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## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

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### 1.1 Product identifier

**Product name** 3 COMPONENT MIXTURE (C3H6, C2H4, BALANCE C2H6)  
**Synonym(s)** 1725 - SDS NUMBER • PRODUCT CODE: 285, 288 • SPECIAL GAS MIXTURE

### 1.2 Uses and uses advised against

**Use(s)** CALIBRATION • INDUSTRIAL APPLICATIONS

### 1.3 Details of the supplier of the product

**Supplier name** BOC LIMITED (AUSTRALIA)  
**Address** 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA  
**Telephone** 131 262, (02) 8874 4400  
**Fax** 132 427 (24 hours)  
**Website** <http://www.boc.com.au>

### 1.4 Emergency telephone number(s)

**Emergency** 1800 653 572 (24/7) (Australia only)

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## 2. HAZARDS IDENTIFICATION

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### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

**GHS classification(s)** Flammable Gases: Category 1  
Gases Under Pressure: Compressed gas  
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3

### 2.2 Label elements

**Signal word** DANGER

**Pictogram(s)**



**Hazard statement(s)**

H220 Extremely flammable gas.  
H280 Contains gas under pressure; may explode if heated.  
H336 May cause drowsiness or dizziness.

**Prevention statement(s)**

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P271 Use only outdoors or in a well-ventilated area.

**Response statement(s)**

P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.  
P312 Call a POISON CENTER or doctor/physician if you feel unwell.  
P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
P381 Eliminate all ignition sources if safe to do so.

**PRODUCT NAME 3 COMPONENT MIXTURE (C3H6, C2H4, BALANCE C2H6)****Storage statement(s)**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P405 Store locked up.  
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

**Disposal statement(s)**

P501 Dispose of contents/container in accordance with relevant regulations.

**2.3 Other hazards**

No information provided.

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**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

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**3.1 Substances / Mixtures**

Ingredient	CAS Number	EC Number	Content (v/v)
ETHANE	74-84-0	200-814-8	Remainder
ETHYLENE	74-85-1	200-815-3	40%
PROPYLENE	115-07-1	204-062-1	0.0027%

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**4. FIRST AID MEASURES**

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**4.1 Description of first aid measures**

**Eye** Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate for 15 minutes. Seek medical attention.

**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

**Skin** Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15 minutes. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for 15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention.

**Ingestion** Due to product form and application, ingestion is considered unlikely.

**First aid facilities** No information provided.

**4.2 Most important symptoms and effects, both acute and delayed**

In high concentrations may cause asphyxiation. May cause drowsiness or dizziness. Direct contact with the liquefied material or escaping compressed gas may cause frostbite injury.

**4.3 Immediate medical attention and special treatment needed**

Treat for asphyxia and cold burns.

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**5. FIRE FIGHTING MEASURES**

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**5.1 Extinguishing media**

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

**5.2 Special hazards arising from the substance or mixture**

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

**5.3 Advice for firefighters**

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

**5.4 Hazchem code**

2SE  
2 Fine Water Spray.  
S Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Dilute spill and run-off.  
E Evacuation of people in and around the immediate vicinity of the incident should be considered.

## 6. ACCIDENTAL RELEASE MEASURES

### 6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

### 6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

### 6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

### 6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

## 7. HANDLING AND STORAGE

### 7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

### 7.2 Conditions for safe storage, including any incompatibilities

Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

### 7.3 Specific end use(s)

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Ethane	SWA (AUS)	Asphyxiant			
Ethylene	SWA (AUS)	Asphyxiant			
Propylene	SWA (AUS)	Asphyxiant			

#### Biological limits

No biological limit values have been entered for this product.

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Flammable/explosive vapours may accumulate in poorly ventilated areas. Maintain vapour levels below the recommended exposure standard.

