



1. Identification of the substance/preparation and company/undertaking

Product name	Sevora HC 713
SDS no.	402530
Use of the substance/preparation	Metalworking fluid - neat. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Supplier	Castrol (U.K.) Limited Wakefield House Pipers Way Swindon Wiltshire, SN3 1RE United Kingdom Tel.: +44 (0)1793 512712 Fax.: +44 (0)1793 486083
EMERGENCY TELEPHONE NUMBER	Carechem: +44 (0) 1235 239 670 (24 hours)
E-mail address	MSDSadvice@bp.com

2. Hazards identification

This preparation is not classified as dangerous according to Directive 1999/45/EC as amended and adapted.
See sections 11 and 12 for more detailed information on health effects and symptoms and environmental hazards.

3. Composition/information on ingredients

Highly refined mineral oil and additives.

Chemical name	CAS no.	%	EINECS / ELINCS.	Classification
Polysulphides, di-tert-dodecyl	68425-15-0	1 - 5	270-335-7	R53 [1]
Amine neutralised phosphoric acid esters	96690-34-5	1 - 5	306-227-4	Xn; R22 [1] Xi; R36/38 N; R51/53

See section 16 for the full text of the R-phrases declared above

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] PBT-substance

[4] vPvB-substance

Occupational exposure limits, if available, are listed in section 8.

4. First-aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation occurs.
Skin contact	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if irritation develops.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms appear.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If potentially dangerous quantities of this material have been swallowed, call a physician immediately.
Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects.

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5. Fire-fighting measures

Extinguishing media

Suitable

In case of fire, use water fog, foam, dry chemical or carbon dioxide extinguisher or spray.

Not suitable

Do not use water jet.

Hazardous decomposition products

Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
phosphorus oxides

Unusual fire/explosion hazards

This material is not explosive as defined by established regulatory criteria.

Special fire-fighting procedures

None identified.

Protection of fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Fire hazards in the presence of various substances

Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire.

6. Accidental release measures

Personal precautions

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment (see section 8).

Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Large spill

Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

7. Handling and storage

Handling

Wash thoroughly after handling. Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided.

During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions.

Storage

Keep container tightly closed. Keep container in a cool, well-ventilated area.

8. Exposure controls/personal protection

Ingredient name

Base oil - unspecified

Occupational exposure limits

EH40-OES (United Kingdom (UK)).

STEL: 10 mg/m³ 15 minute(s). Form: Oil mist, mineral
TWA: 5 mg/m³ 8 hour(s). Form: Oil mist, mineral

ACGIH TLVs

Base oil - unspecified

ACGIH (United States).

STEL: 10 mg/m³ 15 minute(s). Form: Mineral oil, mist
TWA: 5 mg/m³ 8 hour(s). Form: Mineral oil, mist

For information and guidance, the ACGIH values are included. For further information on these please consult your supplier.

Whilst specific OELs for certain components may be shown in this section, other components may be present in any mist, vapour or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Exposure controls

Occupational exposure controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits. Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Personal protective equipment

Respiratory protection

None required. However, use of adequate ventilation is good industrial practice.

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Hand protection

Wear protective gloves if prolonged or repeated contact is likely.

Chemical-resistant gloves. Recommended: Nitrile gloves.

The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Eye protection

Safety glasses with side shields.

Skin and body

Wear appropriate clothing to avoid prolonged skin contact.

9 . Physical and chemical properties

General information**Appearance****Physical state**

Liquid.

Colour

Colourless to light yellow.

Odour

Mild.

Important health, safety and environmental information**Flash point**

Open cup: >170°C (>338°F)

Vapour pressure

<0.01 kPa (<0.075 mm Hg) at 20°C

Viscosity

Kinematic: 12.5 mm²/s (12.5 cSt) at 40°C
Kinematic: 24 mm²/s (24 cSt) at 20°C

Pour point

-20 °C

Density

<1000 kg/m³ (<1 g/cm³) at 15°C

Solubility

insoluble in water.

10 . Stability and reactivity

Stability

The product is stable.

Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

No specific data.

Materials to avoid

Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition products

Combustion products may include the following:

carbon oxides
nitrogen oxides
sulfur oxides
phosphorus oxides

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11 . Toxicological information

Chronic toxicity**Chronic effects**

No known significant effects or critical hazards.

Effects and symptoms**Eyes**

May cause mild eye irritation.

Skin

Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.

Inhalation

Inhalation of oil mist or vapours at elevated temperatures may cause respiratory irritation.

Ingestion

Ingestion may cause gastrointestinal irritation and diarrhoea.

12 . Ecological information

Persistence/degradability

Not readily biodegradable.

Mobility

Non-volatile. Liquid. insoluble in water.

Environmental hazards

Not classified as dangerous.

13 . Disposal considerations

Disposal considerations / Waste information

The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Unused product

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However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

Packaging

15 01 10* packaging containing residues of or contaminated by dangerous substances

14 . Transport information

Not classified as hazardous for transport (ADR/RID, ADNR, IMDG, ICAO/IATA)

15 . Regulatory information

Classification and labelling have been performed according to EU directives 1999/45/EC and 67/548/EEC as amended and adapted.

Label requirements

Risk phrases

This product is not classified according to EU legislation.

Additional warning phrases

Safety data sheet available for professional user on request.

Other regulations

Europe inventory

All components are listed or exempted.

United States inventory (TSCA 8b)

All components are listed or exempted.

Australia inventory (AICS)

At least one component is not listed.

Canada inventory

At least one component is not listed.

China inventory (IECSC)

All components are listed or exempted.

Japan inventory (ENCS)

All components are listed or exempted.

Korea inventory (KECI)

All components are listed or exempted.

Philippines inventory (PICCS)

All components are listed or exempted.

16 . Other information

Full text of R-phrases referred to in sections 2 and 3

R22- Harmful if swallowed.
R36/38- Irritating to eyes and skin.
R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R53- May cause long-term adverse effects in the aquatic environment.

History

Date of issue/ Date of revision

11/05/2010.

Date of previous issue

03/11/2009.

Prepared by

Product Stewardship

Notice to reader

✔ Indicates information that has changed from previously issued version.

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from us.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken.

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