

AlphaPlus® C12-14 Blend

Version 2.7

Revision Date 2017-05-31

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : AlphaPlus® C12-14 Blend
Material : 1037004, 1067817, 1084866, 1037003, 1037001, 1037005,
1037002

Company : Chevron Phillips Chemical Company LP
Normal Alpha Olefins (NAO)
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132)

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Flammable liquids, Category 4
Aspiration hazard, Category 1

Labeling

Symbol(s)



Signal Word

: Danger

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Hazard Statements : H227: Combustible liquid.
H304: May be fatal if swallowed and enters airways.

Precautionary Statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces.
No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331 Do NOT induce vomiting.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

SECTION 3: Composition/information on ingredients

Molecular formula : Mixture

Component	CAS-No.	Weight %
1-Dodecene	112-41-4	50 - 80
1-Tetradecene	1120-36-1	20 - 50

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact

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- lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

- Flash point : 77 °C (171 °F)
estimated
- Autoignition temperature : 226 °C (439 °F)
estimated
- Suitable extinguishing media : Carbon dioxide (CO₂).
- Unsuitable extinguishing media : High volume water jet.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : For safety reasons in case of fire, cans should be stored separately in closed containment. Use a water spray to cool fully closed containers.
- Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide

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sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Engineering measures**

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame-resistant clothing. Footwear protecting against chemicals.

Hygiene measures : When using do not eat or drink. When using do not smoke.

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Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Form : Liquid
Physical state : Liquid
Color : Clear, Colorless

Safety data

Flash point : 77 °C (171 °F)
estimated

Lower explosion limit : 0.5 %(V)

Upper explosion limit : 5.4 %(V)

Oxidizing properties : no

Autoignition temperature : 226 °C (439 °F)
estimated

Thermal decomposition : No data available

Molecular formula : Mixture

Molecular weight : Not applicable

pH : Not applicable

Freezing point : -13 °C (9 °F)

Boiling point/boiling range : 213 °C (415 °F)

Vapor pressure : 6.00 - 20.00 Pa
at 25 °C (77 °F)

Relative density : 0.75

Density : 0.75 G/ML
at 25 °C (77 °F)

Water solubility : Soluble in hydrocarbon solvents; insoluble in water.

Viscosity, kinematic : 1.3 - 1.9 cSt
at 40 °C (104 °F)

Relative vapor density : 6.4
(Air = 1.0)

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SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid : Heat, flames and sparks.

Materials to avoid : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Thermal decomposition : No data available

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**AlphaPlus® C12-14 Blend**

Acute oral toxicity : LD50 Oral: > 5,000 mg/kg
Species: Rat
Method: Acute toxicity estimate

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Acute inhalation toxicity : LC50: > 20 mg/l
Species: Rat
Test atmosphere: vapor
Method: Acute toxicity estimate

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Acute dermal toxicity : LD50 Dermal: > 2,000 mg/kg
Species: Rabbit
Method: Acute toxicity estimate

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Skin irritation

: No skin irritation. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

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Eye irritation

: No eye irritation. Information given is based on data obtained from similar substances.

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Sensitization

: No adverse effects expected. Information refers to the main ingredient.

Repeated dose toxicity

1-Dodecene : Species: Rat, Male and female

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Sex: Male and female
Application Route: Oral diet
Dose: 0, 100, 500, 1000 mg/kg
Exposure time: 13 wk
Number of exposures: daily
NOEL: 1,000 mg/kg
Method: OCED Guideline 408
Information given is based on data obtained from similar substances.

Species: Rat, Male and female
Sex: Male and female
Application Route: Inhalation
Dose: 0, 300, 1000, 3000 ppm
Exposure time: 13 wk
Number of exposures: 6 hrs/d, 5 d/wk
NOEL: 3000 ppm
Method: OECD Guideline 413
Information given is based on data obtained from similar substances.

Reproductive toxicity

1-Dodecene

: Species: Rat
Sex: male
Application Route: Oral diet
Dose: 0, 100, 500, or 1000 mg/kg
Exposure time: 44 D
Number of exposures: daily
Method: OECD Guideline 421
NOAEL Parent: 1,000 mg/kg
NOAEL F1: 1,000 mg/kg

Species: Rat
Sex: female
Application Route: Oral diet
Dose: 0, 100, 500, or 1000 mg/kg
Exposure time: 41-55 D
Number of exposures: daily
Method: OECD Guideline 421
NOAEL Parent: 1,000 mg/kg
NOAEL F1: 1,000 mg/kg

1-Tetradecene

Species: Rat
Sex: male
Application Route: Oral diet
Dose: 0, 100, 500, 1000 mg/kg
Exposure time: 43-47 days
Method: OECD Guideline 422
NOAEL Parent: 1,000 mg/kg
NOAEL F1: 1,000 mg/kg

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Species: Rat
 Sex: female
 Application Route: Oral diet
 Dose: 0, 100, 500, 1000 mg/kg
 Exposure time: 46-47 days
 Method: OECD Guideline 422
 NOAEL Parent: 1,000 mg/kg
 NOAEL F1: 1,000 mg/kg

AlphaPlus® C12-14 Blend**Aspiration toxicity**

: May be fatal if swallowed and enters airways.

