

## Safety Data Sheets

### 1. Identification

Product Name : SS21 ink Silver  
Order No. : SPC-0504Si  
General Use : Ink for ink jet printer  
Product Description : Solvent pigment ink  
SDS Number : 037-S080271  
Manufacture  
Company Name : Mimaki Engineering Co., Ltd.  
Address : 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN  
Telephone No. : +81-268-64-2413  
Importer / Distributor Established in USA  
Company Name : MIMAKI USA, INC.  
Address : 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A.  
Telephone No. : +1-678-730-0100  
Emergency Telephone No. : +81-268-64-2281

### 2. Hazards Identification

#### [GHS Classification]

##### Physical Hazards

Flammable Liquids : Category 4

##### Health Hazards

Specific Target Organ Toxicity : Category 1 (lungs)  
(Repeated Exposure)

The above list does not include category being non-classifiable or not-applicable.

#### [GHS Label Elements]

##### Symbol



Signal Word  
Danger

## Safety Data Sheets

### Hazard Statements

H227 Combustible liquid

H372 Causes damage to lungs through prolonged or repeated exposure.

### Precautionary Statements

[Prevention]

P210 Keep away from heat/sparks/open flames/hot surfaces.-No smoking.

P260 Do not breathe vapor or mist.

P264 Wash hands thoroughly after handling.

P270 Do not eat, drink, or smoke when using this product.

P280 Wear protective gloves/clothing and eye/face protection.

[Response]

P314 Get medical advice/attention if you feel unwell.

P370+P378 In case of fire: Use appropriate media for extinction.

[Storage]

P403+P235 Store in a well-ventilated place. Keep cool.

[Disposal]

P501 Dispose of contents and container in accordance with local, regional, national and international regulation.

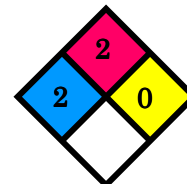
### NFPA Rating (scale 0 – 4)

Health = 2

Flammability = 2

Instability = 0

Special = None



CANADIAN WHMIS SYMBOLS : B3, D2B



### 3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Glycol ether solvent series A	65-75	Trade Secret
2	Glycol ether solvent series B	20-30	Trade Secret
4	Polyether series resin	5-10	Trade Secret
7	Pigment	0.8-1.5	Trade Secret
8	Surface conditioner	0.1-1	Trade Secret

## Safety Data Sheets

### 4. First Aid Measures

Inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician.
Eye Contact	: Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.
Skin Contact	: Wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. Get medical attention if irritation develops.
Ingestion	: If swallowed, get medical attention.
Most Important Symptoms/Effects	
Acute	: May cause irritation.
Delayed	: lung damage
Indication of Immediate Medical Attention and Special Treatment Needed, If Needed	: Treat symptomatically and supportively.

### 5. Fire Fighting Measures

Flammable Properties	: Flash point 62.0°C (TCC) Auto Ignition Temperature: Not available Flammable point : Not available
Extinguishing Media	: carbon dioxide, regular dry chemical, water spray, alcohol resistant foam
Unsuitable Extinguishing Media	: Do not scatter spilled material with high-pressure water streams.
Special Hazards Arising from the Chemical	: Combustible liquid and vapor.
Hazardous Combustion Products	: oxides of carbon
Fire Fighting Measures	: Move container from fire area if it can be done without risk. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. Avoid inhalation of material or

## Safety Data Sheets

combustion by-products. For fires in cargo or storage area: Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. If this is impossible then take the following precautions: Keep unnecessary people away, isolate hazard area and deny entry. Let the fire burn. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire.

Special Protective Equipment and Precautions for Firefighters : Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

### 6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures : Wear personal protective clothing and equipment, see Section 8. Avoid release to the environment.

Methods and Materials for Containment and Cleaning Up : Eliminate all ignition sources if safe to do so. Stop leak if possible without personal risk. Reduce vapors with water spray.  
**Small spills:** Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal.  
**Large spills:** Dike for later disposal. Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.