#### PPE

- Eye / Face** Wear safety glasses.
- Hands** Wear leather or cotton gloves.
- Body** Wear coveralls and safety boots.
- Respiratory** If spraying, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS GAS
Odour	SWEET ODOUR
Flammability	EXTREMELY FLAMMABLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	NOT AVAILABLE
Specific gravity	NOT APPLICABLE
Solubility (water)	0.23 cm <sup>3</sup> /cm <sup>3</sup> (Ethylene)
Vapour pressure	1400 kPa @ 15°C
Upper explosion limit	6 % (Ethylene)
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	490°C (Ethylene)
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

### 9.2 Other information

% Volatiles	100 %
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## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Violent polymerisation catalysed by copper above 400°C and 5,400 kPa.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Explodes spontaneously when mixed with chlorine in sunlight. Reacts vigorously with some oxidising agents.

### 10.6 Hazardous decomposition products

This material will not decompose to form hazardous products other than that already present.

## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met.
Skin	Not classified as a skin irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.
Eye	Not classified as an eye irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.
Sensitization	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Ethylene is not classifiable as to its carcinogenicity (IARC Group 3).
Reproductive	Not classified as a reproductive toxin.
STOT – single	Asphyxiant. Effects are proportional to oxygen displacement. Single exposure may cause drowsiness or dizziness. Over exposure may result in weakness, fatigue, breathing difficulties and unconsciousness.

**PRODUCT NAME 3 COMPONENT MIXTURE (C3H6, C2H4, BALANCE C2H6)****exposure****STOT – repeated exposure** Not classified as causing organ effects from repeated exposure.**Aspiration** Not classified as causing aspiration.

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**12. ECOLOGICAL INFORMATION**

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**12.1 Toxicity**

No information provided.

**12.2 Persistence and degradability**

No information provided.

**12.3 Bioaccumulative potential**

No information provided.

**12.4 Mobility in soil**

No information provided.

**12.5 Other adverse effects**

No information provided.

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**13. DISPOSAL CONSIDERATIONS**

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**13.1 Waste treatment methods****Waste disposal** Cylinders should be returned to the manufacturer or supplier for disposal of contents.**Legislation** Dispose of in accordance with relevant local legislation.

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**14. TRANSPORT INFORMATION**

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**CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE**

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	1954	1954	1954
<b>14.2 Proper Shipping Name</b>	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethane)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethane)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains ethane)
<b>14.3 Transport hazard class</b>	2.1	2.1	2.1
<b>14.4 Packing Group</b>	None Allocated	None Allocated	None Allocated

**14.5 Environmental hazards** No information provided**14.6 Special precautions for user****Hazchem code** 2SE**GTEPG** 2A1**EMS** F-D, S-U**Other information** Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.

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**15. REGULATORY INFORMATION**

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**PRODUCT NAME 3 COMPONENT MIXTURE (C3H6, C2H4, BALANCE C2H6)****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

<b>Poison schedule</b>	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).	
<b>Classifications</b>	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.  The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].	
<b>Hazard codes</b>	F+ Xn	Extremely flammable Harmful
<b>Risk phrases</b>	R12 R67	Extremely Flammable. Vapours may cause drowsiness and dizziness.
<b>Safety phrases</b>	S9 S16 S33	Keep container in a well ventilated place. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges.
<b>Inventory listing(s)</b>	<b>AUSTRALIA: AICS (Australian Inventory of Chemical Substances)</b> All components are listed on AICS, or are exempt.	

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**16. OTHER INFORMATION**

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**Additional information** The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment.

**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

<b>Abbreviations</b>	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m <sup>3</sup>	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

**PRODUCT NAME 3 COMPONENT MIXTURE (C3H6, C2H4, BALANCE C2H6)**

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

**Prepared by**

Risk Management Technologies  
5 Ventnor Ave, West Perth  
Western Australia 6005  
Phone: +61 8 9322 1711  
Fax: +61 8 9322 1794  
Email: [info@rmt.com.au](mailto:info@rmt.com.au)  
Web: [www.rmt.com.au](http://www.rmt.com.au).

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