CMR effects

1-Dodecene

: Carcinogenicity: Not available
 Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
 Teratogenicity: Not available
 Reproductive toxicity: Animal testing did not show any effects on fertility.

1-Tetradecene

Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
 Reproductive toxicity: No toxicity to reproduction

AlphaPlus® C12-14 Blend**Further information**

: Solvents may degrease the skin.

SECTION 12: Ecological information**Toxicity to fish**

1-Dodecene

: No toxicity at the limit of solubility.

1-Tetradecene

LL50: > 1,000 mg/l
 Exposure time: 96 h
 Species: Oncorhynchus mykiss (rainbow trout)
 semi-static test Test substance: yes
 Method: OECD Test Guideline 203
 The product has low solubility in the test medium. An aqueous dispersion was tested.

Toxicity to daphnia and other aquatic invertebrates

1-Dodecene

: No toxicity at the limit of solubility.

1-Tetradecene

EL50: > 1,000 mg/l
 Exposure time: 48 h
 Species: Daphnia magna (Water flea)
 Test substance: yes
 Method: OECD Test Guideline 202
 The product has low solubility in the test medium. An aqueous dispersion was tested.

Toxicity to algae

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1-Dodecene : No toxicity at the limit of solubility.

1-Tetradecene EL50: > 1,000 mg/l
 Exposure time: 96 h
 Species: Selenastrum capricornutum (algae)
 static test Test substance: yes
 Method: OECD Test Guideline 201
 The product has low solubility in the test medium. An aqueous dispersion was tested.

Elimination information (persistence and degradability)

Biodegradability : This material is expected to be readily biodegradable.

Ecotoxicology Assessment

Results of PBT assessment : This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT)., This mixture contains no substance considered to be very persistent and very bioaccumulating (vPvB).

Additional ecological information : No data available

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN3295, HYDROCARBONS, LIQUID, N.O.S., (1-DODECENE), COMBUSTIBLE LIQUID, III

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IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (1-DODECENE), 9, III, (77 °C), MARINE POLLUTANT, (1-DODECENE)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (1-DODECENE), 9, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (1-DODECENE), 9, III, (E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (1-DODECENE), 9, III

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (1-DODECENE), 9, III

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Other information : ALPHA-OLEFIN (C-12+) MIXTURES, S.T. 2, Cat. Y**SECTION 15: Regulatory information****National legislation****SARA 311/312 Hazards** : Fire Hazard
Acute Health Hazard**EPCRA - EMERGENCY PLANNING COMMUNITY RIGHT - TO - KNOW****CERCLA Reportable Quantity** : This material does not contain any components with a CERCLA RQ.**SARA 302 Reportable Quantity** : This material does not contain any components with a SARA 302 RQ.**SARA 302 Threshold** : No chemicals in this material are subject to the reporting

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- Planning Quantity requirements of SARA Title III, Section 302.
- SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.
- SARA 313 Ingredients : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

- Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

- California Prop. 65 Ingredients : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

- Europe REACH : On the inventory, or in compliance with the inventory
- United States of America (USA) TSCA : On TSCA Inventory
- Canada DSL : All components of this product are on the Canadian DSL
- Australia AICS : On the inventory, or in compliance with the inventory
- New Zealand NZIoC : On the inventory, or in compliance with the inventory
- Japan ENCS : On the inventory, or in compliance with the inventory
- Korea KECI : On the inventory, or in compliance with the inventory
- Philippines PICCS : On the inventory, or in compliance with the inventory
- China IECSC : On the inventory, or in compliance with the inventory

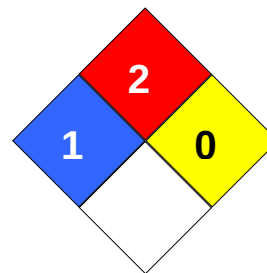
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SECTION 16: Other information

NFPA Classification : Health Hazard: 1
 Fire Hazard: 2
 Reactivity Hazard: 0

**Further information**

Legacy SDS Number : 6747

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and	TSCA	Toxic Substance Control Act

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	New Chemical Substances		
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		