### 7. Handling and Storage

Precautions for Safe Handling : Keep away from heat, sparks, open flame, and hot surfaces - No smoking. Do not breathe vapor or mist. Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke when using this product. Wear protective gloves and eye/face protection. Wash thoroughly after handling. Avoid release to the environment.

## Safety Data Sheets

Conditions for Safe Storage, including any Incompatibilities : Store and handle in accordance with all current regulations and standards. Store in a well-ventilated place. Keep container tightly closed. Keep cool. Grounding and bonding required. Keep separated from incompatible substances.

### 8. Exposure Controls / Personal Protection

#### Exposure Limit Values

No	Chemical Name		TWA
1	Pigment (Proprietary)	ACGIH:	1 mg/m <sup>3</sup> TWA (respirable fraction)
		OSHA:	15 mg/m <sup>3</sup> TWA (total dust); 5 mg/m <sup>3</sup> TWA (respirable fraction)
		NIOSH:	10 mg/m <sup>3</sup> TWA (total dust); 5 mg/m <sup>3</sup> TWA (respirable dust)
		Mexico	10 mg/m <sup>3</sup> TWA LMPE-PPT (dust)

Component Biological Limit Values : There are no biological limit values for the component(s) of this product.

#### Exposure Controls

##### Occupational Exposure Controls

Appropriate Engineering Controls : Ventilation equipment should be explosion-resistant if explosive concentrations of material are present. Provide local exhaust or process enclosure ventilation system. Ensure compliance with applicable exposure limits.

#### Personal Protection

Respiratory Protection : Consult with a health and safety professional for specific respirators appropriate for your use.



Hand Protection : Wear appropriate chemical resistant gloves.



## Safety Data Sheets

Eye Protection : Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.



Skin Protection : Wear appropriate chemical resistant clothing.



### 9. Physical and Chemical Properties

Appearance	- Physical State	: Liquid
	- Color	: Silver
Odor		: slight solvent odor
pH		: Not available
Boiling Point / Boiling Range		: =>79°C
Melting Point / Melting Range		: Not available
Decomposition Temperature		: Not available
Flash Point		: 62.0°C
Auto ignition temperature		: 169°C
Flammability (Solid, Gas)		: Not applicable
Explosive Properties		: Not available
Oxidizing Properties		: Not available
Upper / Lower Flammability or Explosive Limits		: Not available
Vapor Pressure		: Not available
Specific Gravity		: 0.97 (20 °C)
Solubility		: Not available
Water Solubility		: Not available
Partition Coefficient (n-octanol / Water)		: Not available
Viscosity		: Not available
Vapor Density		: Not available
Evaporation Rate		: Not available
VOC		: 910 g/L

## Safety Data Sheets

### 10. Stability and Reactivity

Reactivity	: No reactivity hazard is expected.
Chemical Stability	: Stable under normal conditions of use.
Possibility of Hazardous Reactions	: Will not polymerize.
Conditions to Avoid	: Avoid flames, sparks, and other sources of ignition. Containers may rupture or explode if exposed to heat. Avoid contact with incompatible materials.
Incompatible Materials	: oxidizing materials
Hazardous Decomposition	: Combustion: oxides of carbon

### 11. Toxicological Information

Acute Toxicity	: The component(s) of this material have been reviewed in various sources and no selected endpoints have been identified.
Component Analysis - LD50/LC50	
Information on Likely Routes of Exposure	
Inhalation	: irritation, lung damage
Ingestion	: irritation, nausea, headache, drowsiness, dizziness
Skin Contact	: irritation, nausea, headache, drowsiness, dizziness, unconsciousness, coma
Eye Contact	: irritation
Immediate Effects	: May cause irritation.
Delayed Effects	: lung damage
Medical Conditions	: No information available for the product.
Aggravated by Exposure	
Irritation/Corrosivity	: May cause irritation.
Data	
Respiratory	: No information available for the product.
Sensitization	
Dermal Sensitization	: No information available for the product.
Germ Cell Mutagenicity	: No information available for the product.

# Safety Data Sheets

Carcinogenicity : Component Carcinogenicity

Pigment (Proprietary)

ACGIH:	A4 - Not Classifiable as a Human Carcinogen
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Reproductive Toxicity : No information available for the product.

