0.039 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (microalgae)
semi-static test Analytical monitoring: yes
Method: OECD Test Guideline 201
Very toxic to algae.

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)

n-Octyl Mercaptan : > 0.00467 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Toxic effects on fish and plankton

Biodegradability

n-Octyl Mercaptan : Result: Not readily biodegradable.
0 %
Testing period: 28 Days
Method: OECD Test Guideline 301
Information given is based on data obtained from similar substances.

Ecotoxicology Assessment

Acute aquatic toxicity
n-Octyl Mercaptan : Very toxic to aquatic life.

Chronic aquatic toxicity
n-Octyl Mercaptan : Very toxic to aquatic life with long lasting effects.

Toxicity Data on Soil
n-Octyl Mercaptan : No information available.

Other organisms relevant to the environment
n-Octyl Mercaptan : No information available.

Impact on Sewage Treatment
n-Octyl Mercaptan : No information available.

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Additional ecological information : Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NA1993, COMBUSTIBLE LIQUID, N.O.S., (N-OCTYL MERCAPTAN), III

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-OCTYL MERCAPTAN), 9, III, (69 - 71 °C), MARINE POLLUTANT, (N-OCTYL MERCAPTAN)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-OCTYL MERCAPTAN), 9, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-OCTYL MERCAPTAN), 9, III, (E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-OCTYL MERCAPTAN), 9, III

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ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-OCTYL MERCAPTAN), 9, III

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**Other information : n-Octyl Mercaptan, S.T. 1, Cat. X****SECTION 15: Regulatory information****Notification status**

Europe REACH	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	On the inventory, or in compliance with the inventory
Canada DSL	:	On the inventory, or in compliance with the inventory
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	On the inventory, or in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information**Further information**

Legacy SDS Number : 76100

Local emergency contact number: 0532-83889090

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health

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CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		