Specific Target Organ : No target organs identified.

Toxicity - Single

Exposure

Specific Target Organ : lungs

Toxicity - Repeated

Exposure

Aspiration Hazard : Not expected to be an aspiration hazard.

## 12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.

Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity : Harmful to aquatic life.

Component Analysis - : Glycol ether solvent series B (Proprietary)

Aquatic Toxicity

Fish:	96 Hr LC50 Brachydanio rerio: >5000 mg/L [static]; 96 Hr LC50 Pimephales promelas: >10000 mg/L [static]
Algae:	72 Hr EC50 Desmodesmus subspicatus: >500 mg/L
Invertebrate:	48 Hr EC50 Daphnia magna: >500 mg/L

Persistence and : Not available

Degradability

Bioaccumulation : Not available

Mobility : Not available

Other Toxicity : Not available

## Safety Data Sheets

### 13. Disposal Considerations

	: Comply with all USA, national and local regulations. <u>Do not dump this product into sewers, on the ground or into any body of water.</u>
Disposal Methods	: Dispose in accordance with all applicable regulations.
Component Waste Numbers	: The U.S. EPA has not published waste numbers for this product's components.
Disposal of Contaminated Packaging	: Empty containers may contain product residue. Dispose in accordance with all applicable regulations.

### 14. Transport Information

	Check a thing without a leak in a container. Perform prevention of collapse of cargo surely.
IATA Information	: Not regulated as dangerous goods for transport.
ICAO Information	: Not regulated as dangerous goods for transport.
IMDG Information	: Not regulated as dangerous goods for transport.
Marine Pollutant	: No component(s) of this material is specifically listed in the IMDG Code as an identified marine pollutant.
TDG Information	: Not regulated as dangerous goods for transport.
US DOT Information	: Not regulated as dangerous goods for transport. *1

\*1 Class combustible liquid (NA1993), Packing group III for quantities of 450 liters (119 gallons) or more; not regulated for smaller quantities

# Safety Data Sheets

## 15. Regulatory Information

U.S. Federal Regulations : This material contains one or more of the following chemicals required to be identified under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

Pigment (Proprietary)

SARA 313:	1.0 % de minimis concentration (dust or fume only)
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SARA Title III Section 311/312 : Acute Health: No  
 Chronic Health: Yes  
 Fire: Yes  
 Pressure: No  
 Reactive: No

U.S. State Regulations : The following components appear on one or more of the following state hazardous substances lists:

Component	CAS No.	CA	MA	MN	NJ	PA
Pigment	Proprietary	Yes	Yes	Yes	Yes	Yes

Not regulated under California Proposition 65

Canada : WHMIS CLASSIFICATION: B3, D2B.

Canadian WHMIS Ingredient Disclosure List (IDL) : None of the product component(s) are listed on the Ingredients Disclosure List (IDL).

Chemical Inventory Listings : Component Analysis - Inventory

Component	US	CA	EU	AU	PHIL	JP	KR	CN	NZ
Glycol ether solvent series A (Proprietary)	Yes	NSL	EIN	No	No	Yes	No	Yes	No
Glycol ether solvent series B (Proprietary)	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes
Pigment (Proprietary)	Yes	DSL	EIN	Yes	Yes	No	Yes	Yes	Yes

## Safety Data Sheets

### 16. Other Information

#### Key/Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; CAS - Chemical Abstracts Service; CLP - Classification, Labelling and Packaging; EEC - European Economic Community; EINECS (EINECS) - European Inventory of Existing Commercial Chemical Substances; ELINCS (ELINCS) - European List of Notified Chemical Substances; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IMDG - International Maritime Dangerous Goods; IBC Code - International Bulk Chemical Code; Kow - Octanol/water partition coefficient; LEL - Lower Explosive Limit; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NTP = National Toxicology Program; REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - European Rail Transport; STEL - Short-term Exposure Limit; TWA - Time Weighted Average; UEL - Upper Explosive Limit

#### Other Information

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